

**Iowa Department of Natural Resources
Title V Operating Permit**

Name of Permitted Facility: John Deere-Davenport Works

**Facility Location: 1175 E 90th Street
Davenport, IA 52804**

Air Quality Operating Permit Number: 01-TV-008R2

Expiration Date: July 28, 2018

Permit Renewal Application Deadline: Jan. 28, 2018

EIQ Number: 92-1314

Facility File Number: 82-01-043

Responsible Official

Name: Mr. Donald DeBastiani

Title: General Manager

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Permit Contact Person for the Facility

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This permit is issued in accordance with 567 Iowa Administrative Code Chapter 22, and is issued subject to the terms and conditions contained in this permit.

For the Director of the Department of Natural Resources

Lori Hanson, Supervisor of Air Operating Permits Section

Date

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Abbreviations

acfm.....actual cubic feet per minute
CFR.....Code of Federal Regulation
CEcontrol equipment
CEM.....continuous emission monitor
°Fdegrees Fahrenheit
EIQ.....emissions inventory questionnaire
EPemission point
EUemission unit
gr./dscfgrains per dry standard cubic foot
IAC.....Iowa Administrative Code
IDNR.....Iowa Department of Natural Resources
MVAC.....motor vehicle air conditioner
NAICS.....North American Industry Classification System
NSPSnew source performance standard
ppmvparts per million by volume
lb./hrpounds per hour
lb./MMBtupounds per million British thermal units
SCCSource Classification Codes
scfm.....standard cubic feet per minute
SIC.....Standard Industrial Classification
TPY.....tons per year
USEPA.....United States Environmental Protection Agency

Pollutants

PM.....particulate matter
PM₁₀particulate matter ten microns or less in diameter
SO₂sulfur dioxide
NO_xnitrogen oxides
VOC.....volatile organic compound
CO.....carbon monoxide
HAP.....hazardous air pollutant

I. Facility Description and Equipment List

Facility Name: John Deere Davenport Works

Permit Number: 01-TV-008R2

Facility Description: Manufacturing construction machinery (SIC 3531)

Equipment List

A. Un-Permitted Vehicle Test Exhaust

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
JE01	EU42	Skidder Vehicle Test Exhaust	N/A
	EU67	Skidder Vehicle Test Exhaust	
JE02	EU43	Loader Vehicle Test Exhaust	N/A
JE03	EU44	Loader Vehicle Test Exhaust	N/A
JE04	EU45	Grader Vehicle Test Exhaust	N/A
JE05	EU46	Grader Vehicle Test Exhaust	N/A
JE15	EU69	Grader Vehicle Test Exhaust	N/A
JE16	EU70	Large Loader Vehicle Test Exhaust	N/A
JE17	EU71	Large Loader Vehicle Test Exhaust	N/A
JE18	EU41	Skidder Vehicle Test Exhaust	N/A

B. Permitted Vehicle Test Exhaust

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
JE06	EU47	Quality Audit Vehicle Test Exhaust	05-A-487-S2
JE12	EU62	ADT Startup Engine Test Exhaust	05-A-488-S2
JE13	EU63	ADT Startup Engine Test Exhaust	05-A-489-S2
JE14	EU65	ADT Mid-Line Engine Test Exhaust	06-A-085-S2

C. Prime and Top Coat Paint Booths

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
AE17	EU57	Prime Paint Booth	05-A-161-S2
AE18			05-A-162-S2
AE19	EU58	Top Coat Paint Booth	05-A-163-S3
AE20			05-A-164-S3

D. Manual and Robotic Paint Booths

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
AE22	EU73	Manual Paint Booth	12-A-027
AE23			12-A-028
AE24			12-A-029
AE25	EU74	Robotic Paint Boot	12-A-030
AE26			12-A-031
AE27			12-A-032
AE28			12-A-033

E. Touch Up Paint Booths

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
AE11	EU05	Touch Up Paint Booth	80-A-087-S1
AE29	EU82	Touch Up Paint Booth	12-A-075

F. Natural Gas Boilers

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
GE1	EU20	Natural Gas Boiler	N/A
GE2	EU21	Natural Gas Boiler	N/A

G. Unvented Welding

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
FUGWELD	EU30	Welding Operations	13-A-065

H. Cutting Operations

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
FUGPC	EU38	Plasma Cutting	N/A
FUGTC	EU40	Thermal Cutting	N/A
FUGLC	EU39	Laser Cutting	N/A

I. Storage Tanks

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
EPT01	EUT01	Diesel Fuel #1 Storage Tank (10,000 gal.)	01-A-300-S2
EPT02	EUT02	Antifreeze Tank (10,000 gal.)	01-A-301
EPT03	EUT03	Hydraulic Oil Tank (15,000 gal.)	01-A-303
EPT04	EUT04	Engine Oil Tank (15,000 gal.)	01-A-304
EPT09	EUT09	Used Coolant Tank (6,000 gal.)	01-A-302

J. Diesel Engines

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
JE08	EU08	Back Up Diesel Fire Pump	N/A
JE09	EU09	Back Up Diesel Fire Pump	N/A
JV04	EU52	Portable Engine	N/A

K. Emergency Generators

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
EP49	EU49	Emergency Generator (Natural Gas)	N/A
EP50	EU50	Emergency Generator (Natural Gas)	N/A
EP51	EU51	Emergency Generator (Natural Gas)	N/A

L. Miscellaneous Sources

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
FUGVOC	EU23	Miscellaneous Fugitive VOC Sources	05-A-549
GE25	EU25	Boom Cell Heat Treat Oven	01-A-735
OE15	EU35	Reclaim Welding Operations	98-A-452
PM02	EU53	Paint Mixing Room	00-A-802
CE4	EU59	Paint Curing Oven	05-A-165
CE5			05-A-166-S1
AE21	EU60	Catalyst Paint Mixing Room	05-A-167
GE7	EU61	Hot Water Boiler	05-A-183
EP36	EU36	Shot Blasting	N/A

Insignificant Activities Equipment List

Insignificant Emission Unit Number	Insignificant Emission Unit Description
EU22	Miscellaneous Natural Gas Heaters (< 10 MMBtu/hr)
EUT05	Lead Free Gasoline Tanks (1,000 gal)
EUT06	#2 Diesel Fuel Oil Tank (1,000 gal)
EUT07	Process Water Tank (20,000 gal)
EUT08	Process Water Tank (20,000 gal)
EUT010	Used Oil Tank (6,000 gal)
W01	Wood Shop Dust Collector

Insignificant Activities Equipment List (Small Unit Exemption) ⁽¹⁾

Insignificant Emission Unit Number	Insignificant Emission Unit Description
EU68	Solvent Still

⁽¹⁾ Emission Units qualify for Small Unit Exemption under 567 IAC 22.1(2)"w". Records shall be kept in accordance with 567 IAC 22.1(2)"w"(3).

II. Plant-Wide Conditions

Facility Name: John Deere-Davenport Works
Permit Number: 01-TV-008R2

Permit conditions are established in accord with 567 Iowa Administrative Code rule 22.108

Permit Duration

The term of this permit is: Five (5) Years
Commencing on: July 29, 2013
Ending on: July 28, 2018

Amendments, modifications and reopenings of the permit shall be obtained in accordance with 567 Iowa Administrative Code rules 22.110 - 22.114. Permits may be suspended, terminated, or revoked as specified in 567 Iowa Administrative Code Rules 22.115.

Emission Limits

Unless specified otherwise in the Source Specific Conditions, the following limitations and supporting regulations apply to all emission points at this plant:

Opacity (visible emissions): 40% opacity
Authority for Requirement: 567 IAC 23.3(2)"d"

Sulfur Dioxide (SO₂): 500 parts per million by volume
Authority for Requirement: 567 IAC 23.3(3)"e"

Particulate Matter:

No person shall cause or allow the emission of particulate matter from any source in excess of the emission standards specified in this chapter, except as provided in 567 – Chapter 24. For sources constructed, modified or reconstructed after July 21, 1999, the emission of particulate matter from any process shall not exceed an emission standard of 0.1 grain per dry standard cubic foot of exhaust gas, except as provided in 567 – 21.2(455B), 23.1(455B), 23.4(455B) and 567 – Chapter 24.

For sources constructed, modified or reconstructed prior to July 21, 1999, the emission of particulate matter from any process shall not exceed the amount determined from Table I, or amount specified in a permit if based on an emission standard of 0.1 grain per standard cubic foot of exhaust gas or established from standards provided in 23.1(455B) and 23.4(455B).
Authority for Requirement: 567 IAC 23.3(2)"a"

Fugitive Dust: Attainment and Unclassified Areas - No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered repaired or demolished, with the exception of farming operations or dust generated by ordinary travel on unpaved public roads, without taking reasonable precautions to prevent particulate matter in quantities sufficient to create a nuisance, as defined in Iowa Code section 657.1, from becoming airborne. All persons, with the above exceptions, shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate. The highway authority shall be responsible for taking corrective action in those cases where said authority has received complaints of or has actual knowledge of dust conditions which require abatement pursuant to this subrule. Reasonable precautions may include, but not limited to, the following procedures.

1. Use, where practical, of water or chemicals for control of dusts in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land.
2. Application of suitable materials, such as but not limited to asphalt, oil, water or chemicals on unpaved roads, material stockpiles, race tracks and other surfaces which can give rise to airborne dusts.
3. Installation and use of containment or control equipment, to enclose or otherwise limit the emissions resulting from the handling and transfer of dusty materials, such as but not limited to grain, fertilizers or limestone.
4. Covering at all times when in motion, open-bodied vehicles transporting materials likely to give rise to airborne dusts.
5. Prompt removal of earth or other material from paved streets or to which earth or other material has been transported by trucking or earth-moving equipment, erosion by water or other means.

Authority for Requirement: 567 IAC 23.3(2)"c"

Emission Limits: Facility-Wide

The atmospheric emissions from the facility shall not exceed the following:

Pollutant:Hazardous Air Pollutants (HAPS)

Emission Rate (tons/yr.):Single HAP 7.5⁽¹⁾, Total HAP 17.0⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 05-A-161-S2, (see Emission Point-Specific Conditions for other construction permit citations)

⁽¹⁾ Covers all HAP emitting units at the facility **except** combustion, storage tanks, welding, shot blasting, and metal cutting units.

Facility-Wide Operational Limits

Unless specified otherwise in the Emission Point-Specific Conditions, the following limitations and supporting regulations apply to all emission points at this facility:

Process Throughput:

1. The facility is limited to a maximum throughput of 300,000 gallons of diesel fuel per rolling 12-month period.

Reporting & Recordkeeping

All records, as required in the following, shall be satisfactory for demonstrating compliance with all applicable emission limits.

Records shall be kept on-site for five years and shall be available for inspection by the Department. Records shall be maintained in a legible and orderly manner and shall indicate the following:

1. Facility diesel fuel usage, in gallons, shall be recorded on a monthly basis, and the 12-month rolling total usage calculated monthly.

Authority for Requirement: Iowa DNR Construction Permit 01-A-300-S2 (see Emission Point-Specific Conditions for other construction permit citations)

40 CFR 60 Subpart Dc

EU61, the Hot Water Boiler is subject to NSPS Subpart Dc – Standards of Performance for Small Industrial-Commercial Institutional Steam Generating Units.

