

**Iowa Department of Natural Resources
Title V Operating Permit**

Name of Permitted Facility: Modernfold Inc.

Facility Location: 512 5th Street N.W.

Dyersville, IA 52040

Air Quality Operating Permit Number: 99-TV-031R2

Expiration Date: 3/6/2018

Permit Renewal Application Deadline: 9/6/2017

EIQ Number: 92-3655

Facility File Number: 31-02-002

Responsible Official

Name: Alan Hartman

Title: Plant Manager

**Mailing Address: 512 5th Street N.W.
Dyersville, IA 52040**

Phone #: 563-875-7136

Permit Contact Person for the Facility

Name: Kathy Deutmeyer

Title: Environmental & Safety Coordinator

**Mailing Address: 512 5th Street N.W.
Dyersville, IA 52040**

Phone #: 563-875-7136 ext. 111

This permit is issued in accordance with 567 Iowa Administrative Code Chapter 22, and is issued subject to the terms and conditions contained in this permit.

For the Director of the Department of Natural Resources

Lori Hanson, Supervisor of Air Operating Permits Section

Date

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Abbreviations

acfm.....	actual cubic feet per minute
CFR.....	Code of Federal Regulation
CE	control equipment
CEM.....	continuous emission monitor
°F.....	degrees Fahrenheit
EIQ.....	emissions inventory questionnaire
EP.....	emission point
EU	emission unit
gal/hr.	gallons per hour
gr./dscf	grains per dry standard cubic foot
gr./100 cf.....	grains per one hundred cubic feet
IAC.....	Iowa Administrative Code
IDNR.....	Iowa Department of Natural Resources
MVAC.....	motor vehicle air conditioner
NAICS.....	North American Industry Classification System
NSPS	new source performance standard
ppmv	parts per million by volume
lb./hr	pounds per hour
lb./MMBtu	pounds per million British thermal units
SCC.....	Source Classification Codes
scfm.....	standard cubic feet per minute
SIC	Standard Industrial Classification
TPY.....	tons per year
USEPA.....	United States Environmental Protection Agency

Pollutants

PM.....	particulate matter
PM ₁₀	particulate matter ten microns or less in diameter
SO ₂	sulfur dioxide
NO _x	nitrogen oxides
VOC	volatile organic compound
CO.....	carbon monoxide
HAP.....	hazardous air pollutant

I. Facility Description and Equipment List

Facility Name: Modernfold Inc.

Permit Number: 99-TV-031R2

Facility Description: Operable Wall Manufacturing (SIC 2542)

Equipment List

Emission Point Number	Emission Unit Number	Emission Unit Description	IDNR Construction Permit Number
02	02	Burnham Boiler (5.24 MMBtu/hr.)	-
03	05	Passdoor Paint Booth	91-A-203-S4
04A	06	Nordson Paint Booth	91-A-204-S2
04B			97-A-550-S1
04C			97-A-551-S1
05	07-A1	Sizer Saw	91-A-205-S2
	07-A2	Sizer Saw	
	07-B1	Rodger Panel Saw	
	07-B2	Rodger Panel Saw	
	07-C	In-Line Rip Saw	
	07-D1	Rework Sanding	
	07-D2	Rework Sanding	
06	09	Jamb Adhesive Spray Booth	95-A-761-S4
09	12	900 Covering Line 1	95-A-763-S6
10	13	900 Covering Line 2	95-A-764-S6
11	14	900 Covering Line 3	95-A-765-S6
12	15	900 Covering Line 4	95-A-766-S6
14	17	900 Laminator	04-A-594
16	19	Aerosol Adhesive Touch-up & Packing	04-A-595-S1
17	20	Naptha Wipe Down	04-A-596
22	25	900H Covering Line 5A	97-A-548-S5
23	26	900H Covering Line 6	97-A-549-S5
26	29	Aerosol Touch-up Painting	04-A-597
30	33	Expandable Nose Spray	99-A-045-S4
35	38	Steel to Gypsum Spray Booth (30ft)	01-A-034
37	40A	Kerfing Saw	01-A-035
	40B	Kerfing Saw	
38	41	Panel Covering	01-A-036
39	42	Fabric Spray Adhesive	01-A-037
45	48	Adhesive Spray 30ft Dual Exhaust	05-A-558-S3

Insignificant Activities Equipment List

Insignificant Emission Unit Number	Insignificant Emission Unit Description
23	Make-up Air Units
27	Track Dip Tank Heater
28	Channel Dip Tank Heater
30	Curing Ovens
31A-C	Arc Welding (7 units)
31E	Resistance Welding (12 units)
31F	Controlled Arc Welding (5 units)
32	Wood Cutting
45	Metal Working
46	Touch-Up Painting

Insignificant Activities Equipment List (Small Unit Exemption) ⁽¹⁾

Insignificant Emission Unit Number	Insignificant Emission Unit Description
43	Adhesive Spray Audio Wall
49	Adhesive Post Spray
50	Laminator Heat Exhaust

⁽¹⁾ Emission Units qualify for Small Unit Exemption under 567 IAC 22.1(2)"w". Records shall be kept in accordance with 567 IAC 22.1(2)"w"(3).

II. Plant-Wide Conditions

Facility Name: Modernfold Inc.

Permit Number: 99-TV-031R2

Permit conditions are established in accord with 567 Iowa Administrative Code rule 22.108

Permit Duration

The term of this permit is: Five (5) years from permit issuance

Commencing on: 3/7/2013

Ending on: 3/6/2018

Amendments, modifications and reopenings of the permit shall be obtained in accordance with 567 Iowa Administrative Code rules 22.110 - 22.114. Permits may be suspended, terminated, or revoked as specified in 567 Iowa Administrative Code Rules 22.115.

Emission Limits

Unless specified otherwise in the Source Specific Conditions, the following limitations and supporting regulations apply to all emission points at this plant:

Opacity (visible emissions): 40% opacity

Authority for Requirement: 567 IAC 23.3(2)"d"

Sulfur Dioxide (SO₂): 500 parts per million by volume

Authority for Requirement: 567 IAC 23.3(3)"e"

Particulate Matter:

No person shall cause or allow the emission of particulate matter from any source in excess of the emission standards specified in this chapter, except as provided in 567 – Chapter 24. For sources constructed, modified or reconstructed after July 21, 1999, the emission of particulate matter from any process shall not exceed an emission standard of 0.1 grain per dry standard cubic foot of exhaust gas, except as provided in 567 – 21.2(455B), 23.1(455B), 23.4(455B) and 567 – Chapter 24.

