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Client	ENERGY									WATER		WASTE			
	Alternative Energy Sources	Boiler Efficiency/ Steam System	Compressed Air System	Chillers/ Cooling Towers	Heat Recovery	HVAC Efficiency	Refrigeration System	Lighting	Other Energy Savings	Water Reduction	Wastewater/ Water Treatment	Hazardous Waste Substitution/ Reduction	Waste Disposal Reduction	Organic Waste Management	Process Improvements
3M Knoxville		2008 2009	2009	2011	2008	2011			2011			2012	2012		
Acument Global Technologies (now Stanley Engineered Fastening)					2008				2008 2009	2007 2008					
Advanced Brands, L.L.C.										2003	2003				2003
Ag Bio-Power, LC									2005				2005		2005
Alcan Packaging (now Bemis Company)			2006										2006		
Alcoa, Inc. (now Arconic)													2003 2007 2016		2001 2016
Allen Memorial Hospital								2009		2009		2009	2009		2009
Alliant Energy															2002 2003
American Ordinance, LLC			2004										2002		
American Packaging Corp.		2008	2008 2011		2009 2011			2008	2009 2011			2009	2008		2009
American Pop Corn Company													2014		2014
Anderson Erickson Dairy									2015	2015					2015
Apache Hose and Belting					2002					2002			2002		
Archer Daniels Midland									2006	2006			2004 2005		2005 2006
Armour-Eckrich Meats LLC								2011		2001 2011	2011		2001		2001
Bertch Cabinet Mfg.													2005		2005
Bridgestone Americas Tire Operations		2015 2016 2017		2015					2014 2016	2014 2015 2016 2017	2017		2013		2015 2016 2017
Burke Corporation		2010			2010			2010	2008 2010 2015	2008 2010 2015			2008		2008 2015
Cambrex		2018							2018	2018		2018			
Cargill, Inc. Cedar Rapids									2015*	2001 2015*					2015*

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Cargill, Inc. Eddyville								2001					2001 2006		
Cargill, Inc. Sioux City													2010		2010
Carleton Life Support Systems			2006					2006	2006						
CF Industries (formerly Terra Industries)										2016*					2016*
City of Bloomfield	2016	2016				2016			2016						
City of Clinton	2016														
City of Dubuque									2010	2010					
City of Newton													2002		2002
City of Pella		2009		2009	2009			2009	2009	2009	2009				
Climax Molybdenum Co.			2007					2007	2007						
Clow Valve Company								2002		2008			2002 2008		2008
Clysar, LLC			2015										2015		
CNH America, LLC (now CNH Industrial America, LLC)	2011*		2010*	2010*	2009	2010*		2010* 2011* 2013	2009 2010* 2011* 2013	2010*			2009		2009 2010*
CNH-Case (Now CNH Industrial America, LLC)									2003	2003			2003		2003
ConAgra Foods											2011*		2011*	2011*	2011*
Curries-Graham								2006	2006 2015 2017	2015 2017	2015 2017	2004 2006		2015 2017	
Danfoss Power Solutions			2013												
Dayco Products, Inc.													2001		2001
DSM Metro Wastewater Reclamation	2005							2005	2005						
Dexter Company									2005				2005		
Dial Coporation (now Pinnacle Foods Group, Inc.)								2003	2003		2005		2004		2005
Diamond Vogel Paint			2009		2009				2009				2009		
Donaldson Company													2003		2003
Drake University		2009	2009						2009				2009	2009	
Dupont Industrial Biosciences										2017			2017		2017
Dupont Pioneer	2012*	2012*						2012*					2012*		

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Dupont Performance Coatings		2008	2008										2001 2003		2001 2003 2007
Eagle Window and Door			2012									2011			2011
Eaton Corporation - Belmont													2005		2005
Eaton Corporation - Shenandoah					2013				2013						
Electrolux Home Products			2006					2006	2006	2007			2007		
EMCO Enterprises			2009 2010		2010			2009 2010					2009 2010 2011		2011
Equistar Chemicals, LP									2004				2001		2001
Fansteel Wellman Dynamics			2005	2005				2004 2005		2005			2004 2005		2005
Farley's & Sathers Candy Company, Inc.	2010								2010	2010	2010	2010			2010
Farmland Foods										2002					2002
Federal-Mogul Corp.		2007	2005		2007			2005 2006	2005 2006		2004 2007		2003 2006 2007		2003 2006 2007
Fleetguard										2002			2002		
Flexsteel			2009					2009	2009						
Frontier Natural Products Co-op			2008			2008			2008						2008
Gelita									2006	2005	2005 2006 2007*		2006 2007*		
GE (Consumer and Industrial)			2005		2005			2005	2005	2008	2008		2002		2008
General Mills Operations		2009	2009												
Genesis Health System		2010													
GKN Armstrong Wheels					2006				2005 2006	2005			2006		
Global Ethanol								2008	2008	2008					
Golden Crisp Premium Foods								2012	2012				2013		
Gomaco Corporation									2003			2003	2003		2003
Goodyear Tire & Rubber													2007		
Great River Medical Center								2007	2007				2007		