Authority for Requirement: 40 CFR 60 Subpart Dc
567 IAC 23.1(2)"lll"

40 CFR 63 Subpart XXXXXX

The Prime, Topcoat, Manual, Robotic and Touch-Up paint booths (EU57, EU58, EU73, EU74,EU05 and EU82), Welding (EU30 and EU35), Cutting Operations (EU38, EU39 and EU40) and the Shot Blasting (EU36) are subject to 40 CFR 63 Subpart XXXXXX National Emission Standards for Hazardous Air Pollutants: Area Source Standards for Nine Metal Fabrication and Finishing Source Categories.

Authority for Requirement: 40 CFR Part 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

40 CFR 63 Subpart ZZZZ

The Back Up Diesel Fire Pumps (EU08 and EU09), Portable Engine (EU52) and Emergency Generators (EU49, EU50 and EU51) are subject to 40 CFR 63 Subpart ZZZZ National Emission Standards for Hazardous Air Pollutants: Area Source Standards for Stationary Reciprocating Internal Combustion Engines (RICE).

Authority for Requirement: 40 CFR Part 63 Subpart ZZZZ
567 IAC 23.1(4)"cz"

III. Emission Point-Specific Conditions

Facility Name: John Deere Davenport Works

Permit Number: **01-TV-008R1**

Emission Point ID Number: See Table: Un-Permitted Vehicle Test Exhaust

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Un-Permitted Vehicle Test Exhaust

Table: Un-Permitted Vehicle Test Exhaust

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Raw Material	Rated Capacity (BHP)
JE01	EU42	Skidder /Feller Buncher Vehicle Test Exhaust	Diesel Fuel	263
	EU67	Skidder /Feller Buncher Vehicle Test Exhaust	Diesel Fuel	263
JE02	EU43	Loader Vehicle Test Exhaust	Diesel Fuel	380
JE03	EU44	Loader Vehicle Test Exhaust	Diesel Fuel	380
JE04	EU45	Grader Vehicle Test Exhaust	Diesel Fuel	327
JE05	EU46	Grader Vehicle Test Exhaust	Diesel Fuel	327
JE15	EU69	Grader Vehicle Test Exhaust	Diesel Fuel	327
JE16	EU70	Large Loader Vehicle Test Exhaust	Diesel Fuel	380
JE17	EU71	Large Loader Vehicle Test Exhaust	Diesel Fuel	380
JE18	EU41	Skidder Vehicle Test Exhaust	Diesel Fuel	263

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit: 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter
Emission Limit: 0.1 gr/dscf
Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO₂)
Emission Limit: 2.5 lb/MMBtu
Authority for Requirement: 567 IAC 23.3(3)"b"(2)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process Throughput:

1. The facility is limited to a maximum throughput of 300,000 gallons of diesel fuel per rolling 12-month period.

Authority for Requirement: Iowa DNR Construction Permit 01-A-300-S2

2. No person shall allow, cause or permit the combustion of number 1 or number 2 fuel oil exceeding a sulfur content of 0.5 percent by weight.

Authority for Requirement: 567 IAC 23.3(3)"b"(1)

Reporting & Recordkeeping

Records shall be kept on-site for five years and shall be available for inspection by the Department. Records shall be maintained in a legible and orderly manner and shall indicate the following:

1. Facility diesel fuel usage, in gallons, shall be recorded on a monthly basis, and the 12-month rolling total usage calculated monthly.

Authority for Requirement: Iowa DNR Construction Permit 01-A-300-S2

1. The facility shall monitor the percent of sulfur by weight in the fuel oil as delivered. The documentation may be vendor supplied or facility generated.

Authority for Requirement: 567 IAC 22.108(3)

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required?

Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Permitted Vehicle Test Exhaust

Associated Equipment

Associated Emission Unit ID Numbers: Permitted Vehicle Test Exhaust

Table: Permitted Vehicle Test Exhaust

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Raw Material	Rated Capacity (BHP)	IDNR Construction Permit Number
JE06	EU47	Quality Audit Vehicle Test Exhaust	Diesel Fuel	525	05-A-487-S2
JE12	EU62	ADT Startup Engine Test Exhaust	Diesel Fuel	525	05-A-488-S2
JE13	EU63	ADT Startup Engine Test Exhaust	Diesel Fuel	525	05-A-489-S2
JE14	EU65	ADT Mid-Line Engine Test Exhaust	Diesel Fuel	525	06-A-085-S2

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40% ⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Permitted Vehicle Test Exhaust
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter (PM)

Emission Limit(s): 0.93 lb/hr

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Permitted Vehicle Test Exhaust

- ⁽¹⁾ An exceedance of the indicator opacity of 25% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM₁₀

Emission Limit(s): 0.93 lb/hr

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Permitted
Vehicle Test Exhaust

Pollutant: Sulfur Oxides (SO_x)

Emission Limit(s): 2.5 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Permitted
Vehicle Test Exhaust
567 IAC 23.3(3)"b"

Pollutant: Nitrogen Oxides (NO_x)

Emission Limit(s): 13.21 lb/hr

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Permitted
Vehicle Test Exhaust

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. The engines shall only combust diesel fuel oil #1 or #2.
2. The maximum sulfur content of the diesel fuel oil #1 or #2 combusted in these units shall not exceed 0.5% by weight.
3. Per the facilities request, the facility is limited to a maximum throughput of 300,000 gallons of diesel fuel per rolling 12-month period.

Reporting & Record keeping: All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. The owner/operator shall maintain the following records:

1. The facility shall record the sulfur content of the diesel fuel oil #1 and #2 used in these sources.
2. Continue to keep records on a monthly basis to determine the rolling 12-month total for facility wide diesel fuel oil #1 and #2 usage.

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Permitted
Vehicle Test Exhaust

Emission Point Characteristics

These emission points shall conform to the specifications listed in Table-Permitted Vehicle Test Exhaust Characteristics.

Table: Permitted Vehicle Test Exhaust Characteristics.			Stack Characteristics				
Emission Point Number	Emission Unit Number	Construction Permit #	Height (feet)	Diameter (inches)	Exhaust Flowrate (scfm)	Exhaust Temp. (°F)	Stack Characteristics
JE06	EU47	05-A-487-S2	50	21	950	100	Vertical Unobstructed
JE12	EU62	05-A-488-S2	50	18	4,000	80	Vertical Unobstructed
JE13	EU63	05-A-489-S2	50	18	4,000	80	Vertical Unobstructed
JE14	EU65	06-A-085-S2	50	18	2,400	80	Vertical Unobstructed

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Prime and Top Coat Paint Booths

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Prime and Top Coat Paint Booths

Emissions Control Equipment ID Number: See Table: Prime and Top Coat Paint Booths

Emissions Control Equipment Description: See Table: Prime and Top Coat Paint Booths

Table: Prime and Top Coat Paint Booths

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Emissions Control Equipment ID No.	Emissions Control Equipment Description	Raw Material	Rated Capacity (gal/hr.)	Construction Permit No.
AE17	EU57	Prime Paint Booth	C157	Down Draft Wet Collector	Paint	18.96	05-A-161-S2
AE18							05-A-162-S2
AE19	EU58	Top Coat Paint Booth	C158	Down Draft Wet Collector	Paint	18.96	05-A-163-S3
AE20							05-A-164-S3

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40%⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Prime and Top Coat Paint Booths
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter (PM)

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Prime and Top Coat Paint Booths
567 IAC 23.4(13)

Pollutant: Hazardous Air Pollutants (HAPS)

Emission Limit(s): 7.5⁽²⁾ tons/yr (single HAP) and 17.0⁽²⁾ tons/yr (total HAPS)

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Prime and Top Coat Paint Booths

⁽¹⁾ An exceedance of the indicator opacity of no visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance

- . If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

⁽²⁾ Covers all HAP emitting units at the facility **except** combustion, storage tanks, welding, shot blasting, and metal cutting units.

NESHAP

These sources are subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. Combined, the paint booths identified as EU57, EU58, EU73 and EU74 are limited to a maximum material usage of 85,000 gallons of paint and solvents per rolling 12-month period.
2. Except for the solvent used to flush the equipment, the paint booths identified as EU57, EU58, EU73 and EU74 shall not use material with a maximum VOC content greater than 3.75 pounds per gallon.
3. The paint booths identified as EU57, EU58, EU73 and EU74 may use a solvent to flush the equipment only. The solvent shall not be sprayed and shall be collected in a trough that is funneled into a lidded bucket, then to a collection area for off-site Hazardous waste disposal or to the on-site distillation system. The facility may take a credit for this off-site waste disposal if the facility has an analysis done to verify the quantity and VOC mixture content shipped off site at least on an annual basis. There is no limit on the pound per gallon for VOC, Individual HAP, or Total HAP of the flushing solvent as the flushing solvent is not being sprayed.
4. The prime and top coat paint booths (EU57 and EU58) are each limited to using a maximum of two spray guns at any one time.
5. The prime and top coat spray booths (EU57 and EU58) are each limited to a maximum spray gun rate of 9.48 gallons per hour (18.96 gallons per hour for the spraying of two spray guns).

Reporting & Record keeping: All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. The owner/operator shall maintain the following records:

1. The permittee shall maintain records (MSDS) on the identification, the VOC content, and the HAP content (single and total) of each surface coating material (paint, primer, solvent, etc.) used at the facility.
2. The permittee shall maintain the following daily records:
 - a. The identification and amount (gallons) of each HAP containing material used at the facility, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units. For the purposes of the daily recordkeeping requirement, the facility may assume that a material is completely consumed on the day it is delivered to the plant or removed from storage.
3. The permittee shall maintain the following monthly records:
 - a. The identification, the VOC content, the HAP content, and the amount, (gallons) of each VOC-containing material and HAP-containing material used in the paint booths identified as EU57, EU58, EU73 and EU74.
 - b. The 12-month rolling total amount of VOC-containing materials used in the paint booths identified as EU57, EU58, EU73 and EU74.
 - c. The monthly emission rate (tons) of each individual HAP from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
 - d. The monthly emission rate (tons) of each individual HAP from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
 - e. The 12-month rolling total of each individual HAP from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
 - f. The 12-month rolling total of all HAPs emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
4. If the 12-month rolling total of any individual HAP emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility exceeds 6.0 tons per 12-month period, the permittee shall maintain the following daily records:
 - a. The total emissions of individual HAPs (tons) from emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility; and
 - b. The rolling 365-day total amount of individual HAP emissions from all sources except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.

Daily recordkeeping calculations for individual HAP emissions shall continue until the rolling 12-month total amount of individual HAP emissions drops below 6.0 tons on the last day of a month. Monthly calculations of individual HAP emissions will then begin in the following month.

5. If the 12-month rolling total of cumulative HAP emitted from all sources except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility exceeds 13.6 tons per rolling 12-month period, the permittee shall maintain the following records:
 - a. The total emissions of cumulative HAPs (tons) from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility; and
 - b. The rolling 365-day total amount of cumulative HAP emissions from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.

Daily recordkeeping calculations for cumulative HAP emissions shall continue until the rolling 12-month total amount of cumulative HAP emissions drops below 13.6 tons on the last day of a month. Monthly calculation of cumulative HAP emissions will then begin in the following month.

6. The facility shall maintain spray gun records on site to verify the spray gun capacities within the paint booths (EU57 and EU58).
7. The permittee shall record the time and amount of waste shipped off-site and maintain a record that documents the VOC content of the waste. The credit may be subtracted from the VOC rolling total in the month of the date that the waste was shipped off-site.
8. The permittee shall maintain records on all inspections/maintenance of the down draft wet collectors and any action resulting from the inspection/maintenance of the control equipment.
9. The facility shall maintain MSDS records on site to verify the VOC content of the material being used within the prime and top coat paint booths (EU57 and EU58).