For sources constructed, modified or reconstructed prior to July 21, 1999, the emission of particulate matter from any process shall not exceed the amount determined from Table I, or amount specified in a permit if based on an emission standard of 0.1 grain per standard cubic foot of exhaust gas or established from standards provided in 23.1(455B) and 23.4(455B).

Authority for Requirement: 567 IAC 23.3(2)"a"

Fugitive Dust: Attainment and Unclassified Areas - No person shall allow, cause or permit any materials to be handled, transported or stored; or a building, its appurtenances or a construction haul road to be used, constructed, altered repaired or demolished, with the exception of farming operations or dust generated by ordinary travel on unpaved public roads, without taking reasonable precautions to prevent particulate matter in quantities sufficient to create a nuisance,

as defined in Iowa Code section 657.1, from becoming airborne. All persons, with the above exceptions, shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate. The highway authority shall be responsible for taking corrective action in those cases where said authority has received complaints of or has actual knowledge of dust conditions which require abatement pursuant to this subrule. Reasonable precautions may include, but not limited to, the following procedures.

1. Use, where practical, of water or chemicals for control of dusts in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land.
2. Application of suitable materials, such as but not limited to asphalt, oil, water or chemicals on unpaved roads, material stockpiles, race tracks and other surfaces which can give rise to airborne dusts.
3. Installation and use of containment or control equipment, to enclose or otherwise limit the emissions resulting from the handling and transfer of dusty materials, such as but not limited to grain, fertilizers or limestone.
4. Covering at all times when in motion, open-bodied vehicles transporting materials likely to give rise to airborne dusts.
5. Prompt removal of earth or other material from paved streets or to which earth or other material has been transported by trucking or earth-moving equipment, erosion by water or other means.

Authority for Requirement: 567 IAC 23.3(2)"c"

National Emission Standards for Hazardous Air Pollutants (NESHAP)

Some of the emission units are part of an existing affected source that is subject to Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981) of the National Emission Standards for Hazardous Air Pollutants (NESHAP).

Authority for Requirement: 567 IAC 23.1(4)"cr"
40 CFR 63 Subpart RRRR (See Link below)

<http://www.epa.gov/ttn/atw/mfurn/fr23my03.pdf>

The emission unit 02, Burnham Boiler (5.24 MMBtu/hr.) is of the source category affected by the following federal regulation: National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial and Institutional Boilers and Process Heaters [40 CFR Part 63, Subpart DDDDD].

Authority for Requirement: 567 IAC 23.1(4)"dd"
40 CFR 63 Subpart DDDDD (See Link below)

<http://www.gpo.gov/fdsys/pkg/CFR-2011-title40-vol13/pdf/CFR-2011-title40-vol13-part63-subpartDDDDD.pdf>

III. Emission Point-Specific Conditions

Facility Name: Modernfold Inc.
Permit Number: 99-TV-031R2

Emission Point ID Numbers: EP-02

Associated Equipment

EP	EU	EU Description	Control Equipment	Monitoring Equipment	Raw Material	Rated Capacity
EP-02	EU-02	Burnham Boiler	NA	NA	Natural Gas	5.24 MMBtu/hr

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limits: 40 %

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limits: 0.6 lb/MMBtu

Authority for Requirement: 567 IAC 23.3(2)"b"

Pollutant: Sulfur Dioxide (SO₂)

Emission Limit(s): 500 ppmv

Authority for Requirement: 567 IAC 23.3(3)"e"

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

NESHAP Applicability

This boiler is of the source category affected by the following federal regulation: National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial and Institutional Boilers and Process Heaters [40 CFR Part 63, Subpart DDDDD]

Authority for Requirement: 40 CFR Part 63, Subpart DDDDD

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: 03

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
05	Passdoor Paint Booth	CE-03: Dry Filters	Coatings	0.24 gal/hr.	91-A-203-S4

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 91-A-203-S4
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 91-A-203-S4
567 IAC 23.4(13)

Pollutant: Volatile Organic Compounds (VOC's)

Emission Limit(s): 7.88 tons/yr.⁽²⁾

Authority for Requirement: Iowa DNR Construction Permit 91-A-203-S4

⁽²⁾ Standard is a 12-month rolling total

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The amount of material (i.e. coatings and solvents) used in this emissions unit shall not exceed 2100 gallons in any rolling, 12-month period.
- B. The VOC content of any coating or solvent used in this emissions unit shall not exceed 7.5 pounds per gallon.

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. The identification and the VOC content of each material (i.e. coatings and solvents) used in this emissions unit.
- B. The amount of material (i.e. coatings and solvents) used in this emissions unit (gallons).
- C. The rolling, 12-month total of the amount of material (i.e. coatings and solvents) used in the emissions unit (gallons).

Authority for Requirement: Iowa DNR Construction Permit 91-A-203-S4

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- A. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 20.8

Stack Opening, (inches, dia.): 30

Exhaust Flow Rate (scfm): 11,400

Exhaust Temperature (°F): 70

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 91-A-203-S4

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Numbers: 04A, 04B, 04C

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
06	Nordson Paint Booth	CE-04: Paint Arrestor Filters	Paint Solvent	0.11 gal/hr. 0.06 gal/hr.	See Below

EP	Construction Permit
04A	91-A-204-S2
04B	97-A-550-S1
04C	97-A-551-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from each of these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits 91-A-204-S2, 97-A-550-S1,
97-A-551-S1
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permits 91-A-204-S2, 97-A-550-S1,
97-A-551-S1
567 IAC 23.4(13)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The maximum throughput of paint for this emission unit shall not exceed 3,000 gallons total per twelve month rolling period. The maximum VOC content of this material shall not exceed 5.88 lbs VOC/gal.
- B. The maximum throughput of solvent for this emission unit shall not exceed 1,650 gallons total per twelve month rolling period. The maximum VOC content of this material shall not exceed 7.26 lbs VOC/gal.