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Green Plains Holdings II, LLC									2012	2012	2012				2012
Green Plains Superior, LLC			2010		2011				2010 2011	2012	2012				2011
Grinnell College	2012	2012		2010		2010		2013	2010	2012					
Grundy County Hospital		2013							2013						
H.J. Heinz					2006					2006			2003		2003
Hach Company			2009						2009	2017	2016	2009 2016			2009 2016 2017 2018
Harper Brush Works													2005		
Hearth and Home Technologies, Inc.			2008		2008										
Henderson Mfg., Inc.															2001
Holcim (U.S.), Inc.			2003										2003		2003
Hormel Foods - Algona								2013					2013		
Hormel Foods Corporation - Knoxville										2016					2016
Hospitals for a Healthy Environment Circuit Rider								2009	2008 2009			2009	2007 2008		
Hydrite Chemical Company										2009	2009				2009
Hy-Line International	2012*							2012*	2012*				2012*	2012*	
Hy-Vee Distribution Center			2010				2015	2012 2015	2010 2012 2015	2010			2008		2010 2015
Hy-Vee, Inc. Corporate													2014*		
IR Camera Circuit Rider									2009						2009
Infastech™ (now Stanley Engineered Fastening)					2012				2010 2012	2010 2011	2010	2011			
Iowa Health - Des Moines (now UnityPoint Health - Des Moines)		2011							2011	2011		2010 2011	2010 2012	2012	2010
Iowa DNR Conservation & Recreation								2006	2006						2006 2007
Iowa DNR Field Office													2007		2007
Iowa Fertilizer Company									2017		2017 2018	2017 2018			2017 2018
Iowa Precision Industries										2002			2002		2002
Iowa Soybean Association													2006		2006

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IPSCO Steel (now SSAB)			2006				2006			2006		2006	2006		2006
JBS USA Marshalltown		2018	2015		2012			2012	2011 2012 2018	2010 2011 2012 2017 2018	2010 2011	2010 2011			2010 2011 2012 2017 2018
JBD USA Ottumwa								2018	2018		2018				2018
JELD-WEN - Doors			2012					2012							
JELD-WEN - Windows													2013		2013
Jennie Edmundson Hospital													2008		
John Deere Davenport Works			2013						2013						2013
John Deere Dubuque Works			2006						2006						
John Deere Engine Works			2008							2007			2007		
John Deere Foundry			2004					2003	2003				2003		
John Deere Ottumwa Works								2014*	2008 2014*	2007	2007 2008	2009	2007 2009		2009 2014*
Johnson Controls, Inc.				2013*					2013*						2013*
Koch Nitrogen Company												2009			2009
Koehring Cranes, Subsidiary of Terex Cranes			2006					2006							
Kraft Foods Oscar Mayer Foods Division - Davenport										2002					2002
Kraft Foods Global, Inc. - Mason City		2007 2008 2011*	2006 2007	2011*	2007				2003 2006 2007 2011*	2003 2006 2011*	2011*		2003 2008		2011*
Kum & Go						2015	2010*	2010*	2010* 2015				2012	2012	2010*
Lafarge North America			2011												
Lear Corp (now IAC)		2002	2002								2002	2002	2003		2002
Lennox Mfg., Inc.													2004		
Linwood Mining & Minerals									2007						2007
Loparex, Inc.													2002 2006		
Mahle-Parr Filter Systems													2001		2001

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Maytag Amana Refrigeration Products (now Whirlpool Corporation)									2004	2004	2004		2004		2004
Maytag Appliances - Newton Laundry													2002		2002
Mercy Hospital Iowa City								2008	2008				2008		
Mercy Medical Center - Cedar Rapids									2006 2007				2006 2007		
Mercy Medical Center - Des Moines		2012		2012	2011	2011 2012		2012	2011 2012	2012		2010	2010		
Metzeler Automotive Profile Systems		2005	2004 2005						2004 2005 2007				2004		2004 2007
Midwest Industries													2003		2003
Monogram Prepared Meats													2018		2018
Monsanto Company								2005							2005
Montezuma Manufacturing			2011*		2011*	2011*		2011*	2011*						
National Veterinary Services Labs & Center for Veterinary Biologics		2006										2006	2006		
Nebraska Medical Center		2011 2012		2010	2010 2012	2010 2011		2009 2010	2010 2011 2012						
Nichols Aluminum			2006						2006						
Nutra-Flo		2014*							2006	2006 2007 2014*	2006 2007 2014*	2014*	2014*		
Omega Cabinetry													2003 2005		2003 2005
Orange City Area Health System					2007				2007				2007		
Osceola Food, LLC					2011		2011	2004 2011	2011	2006	2004 2006	2006	2004 2015		2015
Pearson								2004	2004	2004					
Pella Corporation - Carroll			2005 2010					2005				2005	2005		
Pella Corporation - Pella			2004						2004				2003		2003
Penford Products Company (Now Ingredient)								2003	2003				2002		