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Prime and Top Coat Paint Booths

Additional Requirements if coatings containing an MFHAP are spray applied in the booth

These requirements apply when coatings containing an MFHAP (metal fabrication and finishing HAP) are spray-applied.

1. The permittee shall maintain a record of the filter efficiency demonstrations and spray paint booth filter maintenance activities, performed in accordance with § 63.11516(d)(1)(ii) and (iii). Filters must be inspected and replaced according to the manufacturer's instructions.
- 2.. The permittee shall maintain documentation of HVLP or other high transfer spray paint delivery systems to satisfy the requirement of §63.11516(d)(3). This documentation must include the manufacture's specifications for the equipment and any manufacturer's operating instructions.
3. The permittee shall maintain certification that each worker performing spray painting operations has completed the training specified in §63.11516(d)(6). The date of the initial training and the most recent refresher training shall be documented.
4. In accordance with §63.11519(b), each 6X affected facility must submit an annual certification and compliance report. Unless the Iowa DNR approves a different reporting schedule, the report is due by January 31 and shall cover the activities of the

previous calendar year. The report shall contain the information specified in §63.11519(b)(2) through (9) as applicable for the facility's annual operation.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Emission Point Characteristics

These emission points shall conform to the conditions specified in Table: Prime and Top Coat Paint Booth Stacks

Table: Prime and Top Coat Paint Booth Stacks			Stack Characteristics				
Emission Point Number	Emission Unit Number	Construction Permit #	Height (feet)	Diameter (inches)	Exhaust Flowrate (scfm)	Exhaust Temp. (F)	Stack Characteristics
AE17	EU57	05-A-161-S1	55	48	36,300	Ambient	Vertical Unobstructed
AE18		05-A-162-S1	55	48	36,300	Ambient	Vertical Unobstructed
AE19	EU58	05-A-163-S1	55	48	36,300	Ambient	Vertical Unobstructed
AE20		05-A-164-S3	55	48	36,300	Ambient	Vertical Unobstructed

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.

The data pertaining to the plan shall be maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Manual and Robotic Paint Booths

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Manual and Robotic Paint Booths

Emissions Control Equipment ID Number: See Table: Manual and Robotic Paint Booths

Emissions Control Equipment Description: See Table: Manual and Robotic Paint Booths

Table: Manual and Robotic Paint Booths

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Emissions Control Equipment ID No.	Emissions Control Equipment Description	Raw Material	Rated Capacity (gal/hr.)	Construction Permit No.
AE22	EU73	Manual Paint Booth	C73	Dry Filters	Paint	37.92	12-A-027
AE23							12-A-028
AE24							12-A-029
AE25	EU74	Robotic Paint Booth	C74	Dry Filters	Paint	95.10	12-A-030
AE26							12-A-031
AE27							12-A-032
AE28							12-A-033

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40%⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Manual and Robotic Paint Booths
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter (PM)

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Manual and Robotic Paint Booths
567 IAC 23.4(13)

Pollutant: Hazardous Air Pollutants (HAPS)

Emission Limit(s): 7.5⁽²⁾ tons/yr (single HAP) and 17.0⁽²⁾ tons/yr (total HAPS)

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Manual and Robotic Paint Booths

⁽¹⁾ An exceedance of the indicator opacity of no visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to

operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

- (2) Covers all HAP emitting units at the facility **except** combustion, storage tanks, welding, shot blasting, and metal cutting units.

NESHAP

These sources are subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. Combined, the paint booths identified as EU57, EU58, EU73 and EU74 are limited to a maximum material usage of 85,000 gallons of paint and solvents per rolling 12-month period.
2. Except for the solvent used to flush the equipment, the paint booths identified as EU57, EU58, EU73 and EU74 shall not use material with a maximum VOC content greater than 3.75 pounds per gallon.
3. The paint booths identified as EU57, EU58, EU73 and EU74 may use a solvent to flush the equipment only. The solvent shall not be sprayed and shall be collected in a trough that is funneled into a lidded bucket, then to a collection area for off-site Hazardous waste disposal or to the on-site distillation system. The facility may take a credit for this off-site waste disposal if the facility has an analysis done to verify the quantity and VOC mixture content shipped off site at least on an annual basis. There is no limit on the pound per gallon for VOC, Individual HAP, or Total HAP of the flushing solvent as the flushing solvent is not being sprayed.
4. The manual paint booth (EU73) is limited to using a maximum of four spray guns at any one time.
5. The manual spray booth (EU73) is limited to a maximum spray gun rate of 9.48 gallons per hour (37.92 gallons per hour for the spraying of four spray guns).
6. The robotic paint booth (EU74) is limited to using a maximum of six spray guns at any one time.

7. The robotic paint booth (EU74) is limited to a maximum spray gun rate of 15.85 gallons per hour (95.10 gallons per hour for the spraying of six spray guns).
8. The permittee shall install, operate, and maintain the dry filters in accordance with the recommendations of the manufacturer.

Reporting & Record keeping: All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. The owner/operator shall maintain the following records:

1. The permittee shall maintain records (MSDS) on the identification, the VOC content, and the HAP content (single and total) of each surface coating material (paint, primer, solvent, etc.) used at the facility.
2. The permittee shall maintain the following daily records:
 - a. The identification and amount (gallons) of each HAP containing material used at the facility, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units. For the purposes of the daily recordkeeping requirement, the facility may assume that a material is completely consumed on the day it is delivered to the plant or removed from storage.
3. The permittee shall maintain the following monthly records:
 - a. The identification, the VOC content, the HAP content, and the amount, (gallons) of each VOC-containing material and HAP-containing material used in the paint booths identified as EU57, EU58, EU73 and EU74.
 - b. The 12-month rolling total amount of VOC-containing materials used in the paint booths identified as EU57, EU58, EU73 and EU74.
 - c. The monthly emission rate (tons) of each individual HAP from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
 - d. The monthly emission rate (tons) of each individual HAP from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
 - e. The 12-month rolling total of each individual HAP from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
 - f. The 12-month rolling total of all HAPs emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.
4. If the 12-month rolling total of any individual HAP emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility exceeds 6.0 tons per 12-month period, the permittee shall maintain the following daily records:
 - a. The total emissions of individual HAPs (tons) from emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility; and

- b. The rolling 365-day total amount of individual HAP emissions from all sources except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.

Daily recordkeeping calculations for individual HAP emissions shall continue until the rolling 12-month total amount of individual HAP emissions drops below 6.0 tons on the last day of a month. Monthly calculations of individual HAP emissions will then begin in the following month.

5. If the 12-month rolling total of cumulative HAP emitted from all sources except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility exceeds 13.6 tons per rolling 12-month period, the permittee shall maintain the following records:
 - a. The total emissions of cumulative HAPs (tons) from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility; and
 - b. The rolling 365-day total amount of cumulative HAP emissions from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility.

Daily recordkeeping calculations for cumulative HAP emissions shall continue until the rolling 12-month total amount of cumulative HAP emissions drops below 13.6 tons on the last day of a month. Monthly calculation of cumulative HAP emissions will then begin in the following month.

6. The facility shall maintain spray gun records on site to verify the spray gun capacities within the paint booths (EU73 and EU74).
7. The permittee shall record the time and amount of waste shipped off-site and maintain a record that documents the VOC content of the waste. The credit may be subtracted from the VOC rolling total in the month of the date that the waste was shipped off-site.
8. The permittee shall maintain records on all inspections/maintenance of the down draft wet collectors and any action resulting from the inspection/maintenance of the control equipment.
9. The facility shall maintain MSDS records on site to verify the VOC content of the material being used within the prime and top coat paint booths (EU73 and EU74).

Authority for Requirement: Iowa DNR Construction Permits specified in Table: Manual and Robotic Paint Booths

Additional Requirements if coatings containing an MFHAP are spray applied in the booth

These requirements apply when coatings containing an MFHAP (metal fabrication and finishing HAP) are spray-applied.

1. The permittee shall maintain a record of the filter efficiency demonstrations and spray paint booth filter maintenance activities, performed in accordance with § 63.11516(d)(1)(ii) and (iii). Filters must be inspected and replaced according to the manufacturer's instructions.
- 2.. The permittee shall maintain documentation of HVLP or other high transfer spray paint delivery systems to satisfy the requirement of §63.11516(d)(3). This documentation

must include the manufacture's specifications for the equipment and any manufacturer's operating instructions.

3. The permittee shall maintain certification that each worker performing spray painting operations has completed the training specified in §63.11516(d)(6). The date of the initial training and the most recent refresher training shall be documented.
4. In accordance with §63.11519(b), each 6X affected facility must submit an annual certification and compliance report. Unless the Iowa DNR approves a different reporting schedule, the report is due by January 31 and shall cover the activities of the previous calendar year. The report shall contain the information specified in §63.11519(b)(2) through (9) as applicable for the facility's annual operation.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Emission Point Characteristics

These emission points shall conform to the conditions specified in Table: Prime and Top Coat Paint Booth Stacks

Table: Prime and Top Coat Paint Booth Stacks			Stack Characteristics				
Emission Point Number	Emission Unit Number	Construction Permit #	Height (feet)	Diameter (inches)	Exhaust Flowrate (scfm)	Exhaust Temp. (F)	Stack Characteristics
AE22	EU73	12-A-027	55	48	32,667	72	Vertical, Unobstructed
AE23		12-A-028	55	48	32,667	72	Vertical, Unobstructed
AE24		12-A-029	55	48	32,667	72	Vertical, Unobstructed
AE26	EU74	12-A-030	55	48	32,667	70	Vertical, Unobstructed
AE27		12-A-031	55	48	32,667	70	Vertical, Unobstructed
AE28		12-A-032	55	48	32,667	70	Vertical, Unobstructed
AE29		12-A-033	55	48	32,667	70	Vertical, Unobstructed

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Manual and Robotic Paint Booth Operational and Maintenance Plan

Weekly

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

Record Keeping and Reporting

Maintenance and inspection records will be kept for five years and available upon request.

Quality Control

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: AE11

Associated Equipment

Associated Emission Unit ID Numbers: EU05
Emissions Control Equipment ID Number: C105
Emissions Control Equipment Description: Dry Filter

Emission Unit vented through this Emission Point: EU05
Emission Unit Description: Touch-Up Paint Booth
Raw Material/Fuel: Paint
Rated Capacity: 0.86 gal/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity
Emission Limit(s): 40 %⁽¹⁾
Authority for Requirement: 567 IAC 23.3(2)"d"
Iowa DNR Construction Permit 80-A-087-S1

Pollutant: Particulate Matter (PM)
Emission Limit(s): 0.01 gr/dscf
Authority for Requirement: Iowa DNR Construction Permit 80-A-087-S1
567 IAC 23.4(13)

Pollutant: Hazardous Air Pollutants (HAPS)
Emission Limit(s): 7.5⁽²⁾ tons/yr (single HAP) and 17.0⁽²⁾ tons/yr (total HAPS)
Authority for Requirement: Iowa DNR Construction Permit 80-A-087-S1

⁽¹⁾ An exceedance of the indicator opacity of 10% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

⁽²⁾ Covers all HAP emitting units at the facility **except** combustion, storage tanks, welding, shot blasting, and metal cutting units.

NESHAP

This source is subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. The touch-up paint booth (EU05) is limited to using 7,500 gallons of VOC-containing materials per 12-month period.
2. The touch-up paint booth (EU05) is limited to using material with a maximum VOC content of 5.00 pounds per gallon.