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A record of the amount of material used in this emission unit shall be recorded monthly, with the rolling twelve month total updated at the end of the month.
- B. MSDS sheets listing the VOC content for all the materials used at this source shall be kept with these records.

Authority for Requirement: Iowa DNR Construction Permits 91-A-204-S2, 97-A-550-S1, 97-A-551-S1

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- A. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

Each of these emission points shall conform to the specifications listed below.

Emission Point	04A	04B	04C
Stack Height, (ft, from the ground)	29	29	29
Stack Opening, (inches, dia.)	18	24	18
Exhaust Flow Rate (acfm)	5,000	8,000	5,000
Exhaust Temperature (°F)	Ambient	Ambient	Ambient
Discharge Style	Vertical Unobstructed	Vertical Unobstructed	Vertical Unobstructed
Authority for Requirement	91-A-204-S2	97-A-550-S1	97-A-551-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate

may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 05

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
07-A1	Sizer Saw	CE-05: Cartridge Dust Collector	Gypsum/Particleboard	616 feet/hr.	91-A-205-S2
07-A2	Sizer Saw		Gypsum/Particleboard	616 feet/hr.	
07-B1	Rodger Panel Saw		Gypsum/Particleboard	272 feet/hr.	
07-B2	Rodger Panel Saw		Gypsum/Particleboard	272 feet/hr.	
07-C	In-Line Rip Saw		Gypsum/Particleboard	120 feet/hr.	
07-D1	Rework Sanding		Gypsum/Particleboard	0.004 feet/hr.	
07-D2	Rework Sanding		Gypsum/Particleboard	0.004 feet/hr.	

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 91-A-205-S2
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.6 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 91-A-205-S2

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf, 5.1 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 91-A-205-S2
567 IAC 23.3(2)"a"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 16.25

Stack Opening, (inches, dia.): 22

Exhaust Flow Rate (scfm): 9,500

Exhaust Temperature (°F): 70

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permit 91-A-205-S2

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 06

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
09	Jamb Adhesive Spray Booth	CE-06: Dry Air Filters	Adhesive	0.23 gal/hr.	95-A-761-S4

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 95-A-761-S4
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedence of the indicator opacity of 10% will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedence. If exceedences continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 95-A-761-S4
567 IAC 23.4(13)

Pollutant: Organic Hazardous Air Pollutants (Organic HAP's)

Emission Limit(s): 0.83 lb organic HAP/gal solids

Authority for Requirement: Iowa DNR Construction Permit 95-A-761-S4
567 IAC 23.1(4) "cr"⁽²⁾

⁽²⁾ IDNR reference to NESHAP Subpart RRRR – National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture (40 CFR §63.4880 – 40 CFR §63.4981).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

NSPS and NESHAP:

This emission unit is not subject to the New Source Performance Standards (NSPS) at this time.

This emission unit is part of an existing affected source that is subject to Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981) of the National Emission Standards for Hazardous Air Pollutants (NESHAP).

Operating Limits:

Operating limits for this emission unit are:

- A. The maximum VOC content of the materials (i.e. contact adhesives and solvents) used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 3.5 lb/gal
- B. The maximum amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 18,000 gallons per rolling twelve (12) month period.
- C. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- D. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting & Record keeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years (unless otherwise specifically required in NESHAP Subpart RRRR) and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48.
- C. Upon issuance of this permit, calculate the total amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the annual amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 on a rolling-12-month basis for each month of operation.
- E. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permit 95-A-761-S4

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 24
Stack Opening, (inches, dia.): 24
Exhaust Flow Rate (scfm): 8,000
Exhaust Temperature (°F): 70
Discharge Style: Vertical Unobstructed
Authority for Requirement: Iowa DNR Construction Permit 95-A-761-S4

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

- Agency Approved Operation & Maintenance Plan Required?** Yes No
- Facility Maintained Operation & Maintenance Plan Required?** Yes No
- Compliance Assurance Monitoring (CAM) Plan Required?** Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Numbers: 09, 10, 11, 12

Associated Equipment

Emission Point	Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
09	12	900 Covering Line 1	CE-09: Air Filters	Adhesive	0.30 gal/hr.	95-A-763-S6
10	13	900 Covering Line 2	CE-10: Air Filters	Adhesive	0.30 gal/hr.	95-A-764-S6
11	14	900 Covering Line 3	CE-11: Air Filters	Adhesive	0.30 gal/hr.	95-A-765-S6
12	15	900 Covering Line 4	CE-12: Air Filters	Adhesive	0.30 gal/hr.	95-A-766-S6

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from each of these emission points shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permits 95-A-763-S6, 95-A-764-S6, 95-A-765-S6, 95-A-766-S6
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permits 95-A-763-S6, 95-A-764-S6, 95-A-765-S6, 95-A-766-S6
567 IAC 23.4(13)

Pollutant: Hazardous Air Pollutants (Organic HAP's)

Emission Limit(s): 0.83 lb organic HAP/gal solids

Authority for Requirement: Iowa DNR Construction Permits 95-A-763-S6, 95-A-764-S6, 95-A-765-S6, 95-A-766-S6
567 IAC 23.1(4) "cr"⁽²⁾

⁽²⁾ IDNR reference to NESHAP Subpart RRRR – National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture (40 CFR §63.4880 – 40 CFR §63.4981).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit are:

- A. The maximum VOC content of the solvent-based coatings (i.e. material with a VOC content greater than to 0.10 lb VOC/gallon) used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 shall not exceed 3.5 lb/gal.
- B. The maximum amount of solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 shall not exceed 9000 gallons per rolling twelve (12) month period.
- C. The maximum VOC content of the non-solvent-based coatings (i.e. material with a VOC content less than or equal to 0.10 lb VOC/gallon) used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 shall not exceed 0.1 lb/gal.
- D. The maximum amount of non-solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 shall not exceed 10,500 gallons per rolling twelve (12) month period.
- E. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- F. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting & Record keeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years (unless otherwise specifically required in NESHAP Subpart RRRR) and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33.
- C. Upon issuance of this permit, calculate the total amount of solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the amount of solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 on a rolling-12-month basis for each month of operation.
- E. Upon issuance of this permit, calculate the total amount of non-solvent-based coatings

used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 for the twelve (12) months previous to the issuance of this permit.