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Pinnacle Foods Group, Inc. (formerly Dial Corporation)		2007	2006		2007										
PMX Industries															2001
Polaris Industries, Inc.									2006	2001 2003 2006		2001 2003			2001
Polk County													2002		2002
Principal Financial Group				2017		2015*		2015*	2015* 2017	2017			2016		2017
Procter and Gamble		2012*		2010*	2012* 2014				2006 2008*	2004 2006 2008* 2010* 2014	2006 2008* 2010*	2008*			2010* 2012*
Pure Fishing			2003						2003				2003		2003
Quaker Oats		2009	2009		2009			2009					2003		
Quality Chef Foods										2004					
RMT, Inc.															2004
Rockwell Collins, Inc.			2010		2010	2011			2010 2011				2002		2001 2006
Romech			2005					2005							
Roquette America, Inc.			2001						2001	2001	2001		2001		
Rosenboom Machine and Tool			2011	2011	2011			2011				2012*	2012*		
Rousselot Dubuque		2005							2005 2006	2005 2006			2006		2005
Ryko Solutions, Inc.												2014	2014		
St. Luke's Hospital												2006	2006		
Sara Lee Food & Beverage		2006 2009		2009					2006 2009	2004 2006 2009	2006		2004 2006		2006
Shearer's Foods, Inc. (formerly Snyder's Lance, now Shearer's Snacks)			2015		2014				2014 2015						2015
Siegwerk USA Co.												2008	2008		2008
Sioux City Wastewater Treatment Plant	2014							2014	2014						2014
Sivyer Steel Corporation								2015*	2015*				2014		2014 2015*

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Smithfield Mason City (Formerly Armour Eckrigh)												2018		2018
Smithfield Sioux City			2018					2018	2018			2017 2018		2017
Snap-On Tools			2009	2009				2015				2015		
Square D												2002		2002
Stanley Engineered Fastening (formerly Infastech, Acument Global Technologies, Textron Fastening Systems)			2013					2013		2018				2018
Star Building Systems			2005				2005	2005				2005		
Terra Industries, Inc. (now CF Industries)												2004 2005		
Textron Fastening Systems (now Stanley Engineered Fastening)			2004 2005 2006		2006			2004 2005 2006				2004 2005 2006		2005
Titan Tire Corporation			2004				2004 2005	2006				2004 2005 2006		2004 2005
Tone Brothers, Inc.			2005					2005				2002 2003		2002 2003 2005
Tyson Deli, Inc. - Cherokee					2013			2013	2013					2013
Tyson Foods, Inc. - Dakota Dunes, SD								2009	2009					
Tyson Foods, Inc. - Council Bluffs			2014					2014						
Tyson Fresh Meats, Inc. - Storm Lake								2017	2017		2017			2017
Tyson Fresh Meats, Inc. - Waterloo			2006					2006						
UnityPoint Health - Des Moines (formerly Iowa Health - Des Moines)			2015			2015		2015			2013	2013		2013
University of Iowa P3 Project 1					2006	2006		2006	2006					
University of Iowa P3 Project 2								2006	2006					
University of Iowa Hospitals & Clinics								2007						
University of Northern Iowa												2002		2002
VA Medical Center			2005					2006	2005			2005 2006		

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Vermeer Mfg. Company					2011*	2011*		2011*	2007 2011*	2009	2009		2007 2011*		2007 2011*
VT Industries, Inc.			2005						2005						
Wal-Mart Corporate			2007					2007							
Wells' Enterprises, Inc. (formerly Wells' Dairy, Inc.)			2004 2006 2007 2016						2006	2004	2004		2004 2006		
West Liberty Foods	2008*		2013						2006 2014	2012			2008*		2008* 2012 2015*
Western Iowa Tech Community College				2013					2013						
Winnebago Industries - Forest City													2001 2002 2013 2014 2015*		2002 2013 2014 2015*
Winnebago Industries - Hampton													2004		2004
Woodward Resource Center		2017*							2017*	2017*		2017*	2018		2018
Wood Harbor Doors & Cabinetry			2006						2006			2006	2006		2006
Zoetis	2018		2014	2017		2015*			2016 2017 2018	2013 2017					2015* 2016 2017