Reporting & Record keeping: All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. The owner/operator shall maintain the following records:

1. The facility shall maintain MSDS records on site to verify the VOC, single HAP, and total HAP content of all materials used at the facility.
2. The facility shall record on a rolling 12-month basis the amount of VOC containing material used within the touch-up paint booth (EU05).
3. The facility shall record the daily material usage (units of gal/day) for each HAP-containing material used at the facility, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units. For the purposes of the daily recordkeeping requirement, the facility may assume that a material is completely consumed at receipt.
4. Calculate the individual HAP emissions, in tons, from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units, for the facility on a monthly basis and keep a 12-month rolling total. Records for HAP emissions shall be kept on a monthly basis until the facility wide emissions for any individual HAP exceeds 6.0 TPY. At this point the owner or operator shall immediately begin keeping a 365-day rolling total amount for all individual HAP emitted at the facility. Calculation requirements will revert back to a monthly basis if the 12-month rolling total of each individual HAP emitted at the facility returns to a level below the 6.0 TPY threshold.

5. Calculate the total HAP emissions, in tons, from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units, for the facility on a monthly basis and keep a 12-month rolling total. Records for HAP emissions shall be kept on a monthly basis until the facility wide total HAP emissions exceeds 13.6 TPY. At this point the owner or operator shall immediately begin keeping a 365-day rolling total amount of total HAP emitted at the facility. Calculation requirements will revert back to a monthly basis if the 12-month rolling total of total HAP emitted at the facility returns to a level below the 13.6 TPY threshold.

Authority for Requirement: Iowa DNR Construction Permit 80-A-087-S1

Additional Requirements if coatings containing an MFHAP are spray applied in the booth

These requirements apply when coatings containing an MFHAP (metal fabrication and finishing HAP) are spray-applied.

1. The permittee shall maintain a record of the filter efficiency demonstrations and spray paint booth filter maintenance activities, performed in accordance with § 63.11516(d)(1)(ii) and (iii). Filters must be inspected and replaced according to the manufacturer's instructions.
- 2.. The permittee shall maintain documentation of HVLP or other high transfer spray paint delivery systems to satisfy the requirement of §63.11516(d)(3). This documentation must include the manufacture's specifications for the equipment and any manufacturer's operating instructions.
3. The permittee shall maintain certification that each worker performing spray painting operations has completed the training specified in §63.11516(d)(6). The date of the initial training and the most recent refresher training shall be documented.
4. In accordance with §63.11519(b), each 6X affected facility must submit an annual certification and compliance report. Unless the Iowa DNR approves a different reporting schedule, the report is due by January 31 and shall cover the activities of the previous calendar year. The report shall contain the information specified in §63.11519(b)(2) through (9) as applicable for the facility's annual operation.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 53

Stack Opening, (inches, dia.): 42

Exhaust Flow Rate (scfm): 28,800

Exhaust Temperature (°F): Ambient

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 80-A-087-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source's compliance with the applicable requirements.

The data pertaining to the plan shall be maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility's implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: AE29

Associated Equipment

Associated Emission Unit ID Numbers: EU82
Emissions Control Equipment ID Number: C106
Emissions Control Equipment Description: Dry Filters

Emission Unit vented through this Emission Point: EU82
Emission Unit Description: Touch-Up Paint Booth
Raw Material/Fuel: Paint
Rated Capacity: 19 gal/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity
Emission Limit(s): 40 %⁽¹⁾
Authority for Requirement: 567 IAC 23.3(2)"d"
Iowa DNR Construction Permit 12-A-075

Pollutant: Particulate Matter (PM)
Emission Limit(s): 0.01 gr/dscf
Authority for Requirement: Iowa DNR Construction Permit 12-A-075
567 IAC 23.4(13)

Pollutant: Particulate Matter (PM)
Emission Limit(s): 3.0 lb/hr
Authority for Requirement: Iowa DNR Construction Permit 12-A-075

Pollutant: PM₁₀
Emission Limit(s): 3.0 lb/hr
Authority for Requirement: Iowa DNR Construction Permits 12-A-075

Pollutant: Volatile Organic Compounds (VOC)
Emission Limit(s): 19.1 tons/yr
Authority for Requirement: Iowa DNR Construction Permits 12-A-075

Pollutant: Hazardous Air Pollutants (HAPS)

Emission Limit(s): 7.5⁽²⁾ tons/yr (single HAP) and 17.0⁽²⁾ tons/yr (total HAPS)

Authority for Requirement: Iowa DNR Construction Permit 80-A-087-S1

- (1) An exceedance of the indicator opacity of no visible emissions will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).
- (2) Covers all HAP emitting units at the facility **except** combustion, storage tanks, welding, shot blasting, and metal cutting units.

NESHAP

This source is subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX

567 IAC 23.1(4)"ex"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. The paint booth (EU82) is limited to using 7,500 gallons of coatings per 12-month period. Solvent usage is accounted for under the construction permits for the main paint system (EU57, EU58, EU73, EU74).
2. The VOC content of any coating used in this paint booth shall not exceed 5.1 pounds per gallon.
3. This paint booth (EU82) is limited to using a maximum of 2 spray guns at any one time.

Control equipment parameters:

1. The permittee shall install, operate, and maintain dry filters in accordance with the recommendations of the manufacturer.

Additional requirements from Subpart 6X if coatings containing an MFHAP are spray applied in the booth

In accordance with §63.11516(d), these requirements apply when coatings containing an MFHAP (metal fabrication and finishing HAP) are spray-applied.

1. The spray booth must meet the following requirements:
 - a. The booth must have a full roof, at least two complete walls, and one or two complete side curtains or other barrier material so that all four sides are covered. The booth must be ventilated so that air is drawn in the booth and leaves only through the filter. The roof may contain narrow slots for connecting fabricated products to overhead cranes, and/or cords or cables.
 - b. The spray booth must be fitted with a type of filter technology that is demonstrated to achieve at least 98% capture of MFHAP. In accordance with §63.11516(d)(1)(ii) the permittee may use published filter efficiency data provided by filter vendors to demonstrate compliance with this requirement.
2. All spray –applied coatings must be applied with a high volume, low pressure (HVLP) spray gun, electrostatic application, airless spray gun, air-assisted airless spray gun or an equivalent technology that is demonstrated to achieve a transfer efficiency comparable to one of the listed technologies and for which written approval has been obtained from the Iowa DNR, Air Quality Bureau in accordance with §63.11516(d)(2).
3. All cleaning of spray guns must be done with either non-HAP gun cleaning solvents or in such a manner that an atomized mist of spray of gun cleaning solvent and paint residue is not created outside of a container that collects the used gun cleaning solvent.
4. All workers performing painting must be certified that they have completed training in the proper spray application of paints and the proper setup and maintenance of spray equipment. The minimum requirements for training and certification are described in §63.11516(d)(6) through (9). Workers who are not certified as having completed the training are prohibited from spray painting.

Reporting & Record keeping: All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. The owner/operator shall maintain the following records:

1. The permittee shall maintain records (MSDS) on the identification, the VOC content, and the HAP content (single and total of each surface coating material (paint, primer, solvent, etc.) used at the facility.
2. The permittee shall maintain daily records on the identification and amount (gallons) of each HAP-containing material used at the facility, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units. For the purposes of the daily recordkeeping requirement, the facility may assume that a material is completely consumed on the day they are delivered to the plant or removed from storage.
3. The permittee shall maintain the following monthly records:
 - a. The identification, the VOC content, the HAP content, and the amount (gallons) of each coating used in this paint booth (EU82).
 - b. The 12-month rolling total amount of coatings used in this paint booth (EU82).

- c. The monthly emission rate (tons) of each individual HAP from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units at the facility.
 - d. The monthly emission rate (tons) of all HAPs from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units at the facility.
 - e. The 12-month rolling total of each individual HAP emitted from all sources, except those from combustion, storage tanks, welding, shot blasting and metal cutting at the facility.
 - f. The 12-month rolling total of all HAPs emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units at the facility.
4. If the 12-month rolling total of any individual HAP emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units at the facility, exceeds 6.0 tons per rolling 12-month period, the permittee shall maintain the following daily records:
- a. The total emissions of individual HAPs (tons) from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting at the facility; and
 - b. The rolling 365-day total amount of individual HAP emissions from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units at the facility.

Daily recordkeeping and calculations for individual HAP emissions shall continue until the rolling 12-month total amount of individual HAP emissions drops below 6.0 tons on the last day of a month. Monthly calculation of individual HAP emissions can then begin in the following month.

5. If the 12-month rolling total of cumulative HAPs emitted from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units for the facility exceeds 13.6 tons per rolling 12-month period, the permittee shall maintain the following daily records:
- a. The total emissions of cumulative HAPs (tons) from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units at the facility; and
 - b. The rolling 365-day total amount of cumulative HAP emissions from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units at the facility.

Daily recordkeeping and calculations for cumulative HAP emissions shall continue until the rolling 12-month total amount of cumulative HAP emissions drops below 13.6 tons on the last day of a month. Monthly calculation of cumulative HAP emissions can then begin in the following month.

6. The permittee shall maintain records on all inspections and maintenance of the dry filters and any action resulting from the inspection or maintenance of the dry filters.

Additional Requirements if coatings containing an MFHAP are spray applied in the booth

These requirements apply when coatings containing an MFHAP (metal fabrication and finishing HAP) are spray-applied.

1. The permittee shall maintain a record of the filter efficiency demonstrations and spray paint booth filter maintenance activities, performed in accordance with § 63.11516(d)(1)(ii) and (iii). Filters must be inspected and replaced according to the manufacturer's instructions.
- 2.. The permittee shall maintain documentation of HVLP or other high transfer spray paint delivery systems to satisfy the requirement of §63.11516(d)(3). This documentation must include the manufacture's specifications for the equipment and any manufacturer's operating instructions.
3. The permittee shall maintain certification that each worker performing spray painting operations has completed the training specified in §63.11516(d)(6). The date of the initial training and the most recent refresher training shall be documented.
4. In accordance with §63.11519(b), each 6X affected facility must submit an annual certification and compliance report. Unless the Iowa DNR approves a different reporting schedule, the report is due by January 31 and shall cover the activities of the previous calendar year. The report shall contain the information specified in §63.11519(b)(2) through (9) as applicable for the facility's annual operation.

Authority for Requirement: Iowa DNR Construction Permit 12-A-075

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 55

Stack Opening, (inches, dia.): 60

Exhaust Flow Rate (scfm): 52,800

Exhaust Temperature (°F): 70

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 12-A-075

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Touch-up Paint Booth Operations and Maintenance Plan

Weekly

- Inspect the spray booth system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter material.
- Maintain a written record of the observation and any action resulting from the inspection.

Record Keeping and Reporting

Maintenance and inspection records will be kept for five years and available upon request.

Quality Control

- The filter equipment will be operated and maintained according to the manufacturers recommendations.

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Natural Gas Boilers

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Natural Gas Boilers

Table: Natural Gas Boilers

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Raw Material/Fuel	Rated Capacity (MMBtu/Hr.)
GE1	EU20	Natural Gas Boiler	Natural Gas	15.574
GE2	EU21	Natural Gas Boiler	Natural Gas	15.574

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40%

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb./MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: FUGWELD

Associated Equipment

Associated Emission Unit ID Numbers: EU30

Emission Unit vented through this Emission Point: EU30

Emission Unit Description: Unvented welding sources

Raw Material/Fuel: Welding rod

Rated Capacity: 627 lb /hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 13-A-065
567 IAC 23.3(2)"d"

Pollutant: Particulate Matter (PM)

Emission Limit(s): 0.05 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 13-A-065
567 IAC 23.4(6)

Pollutant: Particulate Matter (PM)

Emission Limit(s): 3.29 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 13-A-065

⁽¹⁾ An exceedance of the indicator opacity of 10% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance

. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

NESHAP

This source is subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. The facility-wide amount of E70S welding electrode used shall not exceed 5,500,000 pounds per twelve-month rolling period.
2. The facility-wide amount of E71T welding electrode used shall not exceed 1,000 pounds per twelve-month rolling period.