- F. After the issuance of this permit, determine the amount of non-solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 on a rolling-12-month basis for each month of operation
- G. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permits 95-A-763-S6, 95-A-764-S6, 95-A-765-S6, 95-A-766-S6

NESHAP:

These emission units are subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- 1. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

Each of these emission points shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 22

Stack Opening, (inches, dia.): 24

Exhaust Flow Rate (scfm): 8,500

Exhaust Temperature (°F): 70

Discharge Style: Vertical Unobstructed

Authority for Requirement: Iowa DNR Construction Permits 95-A-763-S4, 95-A-764-S6, 95-A-765-S6, 95-A-766-S6

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 14 (Vents Internally)

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
17	900 Laminator	NA	Adhesive	2.28 gal/hr.	04-A-594

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 04-A-594
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of “no visible emissions” will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: 567 IAC 23.4(13)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The VOC content of the VOC-containing materials (i.e., adhesive, solvent, etc.), as applied, used in the emission unit, EU 17, shall not exceed 6.6 lb/gal.
- B. The maximum amount of VOC-containing material (i.e., adhesive, solvent, etc.) used in the emission unit shall not exceed 20,000 gallons per 12-month rolling period.

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. The permit holder, owner and operator of the facility shall maintain a log of all materials, as applied, used in the affected emission unit, EU 17, and their respective VOC content (in lb/gal).
- B. The permit holder, owner and operator of the facility shall maintain a copy of the Material Safety Data Sheet (MSDS) for each material used in this emission unit.
- C. The permit holder, owner and operator of the facility shall calculate and record the cumulative amount of VOC-containing material (i.e., adhesive, solvent, etc.) used in the emission unit on a rolling-12-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permit 04-A-594

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- 1. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: 16 (Vents Internally)

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
19	Aerosol Adhesive Touch-up & Packing	NA	Aerosol Adhesive	7.0 gal/hr.	04-A-595-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 04-A-595-S1
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 04-A-595-S1
567 IAC 23.4(13)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The VOC Content of the VOC-containing materials (i.e., adhesive, solvent, etc.), as applied, used in this emission unit shall not exceed 5.5 lb/gal.
- B. The Maximum amount of VOC-containing material (i.e., adhesive, solvent, etc.), used in this emission unit shall not exceed 200 gallons per 12-month rolling period.

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. The permit holder, owner and operator of the facility shall maintain a log of all materials, as applied, used in this emission unit, and their respective VOC content (in lb/gal.)
- B. The permit holder, owner and operator of the facility shall maintain a copy of the Material Safety Data Sheet (MSDS) for each material used in this emission unit.
- C. The permit holder, owner and operator of the facility shall calculate and record the cumulative amount of VOC-containing material (i.e., adhesive, solvent, etc.) used in this emission unit on a rolling 12-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permit 04-A-595-S1

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: 17 (Vents Internally)

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
20	Naptha Wipe Down	NA	Naptha	0.11 gal/hr.	04-A-596

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 04-A-596
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of "no visible emissions" will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: 567 IAC 23.4(13)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

1. The VOC content of the VOC-containing materials (i.e., adhesive, solvent, etc.), as applied, used in the emission unit, EU 20, shall not exceed 6.4 lb/gal.
2. The maximum amount of VOC-containing material (i.e., adhesive, solvent, etc.) used in the emission unit shall not exceed 1,000 gallons per 12-month rolling period.

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. The permit holder, owner and operator of the facility shall maintain a log of all materials, as applied, used in the affected emission unit, EU 20, and their respective VOC content (in lb/gal).
- B. The permit holder, owner and operator of the facility shall maintain a copy of the Material Safety Data Sheet (MSDS) for each material used in this emission unit.
- C. The permit holder, owner and operator of the facility shall calculate and record the cumulative amount of VOC-containing material (i.e., adhesive, solvent, etc.) used in the emission unit on a rolling-12-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permit 04-A-596

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- 1. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: 22

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
25	900H Covering Line 5A	CE-22: Air Filters	Adhesive	1.14 gal/hr.	97-A-548-S5

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 97-A-548-S5
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 97-A-548-S5
567 IAC 23.4(13)

Pollutant: Organic Hazardous Air Pollutants (Organic HAP's)

Emission Limit(s): 0.83 lb organic HAP/gal solids

Authority for Requirement: Iowa DNR Construction Permit 97-A-548-S5
567 IAC 23.1(4) "cr"⁽²⁾

⁽²⁾ IDNR reference to NESHAP Subpart RRRR – National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture (40 CFR §63.4880 – 40 CFR §63.4981).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The maximum VOC content of the materials (i.e. contact adhesives and solvents) used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 3.5 lb/gal
- B. The maximum amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 18,000 gallons per rolling twelve (12)

month period.

- C. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- D. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting & Record keeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years (unless otherwise specifically required in NESHAP Subpart RRRR) and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48.
- C. Upon issuance of this permit, calculate the total amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the annual amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 on a rolling-12-month basis for each month of operation.
- E. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permit 97-A-548-S5

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- 1. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 23

Stack Opening, (inches, dia.): 34

Exhaust Flow Rate (scfm): 17,500

Exhaust Temperature (°F): 70

Discharge Style: Unobstructed vertical

Authority for Requirement: Iowa DNR Construction Permit 97-A-548-S5

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 23**Associated Equipment**

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
26	900 H Covering Line 6	CE-23: Air Filters	Adhesive	Two (2) guns w/ each rated @ 1 lb/min	97-A-549-S5

Applicable Requirements**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 97-A-549-S5
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 97-A-549-S5
567 IAC 23.4(13)

Pollutant: Organic Hazardous Air Pollutants (Organic HAP's)

Emission Limit(s): 0.83 lb organic HAP/gal solids

Authority for Requirement: Iowa DNR Construction Permit 97-A-549-S5
567 IAC 23.1(4) "cr"⁽²⁾

⁽²⁾ IDNR reference to NESHAP Subpart RRRR – National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture (40 CFR §63.4880 – 40 CFR §63.4981).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The maximum VOC content of the materials (i.e. contact adhesives and solvents) used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 3.5 lb/gal