Reporting & Record keeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

1. The facility shall record the monthly usage of E70S welding electrode, in applicable units, and determine E70S welding electrode usage on a rolling 12-month basis for each month of operation.
2. The facility shall record the monthly usage of E71T welding electrode, in applicable units, and determine E71T welding electrode usage on a rolling 12-month basis for each month of operation.
3. A Material Safety and Data Sheet (MSDS) or equivalent of each material utilized in the welding operations shall be kept on-site and available for inspection by the IDNR.

Authority for Requirement: Iowa DNR Construction Permit 13-A-065

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Cutting Operations

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Cutting Operations

Table: Cutting Operations

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Raw Material	Rated Capacity
FUGPC	EU38	Plasma Cutting	Steel	7,200 in/hr
FUGTC	EU40	Thermal Cutting	Metal	3,120 cf/hr
FUGLC	EU39	Laser Cutting	Metal	41-125 in/min

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Fugitive Dust

Emission Limit: No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered, repaired or demolished, without taking reasonable precautions to prevent a nuisance. All persons shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate.

Authority for Requirement: 567 IAC 23.3(2)"c"

NESHAP

These sources are subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required?

Yes No

Facility Maintained Operation & Maintenance Plan Required?

Yes No

Compliance Assurance Monitoring (CAM) Plan Required?

Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Storage Tanks

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Storage Tanks

Table: Storage Tanks

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Raw Material	Size (gal)	Construction Permit Number
EPT01	EUT01	Diesel Fuel Oil #1 Tank	Diesel Fuel	10,000	01-A-300-S2
EPT02	EUT02	Antifreeze Tank	Antifreeze	10,000	01-A-301
EPT03	EUT03	Hydraulic Oil Tank	Hydraulic Oil	15,000	01-A-303
EPT04	EUT04	Engine Oil Tank	Engine Oil	15,000	01-A-304
EPT09	EUT09	Used Coolant Tank	Used Coolant	6,000	01-A-302

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

There are no emission limits at this time.

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput: **For Emission Unit EUT01 only:**

1. Per the facilities request, the facility is limited to a maximum throughput of 300,000 gallons per rolling 12-month period diesel fuel. This is a facility wide limit. The facility requests this limit to limit the potential emissions for the entire facility using diesel fuel.

Authority for Requirement: Iowa DNR Construction Permit 01-A-300-S2

Reporting & Record keeping:

All records as required by this permit shall be kept on-site for five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

For Emission Units ET02, ET03, ET04 and ET09:

1. Determine the annual throughput of material for each tank on a rolling-12-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permits listed in Table: Storage Tanks

For Emission Unit EUT01 only:

1. Continue to keep records on a monthly basis to determine the rolling 12-month total for facility wide diesel fuel usage.

Emission Point Characteristics

These emission points shall conform to the specifications listed in Table: Storage Tanks-Emission Point Characteristics below.

Table: Storage Tanks-Emission Point Characteristics			Stack Characteristics				
Emission Point Number	Emission Unit Number	Construction Permit #	Height (feet from ground)	Diameter (inches)	Exhaust Flowrate (scfm)	Exhaust Temp. (°F)	Discharge Style
EPT01	EUT01	01-A-300-S2	18	6	Displacement	70	Obstructed Vertical
EPT02	EUT02	01-A-301	18	6	Displacement	70	Obstructed Vertical
EPT03	EUT03	01-A-303	25.33	8	Displacement	70	Obstructed Vertical
EPT04	EUT04	01-A-304	25.33	8	Displacement	70	Obstructed Vertical
EPT09	EUT09	01-A-302	28	6	Displacement	70	Downward

Authority for Requirement: Iowa DNR Construction Permits listed in Table: Storage Tanks-Emission Point Characteristics

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required?

Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Diesel Engines

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Diesel Engines

Table: Diesel Engines

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Raw Material	Rated Capacity (BHp/Hr.)
JE08	EU08	Back Up Fire Pump 2 Engine	Diesel Fuel	215
JE09	EU09	Back Up Fire Pump 1 Engine	Diesel Fuel	215
JV04	EU52	Portable Engine	Diesel Fuel	300

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr./dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 2.5 lb/MMBtu

Authority for Requirement: 567 IAC 23.3(3)"b"(2)

NESHAP:

This equipment is subject to the National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE NESHAP) [40 CFR Part 63 Subpart ZZZZ].

Authority for Requirement: 40 CFR 63 Subpart ZZZZ

567 IAC 23.1(4)"cz"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

- 1. The facility is limited to a maximum throughput of 300,000 gallons of diesel fuel per rolling 12-month period.

Authority for Requirement: Iowa DNR Construction Permit 01-A-300-S2

- 2. No person shall allow, cause or permit the combustion of number 1 or number 2 fuel oil exceeding a sulfur content of 0.5 percent by weight.

Authority for Requirement: 567 IAC 23.3(3)"b"(1)

Reporting & Record keeping:

The following records shall be maintained on-site for five (5) years and available for inspection upon request by representatives of the Department of Natural Resources:

- 1. Facility diesel fuel usage, in gallons, shall be recorded on a monthly basis, and the 12-month rolling total usage calculated monthly.

Authority for Requirement: Iowa DNR Construction Permit 01-A-300-S2

- 2. The facility shall monitor the percent of sulfur by weight in the fuel oil as delivered. The documentation may be vendor supplied or facility generated.

Authority for Requirement: 567 IAC 22.108(3)

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: See Table: Emergency Generators

Associated Equipment

Associated Emission Unit ID Numbers: See Table: Emergency Generators

Table: Emergency Generators

Emission Point Number	Associated Emission Unit Number	Emission Unit Description	Raw Material	Rated Capacity (BHp/Hr.)
EP49	EU49	Emergency Generator	Natural Gas	45
EU50	EU50	Emergency Generator	Natural Gas	45
EU51	EU51	Emergency Generator	Natural Gas	18

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr./dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

NESHAP:

This equipment is subject to the National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE NESHAP) [40 CFR Part 63 Subpart ZZZZ].

Authority for Requirement: 40 CFR 63 Subpart ZZZZ

567 IAC 23.1(4)"cz"

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: FUGVOC

Associated Equipment

Associated Emission Unit ID Number: EU23

Emission Unit vented through this Emission Point: EU23
Emission Unit Description: Miscellaneous Fugitive VOC Sources
Raw Material/Fuel: Adhesives and Sealants
Rated Capacity: 3.32 lb VOC /hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Volatile Organic Compounds (VOC)
Emission Limit(s): 14.54 TPY⁽¹⁾
Authority for Requirement: Iowa DNR Construction Permit 05-A-549

Pollutant: Hazardous Air Pollutants (HAPs)
Emission Limit(s): 7.5 TPY⁽²⁾ (Single HAP) and 17.0 TPY⁽²⁾ (Total HAPs)
Authority for Requirement: Iowa DNR Construction Permit 05-A-549

- ⁽¹⁾ The VOC ton per year requested limit for this unit is to reduce the potential to emit at the facility and to put into place an enforceable limit to be used in demonstrating the facility is a synthetic minor source with regard to Prevention of Significant Deterioration (PSD) requirements.
- ⁽²⁾ The single and total HAP ton per year requested limit is to reduce the potential to emit at the facility and to put into place an enforceable limit to be used in demonstrating the facility is a minor source of HAPs. These limits cover all units and activities at the facility which emit HAPs, excluding all combustion, storage tanks, welding, shot blasting, and metal cutting units.

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Reporting & Record keeping: All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. The owner/operator shall maintain the following records:

1. The facility shall maintain a log showing all VOC and HAP containing materials used

- under emission unit EU23.
2. The facility shall maintain MSDS records on site to verify the VOC, single HAP, and total HAP content of all materials used at the facility.
 3. The facility shall record the daily material usage (units of gal/day) for each VOC-containing material used under emission unit EU23. For the purposes of the daily recordkeeping requirement, the facility may assume that a material is completely consumed at receipt.
 4. Calculate the VOC emissions in tons for all materials used under emission unit EU23 on a monthly basis and keep a 12-month rolling total. Records for VOC emissions shall be kept on a monthly basis until the VOC emissions exceed 11.63 TPY. At this point the owner or operator shall immediately begin keeping a 365-day rolling total amount of VOC emitted at the facility. Calculation requirements will revert back to a monthly basis if the 12-month rolling total of VOC emitted at the facility returns to a level below the 11.63 TPY threshold.
 5. The facility shall record the daily material usage (units of gal/day) for each HAP-containing material used at the facility, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units. For the purposes of the daily recordkeeping requirement, the facility may assume that a material is completely consumed at receipt.
 6. Calculate the individual HAP emissions in tons from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units, for the facility on a monthly basis and keep a 12-month rolling total. Records for HAP emissions shall be kept on a monthly basis until facility wide emissions for any individual HAP exceeds 6.0 TPY. At this point the owner or operator shall immediately begin keeping a 365-day rolling total amount for all individual HAP emitted at the facility. Calculation requirements will revert back to a monthly basis if the 12-month rolling total of each individual HAP emitted at the facility returns to a level below the 6.0 TPY threshold.
 7. Calculate the total HAP emissions in tons from all sources, except those from combustion, storage tanks, welding, shot blasting, and metal cutting units, for the facility on a monthly basis and keep a 12-month rolling total. Records for HAP emissions shall be kept on a monthly basis until the facility wide total HAP emissions exceed 13.6 TPY. At this point the owner or operator shall immediately begin keeping a 365-day rolling total amount of total HAP emitted at the facility. Calculation requirements will revert back to a monthly basis if the 12-month rolling total of total HAP emitted at the facility returns to a level below the 13.6 TPY threshold.

Authority for Requirement: Iowa DNR Construction Permit 05-A-549

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required?

Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: GE25

Associated Equipment

Associated Emission Unit ID Number: EU25

Emission Unit vented through this Emission Point: EU25
Emission Unit Description: Boom Cell Heat Treat Oven
Raw Material/Fuel: Natural Gas
Rated Capacity: 1.5 MMBtu/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity
Emission Limit(s): 40 %⁽¹⁾
Authority for Requirement: 567 IAC 23.3(2)"d"
Iowa DNR Construction Permit 01-A-735

⁽¹⁾ An exceedance of the indicator opacity of 10% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter
Emission Limit(s): 0.1 gr/dscf
Authority for Requirement: 567 IAC 23.3(2)"a"
Iowa DNR Construction Permit 01-A-735

Pollutant: Sulfur Dioxide (SO₂)
Emission Limit(s): 500 ppmv
Authority for Requirement: 567 IAC 23.3(3)"e"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. The Boom Cell Heat Treat Oven (EU25) shall be fired by natural gas fuel only.
Authority for Requirement: Iowa DNR Construction Permit 01-A-735

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 42.5
Stack Opening, (inches, dia.): 12
Exhaust Flow Rate (scfm): 380
Exhaust Temperature (°F): 850
Discharge Style: Vertical Unobstructed
Authority for Requirement: Iowa DNR Construction Permit 01-A-735

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: QE15

Associated Equipment

Associated Emission Unit ID Numbers: EU35
Emissions Control Equipment ID Number: CE35
Emissions Control Equipment Description: Cartridge Filter

Emission Unit vented through this Emission Point: EU35
Emission Unit Description: Reclaim Welding
Raw Material/Fuel: Welding Rod
Rated Capacity: 10 lb/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity
Emission Limit(s): 20%⁽¹⁾
Authority for Requirement: Iowa DNR Construction Permit 98-A-452
567 IAC 23.3(2)"d"

⁽¹⁾ If visible emissions are observed other than startup, shutdown, or malfunction, a stack test may be required to demonstrate compliance with the particulate standard.

Pollutant: Particulate Matter
Emission Limit(s): 0.1 gr/scf
Authority for Requirement: Iowa DNR Construction Permit 98-A-452
567 IAC 23.3(2)"a"

NESHAP

This source is subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 50

Stack Opening, (inches, dia.): 18

Exhaust Flow Rate (scfm): 2,800

Exhaust Temperature (8F): 70

Discharge Style: N/A

Authority for Requirement: Iowa DNR Construction Permit 98-A-452

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: PM02

Associated Equipment

Associated Emission Unit ID Numbers: EU53

Emission Unit vented through this Emission Point: EU53
Emission Unit Description: Paint Mixing Room
Raw Material/Fuel: Paint
Rated Capacity: 8.32 gal/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

There are no emission limits at this time.

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 42.5
Stack Opening, (inches, dia.): 18
Exhaust Flow Rate (scfm): 2,800
Exhaust Temperature (8F): Ambient
Discharge Style: Vertical Unobstructed
Authority for Requirement: Iowa DNR Construction Permit 00-A-802

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: CE5

Associated Equipment

Associated Emission Unit ID Number: EU59

Emission Unit vented through this Emission Point: EU59

Emission Unit Description: Paint Curing Oven

Raw Material/Fuel: Natural Gas

Rated Capacity: 3.5 MMBtu/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40%⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 05-A-166-S1
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/dscf

Authority for Requirement: Iowa DNR Construction Permit 05-A-166-S1

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 500 ppmv

Authority for Requirement: Iowa DNR Construction Permit 05-A-166-S1
567 IAC 23.3(3)"e"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput: This oven shall be fired by natural gas only.

Authority for Requirement: Iowa DNR Construction Permit 05-A-166-S1

Emission Point Characteristics

These emission points shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 61

Stack Opening, (inches, dia.): 24

Exhaust Flow Rate (scfm): 5,483

Exhaust Temperature (8F): 250

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 05-A-166-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: AE21

Associated Equipment

Associated Emission Unit ID Number: EU60

Emission Unit vented through this Emission Point: EU60
Emission Unit Description: Catalyst Paint Mixing Room
Raw Material/Fuel: Paint
Rated Capacity: 18.96 gal/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

There are no emission limits at this time.

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 50
Stack Opening, (inches, dia.): 24
Exhaust Flow Rate (scfm):
Exhaust Temperature (8F): Ambient
Discharge Style: Vertical Unobstructed
Authority for Requirement: Iowa DNR Construction Permit 05-A-167

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: GE7

Associated Equipment

Associated Emission Unit ID Number: EU61

Emission Unit vented through this Emission Point: GE7

Emission Unit Description: Hot Water Boiler

Raw Material/Fuel: Natural Gas

Rated Capacity: 0.01 MMcf/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40%⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of 10% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.1 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

Pollutant: Particulate Matter

Emission Limit(s): 0.6 lb/MMBtu

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

567 IAC 23.3(2)"b"

Pollutant: PM₁₀

Emission Limit(s): 0.1 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 500 ppmv

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

567 IAC 23.3(3)"e"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 0.05 lb/hr

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

NSPS Applicability

The Hot Water Boiler is subject to NSPS Subpart Dc – Standards of Performance for Small Industrial-Commercial Institutional Steam Generating Units (beginning of 40 CFR §60.40c). Subject to the General Provisions of Subpart A.

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Process throughput:

1. This emission unit shall use natural gas only.
2. The owner or operator shall send a certification to the Department stating that this emission unit will burn only natural gas.

Reporting & Record keeping: All records as required by this permit shall be kept on-site for a minimum of two (2) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

1. The amount of fuel used on a monthly basis.
2. A copy of all excess emission reports required for Subpart Dc. Per the reduced recordkeeping for Subpart Dc the facility may report excess emissions (or lack thereof) on an annual frequency. It should be noted that per Construction Permit Condition 7 the facility is also required to orally notify the DNR field office of excess emissions within eight (8) hours and submit a written report within seven (7) days.

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 50

Stack Opening, (inches, dia.): 22

Exhaust Flow Rate (scfm): 2,491

Exhaust Temperature (8F): 360

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 05-A-183

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: EP 36

Associated Equipment

Associated Emission Unit ID Number: EU36

Emission Unit vented through this Emission Point: EU36

Emission Unit Description: Shot Blasting

Raw Material/Fuel: Steel Shot

Rated Capacity: 657,600 lb/hr (total for 6 units)

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from these emission points shall not exceed the levels specified below.

Pollutant: Fugitive Dust

Emission Limit: No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered, repaired or demolished, without taking reasonable precautions to prevent a nuisance. All persons shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate.

Authority for Requirement: 567 IAC 23.3(2)"c"

NESHAP

This source is subject to the requirements of 40 CFR Part 63, Subpart XXXXXX, National Emission Standards for Hazardous Air Pollutants Area Source Standards for Nine Metal Fabrication and Finishing Source Categories. The subpart applies if the facility uses materials that contain or have the potential to emit metal fabrication or finishing metal HAP (MFHAP), which are the compounds of cadmium, chromium, lead, manganese, and nickel, or any of these metals in the elemental form with the exception of lead.

Authority for Requirement: 40 CFR 63 Subpart XXXXXX
567 IAC 23.1(4)"ex"

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required?

Yes No

Authority for Requirement: 567 IAC 22.108(3)

IV. General Conditions

This permit is issued under the authority of the Iowa Code subsection 455B.133(8) and in accordance with 567 Iowa Administrative Code chapter 22.

G1. Duty to Comply

1. The permittee must comply with all conditions of the Title V permit. Any permit noncompliance constitutes a violation of the Act and is grounds for enforcement action; for a permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. *567 IAC 22.108(9)"a"*
2. Any compliance schedule shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based. *567 IAC 22.105 (2)"h"(3)*
3. Where an applicable requirement of the Act is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, both provisions shall be enforceable by the administrator and are incorporated into this permit. *567 IAC 22.108 (1)"b"*
4. Unless specified as either "state enforceable only" or "local program enforceable only", all terms and conditions in the permit, including provisions to limit a source's potential to emit, are enforceable by the administrator and citizens under the Act. *567 IAC 22.108 (14)*
5. It shall not be a defense for a permittee, in an enforcement action, that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. *567 IAC 22.108 (9)"b"*
6. For applicable requirements with which the permittee is in compliance, the permittee shall continue to comply with such requirements. For applicable requirements that will become effective during the permit term, the permittee shall meet such requirements on a timely basis. *567 IAC 22.108(15)"c"*

G2. Permit Expiration

1. Except as provided in rule 567—22.104(455B), permit expiration terminates a source's right to operate unless a timely and complete application for renewal has been submitted in accordance with rule 567—22.105(455B). *567 IAC 22.116(2)*
2. To be considered timely, the owner, operator, or designated representative (where applicable) of each source required to obtain a Title V permit shall submit on forms or electronic format specified by the Department to the Air Quality Bureau, Iowa Department of Natural Resources, Air Quality Bureau, 7900 Hickman Rd, Suite #1, Windsor Heights, Iowa 50324, two copies (three if your facility is located in Linn or Polk county) of a complete permit application, at least 6 months but not more than 18 months prior to the date of permit expiration. An additional copy must also be sent to EPA Region VII, Attention: Chief of Air Permits, 11201 Renner Blvd., Lenexa, KS 66219. Additional copies to local programs or EPA are not required for application materials submitted through the electronic format specified by the Department. The application must include all emission points, emission units, air pollution control equipment, and monitoring devices at the facility. All emissions generating activities, including fugitive emissions, must be included. The definition of a complete application is as indicated in 567 IAC 22.105(2). *567 IAC 22.105*

G3. Certification Requirement for Title V Related Documents

Any application, report, compliance certification or other document submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness.

All certifications shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. 567 IAC 22.107 (4)

G4. Annual Compliance Certification

By March 31 of each year, the permittee shall submit compliance certifications for the previous calendar year. The certifications shall include descriptions of means to monitor the compliance status of all emissions sources including emissions limitations, standards, and work practices in accordance with applicable requirements. The certification for a source shall include the identification of each term or condition of the permit that is the basis of the certification; the compliance status; whether compliance was continuous or intermittent; the method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with all applicable department rules. For sources determined not to be in compliance at the time of compliance certification, a compliance schedule shall be submitted which provides for periodic progress reports, dates for achieving activities, milestones, and an explanation of why any dates were missed and preventive or corrective measures. The compliance certification shall be submitted to the administrator, director, and the appropriate DNR Field office. 567 IAC 22.108 (15)"e"

G5. Semi-Annual Monitoring Report

By March 31 and September 30 of each year, the permittee shall submit a report of any monitoring required under this permit for the 6 month periods of July 1 to December 31 and January 1 to June 30, respectively. All instances of deviations from permit requirements must be clearly identified in these reports, and the report must be signed by a responsible official, consistent with 567 IAC 22.107(4). The semi-annual monitoring report shall be submitted to the director and the appropriate DNR Field office. 567 IAC 22.108 (5)

G6. Annual Fee

1. The permittee is required under subrule 567 IAC 22.106 to pay an annual fee based on the total tons of actual emissions of each regulated air pollutant. Beginning July 1, 1996, Title V operating permit fees will be paid on July 1 of each year. The fee shall be based on emissions for the previous calendar year.
2. The fee amount shall be calculated based on the first 4,000 tons of each regulated air pollutant emitted each year. The fee to be charged per ton of pollutant will be available from the department by June 1 of each year. The Responsible Official will be advised of any change in the annual fee per ton of pollutant.
3. The following forms shall be submitted annually by March 31 documenting actual emissions for the previous calendar year.
 - a. Form 1.0 "Facility Identification";
 - b. Form 4.0 "Emissions unit-actual operations and emissions" for each emission unit;
 - c. Form 5.0 "Title V annual emissions summary/fee"; and
 - d. Part 3 "Application certification."
4. The fee shall be submitted annually by July 1. The fee shall be submitted with the following forms:
 - a. Form 1.0 "Facility Identification";
 - b. Form 5.0 "Title V annual emissions summary/fee";
 - c. Part 3 "Application certification."
5. If there are any changes to the emission calculation form, the department shall make revised forms available to the public by January 1. If revised forms are not available by January 1, forms

from the previous year may be used and the year of emissions documented changed. The department shall calculate the total statewide Title V emissions for the prior calendar year and make this information available to the public no later than April 30 of each year.

6. Phase I acid rain affected units under section 404 of the Act shall not be required to pay a fee for emissions which occur during the years 1993 through 1999 inclusive.

7. The fee for a portable emissions unit or stationary source which operates both in Iowa and out of state shall be calculated only for emissions from the source while operating in Iowa.

8. Failure to pay the appropriate Title V fee represents cause for revocation of the Title V permit as indicated in 567 IAC 22.115(1)"d".