- B. The maximum amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 18,000 gallons per rolling twelve (12) month period.
- C. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- D. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting & Record keeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years (unless otherwise specifically required in NESHAP Subpart RRRR) and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48.
- C. Upon issuance of this permit, calculate the total amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the annual amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 on a rolling-12-month basis for each month of operation.
- E. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permit 97-A-549-S5

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- 1. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 23

Stack Opening, (inches, dia.): 34

Exhaust Flow Rate (scfm): 17,500

Exhaust Temperature (°F): 70

Discharge Style: Unobstructed vertical

Authority for Requirement: Iowa DNR Construction Permit 97-A-549-S5

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 26 (Vents Internally)

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
29	Aerosol Touch-up Painting	NA	Touch-up Paint	0.01 gal/hr.	04-A-597

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 04-A-597
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 04-A-597
567 IAC 23.4(13)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The VOC content of the VOC-containing materials (i.e., paint, solvent, etc.), as applied, used in the emission unit, EU 29, shall not exceed 5.5 lb/gal.
- B. The maximum amount of VOC-containing material (i.e., paint, solvent, etc.) used in the emission unit shall not exceed 100 gallons per 12-month rolling period.

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. The permit holder, owner and operator of the facility shall maintain a log of all materials, as applied, used in the affected emission unit, EU 29, and their respective VOC content (in lb/gal).
- B. The permit holder, owner and operator of the facility shall maintain a copy of the Material Safety Data Sheet (MSDS) for each material used in this emission unit.
- C. The permit holder, owner and operator of the facility shall calculate and record the cumulative amount of VOC-containing material (i.e., paint, solvent, etc.) used in the emission unit on a rolling-12-month basis for each month of operation.

Authority for Requirement: Iowa DNR Construction Permit 04-A-597

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

Emission Point ID Number: 30

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
33	Expandable Nose Spray	CE-30: Pleat Filter	Coating/Solvent	0.17 pounds/hr.	99-A-045-S4

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 99-A-045-S4
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 99-A-045-S4
567 IAC 23.4(13)

Pollutant: Organic Hazardous Air Pollutants (Organic HAP's)

Emission Limit(s): 0.83 lb organic HAP/gal solids

Authority for Requirement: Iowa DNR Construction Permit 99-A-045-S4
567 IAC 23.1(4) "cr"⁽²⁾

⁽²⁾ IDNR reference to NESHAP Subpart RRRR – National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture (40 CFR §63.4880 – 40 CFR §63.4981).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The maximum VOC content of the solvent-based coatings (i.e. material with a VOC content greater than to 0.10 lb VOC/gallon) used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 shall not exceed 3.5 lb/gal.
- B. The maximum amount of solvent-based coatings used in emission units EU 12, EU 13,

EU 14, EU 15, and EU 33 shall not exceed 9000 gallons per rolling twelve (12) month period.

- C. The maximum VOC content of the non-solvent-based coatings (i.e. material with a VOC content less than or equal to 0.10 lb VOC/gallon) used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 shall not exceed 0.1 lb/gal.
- D. The maximum amount of non-solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 shall not exceed 10,500 gallons per rolling twelve (12) month period.
- E. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- F. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33.
- C. Upon issuance of this permit, calculate the total amount of solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the amount of solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 on a rolling-12-month basis for each month of operation.
- E. Upon issuance of this permit, calculate the total amount of non-solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 for the twelve (12) months previous to the issuance of this permit.
- F. After the issuance of this permit, determine the amount of non-solvent-based coatings used in emission units EU 12, EU 13, EU 14, EU 15, and EU 33 on a rolling-12-month basis for each month of operation.
- G. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permit 99-A-045-S4

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

A. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 24

Stack Opening, (inches, dia.): 24

Exhaust Flow Rate (scfm): 8,500

Exhaust Temperature (°F): 70

Discharge Style: Obstructed Vertical

Authority for Requirement: Iowa DNR Construction Permit 99-A-045-S4

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 35

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
38	Steel to Gypsum Spray Booth (30ft)	CE-35: Mesh Filters	Adhesive	5.14 gal/hr.	01-A-034

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 01-A-034
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 01-A-034
567 IAC 23.4(13)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit shall be:

- A. The adhesives used in this booth shall have a maximum VOC content of 0.063 pound per gallon.
- B. Annual consumption of adhesive through this booth shall not exceed 45,000 gallons, rolling 12-month total, computed monthly.

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. The owner/operator of this emission unit shall maintain records of the VOC content of adhesives used in the booth.
- B. The owner/operator of this emission unit shall maintain records of the consumption of adhesive, measured in gallons.

Authority for Requirement: Iowa DNR Construction Permit 01-A-034

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- 1. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 36.5

Stack Opening, (inches, dia.): 24

Exhaust Flow Rate (scfm): 8,500

Exhaust Temperature (°F): 70

Discharge Style: Vertical

Authority for Requirement: Iowa DNR Construction Permit 01-A-034

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 37

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
40A	Kerfing Saw	CE-37A: Dust Collector CE-37B: Cyclone	Gypsum	210,000 ft ³ /hr.	01-A-035
40B	Kerfing Saw		Gypsum	210,000 ft ³ /hr.	

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 01-A-035
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 0.9 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 01-A-035

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 01-A-035
567 IAC 23.3(2)"a"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

- Stack Height, (ft, from the ground): 30
- Stack Opening, (inches, dia.): 12
- Exhaust Flow Rate (scfm): 3,500
- Exhaust Temperature (°F): 70
- Discharge Style: Downward
- Authority for Requirement: Iowa DNR Construction Permit 01-A-035

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No
(Required for CE-37B)

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Facility operation and maintenance plans must be sufficient to yield reliable data from the relevant time period that are representative of the source’s compliance with the applicable requirements.

Facility operation and maintenance plans are to be developed by the facility within six(6) months of the issuance date of this permit and the data pertaining to the plan maintained on site for at least 5 years. The plan and associated recordkeeping provides documentation of this facility’s implementation of its obligation to operate according to good air pollution control practice.

Good air pollution control practice is achieved by adoption of quality control standards in the operation and maintenance procedures for air pollution control that are comparable to industry quality control standards for the production processes associated with this emission point.