G7. Inspection of Premises, Records, Equipment, Methods and Discharges

Upon presentation of proper credentials and any other documents as may be required by law, the permittee shall allow the director or the director's authorized representative to:

1. Enter upon the permittee's premises where a Title V source is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;

2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;

3. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and

4. Sample or monitor, at reasonable times, substances or parameters for the purpose of ensuring compliance with the permit or other applicable requirements. *567 IAC 22.108 (15)"b"*

G8. Duty to Provide Information

The permittee shall furnish to the director, within a reasonable time, any information that the director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the director copies of records required to be kept by the permit, or for information claimed to be confidential, the permittee shall furnish such records directly to the administrator of EPA along with a claim of confidentiality. *567 IAC 22.108 (9)"e"*

G9. General Maintenance and Repair Duties

The owner or operator of any air emission source or control equipment shall:

1. Maintain and operate the equipment or control equipment at all times in a manner consistent with good practice for minimizing emissions.

2. Remedy any cause of excess emissions in an expeditious manner.

3. Minimize the amount and duration of any excess emission to the maximum extent possible during periods of such emissions. These measures may include but not be limited to the use of clean fuels, production cutbacks, or the use of alternate process units or, in the case of utilities, purchase of electrical power until repairs are completed.

4. Schedule, at a minimum, routine maintenance of equipment or control equipment during periods of process shutdowns to the maximum extent possible. *567 IAC 24.2(1)*

G10. Recordkeeping Requirements for Compliance Monitoring

1. In addition to any source specific recordkeeping requirements contained in this permit, the permittee shall maintain the following compliance monitoring records, where applicable:

a. The date, place and time of sampling or measurements

b. The date the analyses were performed.

c. The company or entity that performed the analyses.

d. The analytical techniques or methods used.

e. The results of such analyses; and

- f. The operating conditions as existing at the time of sampling or measurement.
 - g. The records of quality assurance for continuous compliance monitoring systems (including but not limited to quality control activities, audits and calibration drifts.)
2. The permittee shall retain records of all required compliance monitoring data and support information for a period of at least 5 years from the date of compliance monitoring sample, measurement report or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous compliance monitoring, and copies of all reports required by the permit.
3. For any source which in its application identified reasonably anticipated alternative operating scenarios, the permittee shall:
- a. Comply with all terms and conditions of this permit specific to each alternative scenario.
 - b. Maintain a log at the permitted facility of the scenario under which it is operating.
 - c. Consider the permit shield, if provided in this permit, to extend to all terms and conditions under each operating scenario. *567 IAC 22.108(4), 567 IAC 22.108(12)*

G11. Evidence used in establishing that a violation has or is occurring.

Notwithstanding any other provisions of these rules, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any provisions herein.

1. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred at a source:
- a. A monitoring method approved for the source and incorporated in an operating permit pursuant to 567 Chapter 22;
 - b. Compliance test methods specified in 567 Chapter 25; or
 - c. Testing or monitoring methods approved for the source in a construction permit issued pursuant to 567 Chapter 22.
2. The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:
- a. Any monitoring or testing methods provided in these rules; or
 - b. Other testing, monitoring, or information gathering methods that produce information comparable to that produced by any method in subrule 21.5(1) or this subrule. *567 IAC 21.5(1)-567 IAC 21.5(2)*

G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Act, the permittee shall notify the department of this requirement. The plan shall be filed with all appropriate authorities by the deadline specified by EPA. A certification that this risk management plan is being properly implemented shall be included in the annual compliance certification of this permit. *567 IAC 22.108(6)*

G13. Hazardous Release

The permittee must report any situation involving the actual, imminent, or probable release of a hazardous substance into the atmosphere which, because of the quantity, strength and toxicity of the substance, creates an immediate or potential danger to the public health, safety or to the environment. A verbal report shall be made to the department at (515) 281-8694 and to the local police department or the office of the sheriff of the affected county as soon as possible but not later than six hours after the discovery or onset of the condition. This verbal report must be

followed up with a written report as indicated in 567 IAC 131.2(2). *567 IAC Chapter 131-State Only*

G14. Excess Emissions and Excess Emissions Reporting Requirements

1. Excess Emissions. Excess emission during a period of startup, shutdown, or cleaning of control equipment is not a violation of the emission standard if the startup, shutdown or cleaning is accomplished expeditiously and in a manner consistent with good practice for minimizing emissions. Cleaning of control equipment which does not require the shutdown of the process equipment shall be limited to one six-minute period per one-hour period. An incident of excess emission (other than an incident during startup, shutdown or cleaning of control equipment) is a violation. If the owner or operator of a source maintains that the incident of excess emission was due to a malfunction, the owner or operator must show that the conditions which caused the incident of excess emission were not preventable by reasonable maintenance and control measures. Determination of any subsequent enforcement action will be made following review of this report. If excess emissions are occurring, either the control equipment causing the excess emission shall be repaired in an expeditious manner or the process generating the emissions shall be shutdown within a reasonable period of time. An expeditious manner is the time necessary to determine the cause of the excess emissions and to correct it within a reasonable period of time. A reasonable period of time is eight hours plus the period of time required to shut down the process without damaging the process equipment or control equipment. In the case of an electric utility, a reasonable period of time is eight hours plus the period of time until comparable generating capacity is available to meet consumer demand with the affected unit out of service, unless, the director shall, upon investigation, reasonably determine that continued operation constitutes an unjustifiable environmental hazard and issue an order that such operation is not in the public interest and require a process shutdown to commence immediately.

2. Excess Emissions Reporting

a. Oral Reporting of Excess Emissions. An incident of excess emission (other than an incident of excess emission during a period of startup, shutdown, or cleaning) shall be reported to the appropriate field office of the department within eight hours of, or at the start of the first working day following the onset of the incident. The reporting exemption for an incident of excess emission during startup, shutdown or cleaning does not relieve the owner or operator of a source with continuous monitoring equipment of the obligation of submitting reports required in 567-subrule 25.1(6). An oral report of excess emission is not required for a source with operational continuous monitoring equipment (as specified in 567-subrule 25.1(1)) if the incident of excess emission continues for less than 30 minutes and does not exceed the applicable emission standard by more than 10 percent or the applicable visible emission standard by more than 10 percent opacity. The oral report may be made in person or by telephone and shall include as a minimum the following:

- i. The identity of the equipment or source operation from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and expected duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps being taken to remedy the excess emission.
- vi. The steps being taken to limit the excess emission in the interim period.

b. **Written Reporting of Excess Emissions.** A written report of an incident of excess emission shall be submitted as a follow-up to all required oral reports to the department within seven days of the onset of the upset condition, and shall include as a minimum the following:

- i. The identity of the equipment or source operation point from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps that were taken to remedy and to prevent the recurrence of the incident of excess emission.
- vi. The steps that were taken to limit the excess emission.
- vii. If the owner claims that the excess emission was due to malfunction, documentation to support this claim. *567 IAC 24.1(1)-567 IAC 24.1(4)*

3. **Emergency Defense for Excess Emissions.** For the purposes of this permit, an “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include non-compliance, to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation or operator error. An emergency constitutes an affirmative defense to an action brought for non-compliance with technology based limitations if it can be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that:

- a. An emergency occurred and that the permittee can identify the cause(s) of the emergency;
- b. The facility at the time was being properly operated;
- c. During the period of the emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements of the permit; and
- d. The permittee submitted notice of the emergency to the director by certified mail within two working days of the time when the emissions limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. *567 IAC 22.108(16)*

G15. Permit Deviation Reporting Requirements

A deviation is any failure to meet a term, condition or applicable requirement in the permit. Reporting requirements for deviations that result in a hazardous release or excess emissions have been indicated above (see G13 and G14). Unless more frequent deviation reporting is specified in the permit, any other deviation shall be documented in the semi-annual monitoring report and the annual compliance certification (see G4 and G5). *567 IAC 22.108(5)"b"*

G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations

During the term of this permit, the permittee must notify the department of any source that becomes subject to a standard or other requirement under 567-subrule 23.1(2) (standards of performance of new stationary sources) or section 111 of the Act; or 567-subrule 23.1(3) (emissions standards for hazardous air pollutants), 567-subrule 23.1(4) (emission standards for

hazardous air pollutants for source categories) or section 112 of the Act. This notification shall be submitted in writing to the department pursuant to the notification requirements in 40 CFR Section 60.7, 40 CFR Section 61.07, and/or 40 CFR Section 63.9. *567 IAC 23.1(2), 567 IAC 23.1(3), 567 IAC 23.1(4)*

G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification

1. Off Permit Changes to a Source. Pursuant to section 502(b)(10) of the CAAA, the permittee may make changes to this installation/facility without revising this permit if:
 - a. The changes are not major modifications under any provision of any program required by section 110 of the Act, modifications under section 111 of the act, modifications under section 112 of the act, or major modifications as defined in 567 IAC Chapter 22.
 - b. The changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions);
 - c. The changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or as total emissions);
 - d. The changes are not subject to any requirement under Title IV of the Act.
 - e. The changes comply with all applicable requirements.
 - f. For such a change, the permitted source provides to the department and the administrator by certified mail, at least 30 days in advance of the proposed change, a written notification, including the following, which must be attached to the permit by the source, the department and the administrator:
 - i. A brief description of the change within the permitted facility,
 - ii. The date on which the change will occur,
 - iii. Any change in emission as a result of that change,
 - iv. The pollutants emitted subject to the emissions trade
 - v. If the emissions trading provisions of the state implementation plan are invoked, then Title V permit requirements with which the source shall comply; a description of how the emissions increases and decreases will comply with the terms and conditions of the Title V permit.
 - vi. A description of the trading of emissions increases and decreases for the purpose of complying with a federally enforceable emissions cap as specified in and in compliance with the Title V permit; and
 - vii. Any permit term or condition no longer applicable as a result of the change.*567 IAC 22.110(1)*
2. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), record keeping, reporting, or compliance certification requirements. *567 IAC 22.110(2)*
3. Notwithstanding any other part of this rule, the director may, upon review of a notice, require a stationary source to apply for a Title V permit if the change does not meet the requirements of subrule 22.110(1). *567 IAC 22.110(3)*
4. The permit shield provided in subrule 22.108(18) shall not apply to any change made pursuant to this rule. Compliance with the permit requirements that the source will meet using the emissions trade shall be determined according to requirements of the state implementation plan authorizing the emissions trade. *567 IAC 22.110(4)*

5. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes, for changes that are provided for in this permit. *567 IAC 22.108(11)*

G18. Duty to Modify a Title V Permit

1. Administrative Amendment.

- a. An administrative permit amendment is a permit revision that is required to do any of the following:
 - i. Correct typographical errors
 - ii. Identify a change in the name, address, or telephone number of any person identified in the permit, or provides a similar minor administrative change at the source;
 - iii. Require more frequent monitoring or reporting by the permittee; or
 - iv. Allow for a change in ownership or operational control of a source where the director determines that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new permittee has been submitted to the director.
- b. The permittee may implement the changes addressed in the request for an administrative amendment immediately upon submittal of the request. The request shall be submitted to the director.
- c. Administrative amendments to portions of permits containing provisions pursuant to Title IV of the Act shall be governed by regulations promulgated by the administrator under Title IV of the Act.

2. Minor Permit Modification.

- a. Minor permit modification procedures may be used only for those permit modifications that do any of the following:
 - i. Do not violate any applicable requirements
 - ii. Do not involve significant changes to existing monitoring, reporting or recordkeeping requirements in the Title V permit.
 - iii. Do not require or change a case by case determination of an emission limitation or other standard, or increment analysis.
 - iv. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed in order to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include any federally enforceable emissions caps which the source would assume to avoid classification as a modification under any provision under Title I of the Act; and an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Act.;
 - v. Are not modifications under any provision of Title I of the Act; and
 - vi. Are not required to be processed as significant modification.
- b. An application for minor permit revision shall be on the minor Title V modification application form and shall include at least the following:
 - i. A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs.