Authority for Requirement: 567 IAC 22.108(3)

See Appendix B

Emission Point ID Number: 38

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
41	Panel Covering	CE-38: Mesh Filters	Adhesive	0.46 gal/hr.	01-A-036-S1

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 01-A-036-S1
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.5 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 01-A-036-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 01-A-036-S1
567 IAC 23.4(13)

Pollutant: Organic Hazardous Air Pollutants (Organic HAP's)

Emission Limit(s): 0.83 lb organic HAP/gal solids

Authority for Requirement: Iowa DNR Construction Permit 01-A-036-S1
567 IAC 23.1(4) "cr"⁽²⁾

⁽²⁾ IDNR reference to NESHAP Subpart RRRR – National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture (40 CFR §63.4880 – 40 CFR §63.4981).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit are:

- A. The maximum VOC content of the materials (i.e. contact adhesives and solvents) used in

emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 3.5 lb/gal

- B. The maximum amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 18,000 gallons per rolling twelve (12) month period.
- C. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- D. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of five (5) years (unless otherwise specifically required in NESHAP Subpart RRRR) and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48.
- C. Upon issuance of this permit, calculate the total amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the annual amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 on a rolling-12-month basis for each month of operation.
- E. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permit 01-A-036-S1

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- A. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 36.5

Stack Opening, (inches, dia.): 34

Exhaust Flow Rate (scfm): 17,500

Exhaust Temperature (°F): 70

Discharge Style: Unobstructed Vertical

Authority for Requirement: Iowa DNR Construction Permit 01-A-036-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 39**Associated Equipment**

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
42	Fabric Adhesive Spray 30 ft.	CE-39: Dry Filters	Adhesive	Two (2) guns w/ each rated @ 1 lb/min	01-A-037-S1

Applicable Requirements**Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)**

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 01-A-037-S1
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.5 lb/hr.

Authority for Requirement: Iowa DNR Construction Permit 01-A-037-S1

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 01-A-037-S1
567 IAC 23.4(13)

Pollutant: Organic Hazardous Air Pollutants (Organic HAP's)

Emission Limit(s): 0.83 lb organic HAP/gal solids

Authority for Requirement: Iowa DNR Construction Permit 01-A-037-S1
567 IAC 23.1(4) "cr"⁽²⁾

⁽²⁾ IDNR reference to NESHAP Subpart RRRR – National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture (40 CFR §63.4880 – 40 CFR §63.4981).

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit are:

- A. The maximum VOC content of the materials (i.e. contact adhesives and solvents) used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 3.5 lb/gal
- B. The maximum amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 18,000 gallons per rolling twelve (12) month period.
- C. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- D. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting and Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of two (2) years (unless otherwise specifically required in NESHAP Subpart RRRR) and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48.
- C. Upon issuance of this permit, calculate the total amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the annual amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 on a rolling-12-month basis for each month of operation.
- E. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permit 01-A-037-S1

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- A. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: 40 CFR 63.4890(c)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 36.5

Stack Opening, (inches, dia.): 34

Exhaust Flow Rate (scfm): 17,500

Exhaust Temperature (°F): 70

Discharge Style: Unobstructed Vertical

Authority for Requirement: Iowa DNR Construction Permit 01-A-037-S1

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

Emission Point ID Number: 45

Associated Equipment

Emission Unit	Emission Unit Description	Control Equipment	Raw Material	Rated Capacity	Construction Permit
48	Adhesive Spray 30ft Dual Exhaust	CE-45: Dry Filters	Adhesive	Four (4) guns w/ each rated @ 1 lb/min	05-A-558-S3

Applicable Requirements

Emission Limits (lb./hr, gr./dscf, lb./MMBtu, % opacity, etc.)

The emissions from this emission point shall not exceed the levels specified below.

Pollutant: Opacity

Emission Limit(s): 40 %⁽¹⁾

Authority for Requirement: Iowa DNR Construction Permit 05-A-558-S3
567 IAC 23.3(2)"d"

⁽¹⁾ An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: PM-10

Emission Limit(s): 1.67 lb/hr.⁽²⁾

Authority for Requirement: Iowa DNR Construction Permit 05-A-558-S3

⁽²⁾ Standard is expressed as the average of 3 runs

Pollutant: Particulate Matter

Emission Limit(s): 0.01 gr/scf

Authority for Requirement: Iowa DNR Construction Permit 05-A-558-S3
567 IAC 23.4(13)

Operational Limits & Requirements

The owner/operator of this equipment shall comply with the operational limits and requirements listed below.

Operating Limits:

Operating limits for this emission unit are:

- A. The maximum VOC content of the materials (i.e. contact adhesives and solvents) used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 3.5 lb/gal
- B. The maximum amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 shall not exceed 18,000 gallons per rolling twelve (12)

month period.

- C. Per 40 CFR §63.4890(c) of NESHAP Subpart RRRR, the existing source shall limit organic HAP emissions to the atmosphere to no more than 0.10 kg organic HAP per liter (0.83 lb/gal) of coating solids used during each compliance period determined according to the procedures in §63.4941, §63.4951, or §63.4961.
- D. The source is subject to all applicable operating limits set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Reporting & Recordkeeping:

All records as required by this permit shall be kept on-site for a minimum of two (2) years (unless otherwise specifically required in NESHAP Subpart RRRR) and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. These records shall show the following:

- A. A log of all materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 and their respective VOC contents.
- B. A copy of the Material Safety Data Sheet (MSDS) for each material used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48.
- C. Upon issuance of this permit, calculate the total amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 for the twelve (12) months previous to the issuance of this permit.
- D. After the issuance of this permit, determine the annual amount of VOC containing materials used in emission units EU 9, EU 25, EU 26, EU 41, EU 42, and EU 48 on a rolling-12-month basis for each month of operation.
- E. All applicable recordkeeping and monitoring set forth in NESHAP Subpart A (General Provisions; 40 CFR §63.1 – 40 CFR §63.15) and Subpart RRRR (National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture; 40 CFR §63.4880 – 40 CFR §63.4981).

Authority for Requirement: Iowa DNR Construction Permit 05-A-558-S3

NESHAP:

This emission unit is subject to 40 CFR 63 Subpart RRRR – National Emissions Standards for Hazardous Air Pollutants: Surface Coating of Metal Furniture.

- A. Organic HAP emissions to the atmosphere shall not exceed 0.83 pounds per gallon of coating solids.

Authority for Requirement: Iowa DNR Construction Permit 05-A-558-S3

40 CFR 63.4890(a)
567 IAC 23.1(4)"cr"

Emission Point Characteristics

The emission point shall conform to the specifications listed below.

Stack Height, (ft, from the ground): 22

Stack Opening, (inches, dia.): 36

Exhaust Flow Rate (scfm): 19,500

Exhaust Temperature (°F): 70

Discharge Style: Vertical Obstructed

Authority for Requirement: Iowa DNR Construction Permit 05-A-558-S3

The temperature and flow rate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that any of the emission point design characteristics are different than the values stated above, the owner/operator must notify the Department and obtain a permit amendment, if required.

Monitoring Requirements

The owner/operator of this equipment shall comply with the monitoring requirements listed below.

Agency Approved Operation & Maintenance Plan Required? Yes No

Facility Maintained Operation & Maintenance Plan Required? Yes No

Compliance Assurance Monitoring (CAM) Plan Required? Yes No

Authority for Requirement: 567 IAC 22.108(3)

See Appendix A

IV. General Conditions

This permit is issued under the authority of the Iowa Code subsection 455B.133(8) and in accordance with 567 Iowa Administrative Code chapter 22.

G1. Duty to Comply

1. The permittee must comply with all conditions of the Title V permit. Any permit noncompliance constitutes a violation of the Act and is grounds for enforcement action; for a permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. *567 IAC 22.108(9)"a"*
2. Any compliance schedule shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based. *567 IAC 22.105 (2)"h"(3)*
3. Where an applicable requirement of the Act is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, both provisions shall be enforceable by the administrator and are incorporated into this permit. *567 IAC 22.108 (1)"b"*
4. Unless specified as either "state enforceable only" or "local program enforceable only", all terms and conditions in the permit, including provisions to limit a source's potential to emit, are enforceable by the administrator and citizens under the Act. *567 IAC 22.108 (14)*
5. It shall not be a defense for a permittee, in an enforcement action, that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. *567 IAC 22.108 (9)"b"*
6. For applicable requirements with which the permittee is in compliance, the permittee shall continue to comply with such requirements. For applicable requirements that will become effective during the permit term, the permittee shall meet such requirements on a timely basis. *567 IAC 22.108(15)"c"*

G2. Permit Expiration

1. Except as provided in rule 567—22.104(455B), permit expiration terminates a source's right to operate unless a timely and complete application for renewal has been submitted in accordance with rule 567—22.105(455B). *567 IAC 22.116(2)*
2. To be considered timely, the owner, operator, or designated representative (where applicable) of each source required to obtain a Title V permit shall submit on forms or electronic format specified by the Department to the Air Quality Bureau, Iowa Department of Natural Resources, Air Quality Bureau, 7900 Hickman Rd, Suite #1, Windsor Heights, Iowa 50324, two copies (three if your facility is located in Linn or Polk county) of a complete permit application, at least 6 months but not more than 18 months prior to the date of permit expiration. An additional copy must also be sent to EPA Region VII, Attention: Chief of Air Permits, 11201 Renner Blvd., Lenexa, KS 66219. Additional copies to local programs or EPA are not required for application materials submitted through the electronic format specified by the Department. The application must include all emission points, emission units, air pollution control equipment, and monitoring devices at the facility. All emissions generating activities, including fugitive emissions, must be included. The definition of a complete application is as indicated in 567 IAC 22.105(2). *567 IAC 22.105*

G3. Certification Requirement for Title V Related Documents

Any application, report, compliance certification or other document submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. All certifications shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. *567 IAC 22.107 (4)*

G4. Annual Compliance Certification

By March 31 of each year, the permittee shall submit compliance certifications for the previous calendar year. The certifications shall include descriptions of means to monitor the compliance status of all emissions sources including emissions limitations, standards, and work practices in accordance with applicable requirements. The certification for a source shall include the identification of each term or condition of the permit that is the basis of the certification; the compliance status; whether compliance was continuous or intermittent; the method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with all applicable department rules. For sources determined not to be in compliance at the time of compliance certification, a compliance schedule shall be submitted which provides for periodic progress reports, dates for achieving activities, milestones, and an explanation of why any dates were missed and preventive or corrective measures. The compliance certification shall be submitted to the administrator, director, and the appropriate DNR Field office. *567 IAC 22.108 (15)"e"*

G5. Semi-Annual Monitoring Report

By March 31 and September 30 of each year, the permittee shall submit a report of any monitoring required under this permit for the 6 month periods of July 1 to December 31 and January 1 to June 30, respectively. All instances of deviations from permit requirements must be clearly identified in these reports, and the report must be signed by a responsible official, consistent with 567 IAC 22.107(4). The semi-annual monitoring report shall be submitted to the director and the appropriate DNR Field office. *567 IAC 22.108 (5)*

G6. Annual Fee

1. The permittee is required under subrule 567 IAC 22.106 to pay an annual fee based on the total tons of actual emissions of each regulated air pollutant. Beginning July 1, 1996, Title V operating permit fees will be paid on July 1 of each year. The fee shall be based on emissions for the previous calendar year.
2. The fee amount shall be calculated based on the first 4,000 tons of each regulated air pollutant emitted each year. The fee to be charged per ton of pollutant will be available from the department by June 1 of each year. The Responsible Official will be advised of any change in the annual fee per ton of pollutant.
3. The following forms shall be submitted annually by March 31 documenting actual emissions for the previous calendar year.
 - a. Form 1.0 "Facility Identification";
 - b. Form 4.0 "Emissions unit-actual operations and emissions" for each emission unit;
 - c. Form 5.0 "Title V annual emissions summary/fee"; and
 - d. Part 3 "Application certification."
4. The fee shall be submitted annually by July 1. The fee shall be submitted with the following forms:
 - a. Form 1.0 "Facility Identification";
 - b. Form 5.0 "Title V annual emissions summary/fee";
 - c. Part 3 "Application certification."
5. If there are any changes to the emission calculation form, the department shall make revised forms available to the public by January 1. If revised forms are not available by January 1, forms from the previous year may be used and the year of emissions documented changed. The department shall calculate the total statewide Title V emissions for the prior calendar year and make this information available to the public no later than April 30 of each year.
6. Phase I acid rain affected units under section 404 of the Act shall not be required to pay a fee for emissions which occur during the years 1993 through 1999 inclusive.
7. The fee for a portable emissions unit or stationary source which operates both in Iowa and out of state shall be calculated only for emissions from the source while operating in Iowa.