- ii. The permittee's suggested draft permit
 - iii. Certification by a responsible official, pursuant to 567 IAC 22.107(4), that the proposed modification meets the criteria for use of a minor permit modification procedures and a request that such procedures be used; and
 - iv. Completed forms to enable the department to notify the administrator and the affected states as required by 567 IAC 22.107(7).
- c. The permittee may make the change proposed in its minor permit modification application immediately after it files the application. After the permittee makes this change and until the director takes any of the actions specified in 567 IAC 22.112(4) "a" to "c", the permittee must comply with both the applicable requirements governing the change and the proposed permit terms and conditions. During this time, the permittee need not comply with the existing permit terms and conditions it seeks to modify. However, if the permittee fails to comply with its proposed permit terms and conditions during this time period, existing permit term terms and conditions it seeks to modify may subject the facility to enforcement action.

3. Significant Permit Modification. Significant Title V modification procedures shall be used for applications requesting Title V permit modifications that do not qualify as minor Title V modifications or as administrative amendments. These include but are not limited to all significant changes in monitoring permit terms, every relaxation of reporting or recordkeeping permit terms, and any change in the method of measuring compliance with existing requirements. Significant Title V modifications shall meet all requirements of 567 IAC Chapter 22, including those for applications, public participation, review by affected states, and review by the administrator, and those requirements that apply to Title V issuance and renewal. *567 IAC 22.111-567 IAC 22.113* The permittee shall submit an application for a significant permit modification not later than three months after commencing operation of the changed source unless the existing Title V permit would prohibit such construction or change in operation, in which event the operation of the changed source may not commence until the department revises the permit. *567 IAC 22.105(1)"a"(4)*

G19. Duty to Obtain Construction Permits

Unless exempted under 567 IAC 22.1(2), the permittee must not construct, install, reconstruct, or alter any equipment, control equipment or anaerobic lagoon without first obtaining a construction permit, conditional permit, or permit pursuant to 567 IAC 22.8, or permits required pursuant to 567 IAC 22.4 and 567 IAC 22.5. Such permits shall be obtained prior to the initiation of construction, installation or alteration of any portion of the stationary source. *567 IAC 22.1(1)*

G20. Asbestos

The permittee shall comply with 567 IAC 23.1(3)"a", and 567 IAC 23.2(3)"g" when activities involve asbestos mills, surfacing of roadways, manufacturing operations, fabricating, insulating, waste disposal, spraying applications, demolition and renovation operations, training fires and controlled burning of a demolished building. *567 IAC 23.1(3)"a", and 567 IAC 23.2*

G21. Open Burning

The permittee is prohibited from conducting open burning, except as may be allowed by 567 IAC 23.2. *567 IAC 23.2 except 23.2(3)"j"; 567 IAC 23.2(3)"j" - State Only*

G22. Acid Rain (Title IV) Emissions Allowances

The permittee shall not exceed any allowances that it holds under Title IV of the Act or the regulations promulgated there under. Annual emissions of sulfur dioxide in excess of the number of allowances to emit sulfur dioxide held by the owners and operators of the unit or the

designated representative of the owners and operators is prohibited. Exceedences of applicable emission rates are prohibited. "Held" in this context refers to both those allowances assigned to the owners and operators by USEPA, and those allowances supplementally acquired by the owners and operators. The use of any allowance prior to the year for which it was allocated is prohibited. Contravention of any other provision of the permit is prohibited. 567 IAC 22.108(7)

G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements

1. The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:

- a. All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to § 82.106.
- b. The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
- c. The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
- d. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.

2. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
- d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with reporting and recordkeeping requirements pursuant to § 82.166. ("MVAC-like appliance" as defined at § 82.152)
- e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.
- f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.

3. If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.

4. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant,

5. The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. *40 CFR part 82*

G24. Permit Reopenings

1. This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. *567 IAC 22.108(9)"c"*

2. Additional applicable requirements under the Act become applicable to a major part 70 source with a remaining permit term of 3 or more years. Revisions shall be made as expeditiously as practicable, but not later than 18 months after the promulgation of such standards and regulations.

a. Reopening and revision on this ground is not required if the permit has a remaining term of less than three years;

b. Reopening and revision on this ground is not required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions have been extended pursuant to 40 CFR 70.4(b)(10)(i) or (ii) as amended to May 15, 2001.

c. Reopening and revision on this ground is not required if the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. *567 IAC 22.108(17)"a"*, *567 IAC 22.108(17)"b"*

3. A permit shall be reopened and revised under any of the following circumstances:

a. The department receives notice that the administrator has granted a petition for disapproval of a permit pursuant to 40 CFR 70.8(d) as amended to July 21, 1992, provided that the reopening may be stayed pending judicial review of that determination;

b. The department or the administrator determines that the Title V permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Title V permit;

c. Additional applicable requirements under the Act become applicable to a Title V source, provided that the reopening on this ground is not required if the permit has a remaining term of less than three years, the effective date of the requirement is later than the date on which the permit is due to expire, or the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. Such a reopening shall be complete not later than 18 months after promulgation of the applicable requirement.

d. Additional requirements, including excess emissions requirements, become applicable to a Title IV affected source under the acid rain program. Upon approval by the administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

e. The department or the administrator determines that the permit must be revised or revoked to ensure compliance by the source with the applicable requirements. *567 IAC 22.114(1)*

4. Proceedings to reopen and reissue a Title V permit shall follow the procedures applicable to initial permit issuance and shall effect only those parts of the permit for which cause to reopen exists. *567 IAC 22.114(2)*

G25. Permit Shield

1. The director may expressly include in a Title V permit a provision stating that compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that:

a. Such applicable requirements are included and are specifically identified in the permit;
or

b. The director, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the source, and the permit includes the determination or a concise summary thereof.

2. A Title V permit that does not expressly state that a permit shield exists shall be presumed not to provide such a shield.

3. A permit shield shall not alter or affect the following:

a. The provisions of Section 303 of the Act (emergency orders), including the authority of the administrator under that section;

b. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;

c. The applicable requirements of the acid rain program, consistent with Section 408(a) of the Act;

d. The ability of the department or the administrator to obtain information from the facility pursuant to Section 114 of the Act. *567 IAC 22.108 (18)*

G26. Severability

The provisions of this permit are severable and if any provision or application of any provision is found to be invalid by this department or a court of law, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected by such finding. *567 IAC 22.108 (8)*

G27. Property Rights

The permit does not convey any property rights of any sort, or any exclusive privilege. *567 IAC 22.108 (9)"d"*

G28. Transferability

This permit is not transferable from one source to another. If title to the facility or any part of it is transferred, an administrative amendment to the permit must be sought to determine transferability of the permit. *567 IAC 22.111 (1)"d"*

G29. Disclaimer

No review has been undertaken on the engineering aspects of the equipment or control equipment other than the potential of that equipment for reducing air contaminant emissions. *567 IAC 22.3(3)"c"*

G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification

The permittee shall notify the department's stack test contact in writing not less than 30 days before a required test or performance evaluation of a continuous emission monitor is performed to determine compliance with applicable requirements of 567 – Chapter 23 or a permit condition. For the department to consider test results a valid demonstration of compliance with applicable rules or a permit condition, such notice shall be given. Such notice shall include the time, the place, the name of the person who will conduct the test and other information as required by the

department. Unless specifically waived by the department's stack test contact, a pretest meeting shall be held not later than 15 days prior to conducting the compliance demonstration. The department may accept a testing protocol in lieu of a pretest meeting. A representative of the department shall be permitted to witness the tests. Results of the tests shall be submitted in writing to the department's stack test contact in the form of a comprehensive report within six weeks of the completion of the testing. Compliance tests conducted pursuant to this permit shall be conducted with the source operating in a normal manner at its maximum continuous output as rated by the equipment manufacturer, or the rate specified by the owner as the maximum production rate at which the source shall be operated. In cases where compliance is to be demonstrated at less than the maximum continuous output as rated by the equipment manufacturer, and it is the owner's intent to limit the capacity to that rating, the owner may submit evidence to the department that the source has been physically altered so that capacity cannot be exceeded, or the department may require additional testing, continuous monitoring, reports of operating levels, or any other information deemed necessary by the department to determine whether such source is in compliance.

Stack test notifications, reports and correspondence shall be sent to:

Stack Test Review Coordinator
Iowa DNR, Air Quality Bureau
7900 Hickman Road, Suite #1
Windsor Heights, IA 50324
(515) 242-6001

Within Polk and Linn Counties, stack test notifications, reports and correspondence shall also be directed to the supervisor of the respective county air pollution program.

567 IAC 25.1(7)"a", 567 IAC 25.1(9)

G31. Prevention of Air Pollution Emergency Episodes

The permittee shall comply with the provisions of 567 IAC Chapter 26 in the prevention of excessive build-up of air contaminants during air pollution episodes, thereby preventing the occurrence of an emergency due to the effects of these contaminants on the health of persons.

567 IAC 26.1(1)

G32. Contacts List

The current address and phone number for reports and notifications to the EPA administrator is:

Chief of Air Permits
EPA Region 7
Air Permits and Compliance Branch
11201 Renner Blvd.
Lenexa, KS 66219
(913) 551-7020

The current address and phone number for reports and notifications to the department or the Director is:

Chief, Air Quality Bureau
Iowa Department of Natural Resources
7900 Hickman Road, Suite #1
Windsor Heights, IA 50324
(515) 242-5100

Reports or notifications to the DNR Field Offices or local programs shall be directed to the supervisor at the appropriate field office or local program. Current addresses and phone numbers are:

Field Office 1

909 West Main – Suite 4
Manchester, IA 52057
(563) 927-2640

Field Office 3

1900 N. Grand Ave.
Spencer, IA 51301
(712) 262-4177

Field Office 5

401 SW 7th Street, Suite I
Des Moines, IA 50309
(515) 725-0268

Polk County Public Works Dept.

Air Quality Division
5885 NE 14th St.
Des Moines, IA 50313
(515) 286-3351

Field Office 2

2300-15th St., SW
Mason City, IA 50401
(641) 424-4073

Field Office 4

1401 Sunnyside Lane
Atlantic, IA 50022
(712) 243-1934

Field Office 6

1023 West Madison Street
Washington, IA 52353-1623
(319) 653-2135

Linn County Public Health

Air Quality Branch
501 13th St., NW
Cedar Rapids, IA 52405
(319) 892-6000

Appendix A: 40 CFR Part 60, Subpart Dc

Web Link to Standards of Performance for Small Industrial-Commercial Institutional Steam Generating Units.

www.gpo.gov/fdsys/

See Featured Collections

- **Code of Federal Regulations**
- **Choose year**
- **Title 40**
- **Part 60**

Appendix B: 40 CFR Part 63, Subpart XXXXXX

Web Link to National Emissions Standards for Hazardous Air Pollutants: Area Source Standards for Nine Metal Fabrication and Finishing Source Categories

www.gpo.gov/fdsys/

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- **Code of Federal Regulations**
- **Choose year**
- **Title 40**
- **Part 63**

Appendix C: 40 CFR Part 63, Subpart ZZZZ

Web Link to the National Emissions Standards for Hazardous Air Pollutants: Stationary Reciprocating Internal Combustion Engines

www.gpo.gov/fdsys/

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- **Code of Federal Regulations**
- **Choose year**
- **Title 40**
- **Part 63**