8. Failure to pay the appropriate Title V fee represents cause for revocation of the Title V permit as indicated in 567 IAC 22.115(1)"d".

G7. Inspection of Premises, Records, Equipment, Methods and Discharges

Upon presentation of proper credentials and any other documents as may be required by law, the permittee shall allow the director or the director's authorized representative to:

1. Enter upon the permittee's premises where a Title V source is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;
2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
3. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
4. Sample or monitor, at reasonable times, substances or parameters for the purpose of ensuring compliance with the permit or other applicable requirements. *567 IAC 22.108 (15)"b"*

G8. Duty to Provide Information

The permittee shall furnish to the director, within a reasonable time, any information that the director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the director copies of records required to be kept by the permit, or for information claimed to be confidential, the permittee shall furnish such records directly to the administrator of EPA along with a claim of confidentiality. *567 IAC 22.108 (9)"e"*

G9. General Maintenance and Repair Duties

The owner or operator of any air emission source or control equipment shall:

1. Maintain and operate the equipment or control equipment at all times in a manner consistent with good practice for minimizing emissions.
2. Remedy any cause of excess emissions in an expeditious manner.
3. Minimize the amount and duration of any excess emission to the maximum extent possible during periods of such emissions. These measures may include but not be limited to the use of clean fuels, production cutbacks, or the use of alternate process units or, in the case of utilities, purchase of electrical power until repairs are completed.
4. Schedule, at a minimum, routine maintenance of equipment or control equipment during periods of process shutdowns to the maximum extent possible. *567 IAC 24.2(1)*

G10. Recordkeeping Requirements for Compliance Monitoring

1. In addition to any source specific recordkeeping requirements contained in this permit, the permittee shall maintain the following compliance monitoring records, where applicable:

- a. The date, place and time of sampling or measurements
- b. The date the analyses were performed.
- c. The company or entity that performed the analyses.
- d. The analytical techniques or methods used.
- e. The results of such analyses; and
- f. The operating conditions as existing at the time of sampling or measurement.
- g. The records of quality assurance for continuous compliance monitoring systems (including but not limited to quality control activities, audits and calibration drifts.)

2. The permittee shall retain records of all required compliance monitoring data and support information for a period of at least 5 years from the date of compliance monitoring sample, measurement report or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous compliance monitoring, and copies of all reports required by the permit.

3. For any source which in its application identified reasonably anticipated alternative operating scenarios, the permittee shall:

- a. Comply with all terms and conditions of this permit specific to each alternative scenario.
- b. Maintain a log at the permitted facility of the scenario under which it is operating.
- c. Consider the permit shield, if provided in this permit, to extend to all terms and conditions under each operating scenario. *567 IAC 22.108(4), 567 IAC 22.108(12)*

G11. Evidence used in establishing that a violation has or is occurring.

Notwithstanding any other provisions of these rules, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any provisions herein.

1. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred at a source:
 - a. A monitoring method approved for the source and incorporated in an operating permit pursuant to 567 Chapter 22;
 - b. Compliance test methods specified in 567 Chapter 25; or
 - c. Testing or monitoring methods approved for the source in a construction permit issued pursuant to 567 Chapter 22.
2. The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:
 - a. Any monitoring or testing methods provided in these rules; or
 - b. Other testing, monitoring, or information gathering methods that produce information comparable to that produced by any method in subrule 21.5(1) or this subrule. *567 IAC 21.5(1)-567 IAC 21.5(2)*

G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Act, the permittee shall notify the department of this requirement. The plan shall be filed with all appropriate authorities by the deadline specified by EPA. A certification that this risk management plan is being properly implemented shall be included in the annual compliance certification of this permit. *567 IAC 22.108(6)*

G13. Hazardous Release

The permittee must report any situation involving the actual, imminent, or probable release of a hazardous substance into the atmosphere which, because of the quantity, strength and toxicity of the substance, creates an immediate or potential danger to the public health, safety or to the environment. A verbal report shall be made to the department at (515) 281-8694 and to the local police department or the office of the sheriff of the affected county as soon as possible but not later than six hours after the discovery or onset of the condition. This verbal report must be followed up with a written report as indicated in 567 IAC 131.2(2). *567 IAC Chapter 131-State Only*

G14. Excess Emissions and Excess Emissions Reporting Requirements

1. Excess Emissions. Excess emission during a period of startup, shutdown, or cleaning of control equipment is not a violation of the emission standard if the startup, shutdown or cleaning is accomplished expeditiously and in a manner consistent with good practice for minimizing emissions. Cleaning of control equipment which does not require the shutdown of the process equipment shall be limited to one six-minute period per one-hour period. An incident of excess emission (other than an incident during startup, shutdown or cleaning of control equipment) is a violation. If the owner or operator of a source maintains that the incident of excess emission was due to a malfunction, the owner or operator must show that the conditions which caused the incident of excess emission were not preventable by reasonable maintenance and control measures. Determination of any subsequent enforcement action will be made following review of this report. If excess emissions are occurring, either the control equipment causing the excess

emission shall be repaired in an expeditious manner or the process generating the emissions shall be shutdown within a reasonable period of time. An expeditious manner is the time necessary to determine the cause of the excess emissions and to correct it within a reasonable period of time. A reasonable period of time is eight hours plus the period of time required to shut down the process without damaging the process equipment or control equipment. In the case of an electric utility, a reasonable period of time is eight hours plus the period of time until comparable generating capacity is available to meet consumer demand with the affected unit out of service, unless, the director shall, upon investigation, reasonably determine that continued operation constitutes an unjustifiable environmental hazard and issue an order that such operation is not in the public interest and require a process shutdown to commence immediately.

2. Excess Emissions Reporting

a. Oral Reporting of Excess Emissions. An incident of excess emission (other than an incident of excess emission during a period of startup, shutdown, or cleaning) shall be reported to the appropriate field office of the department within eight hours of, or at the start of the first working day following the onset of the incident. The reporting exemption for an incident of excess emission during startup, shutdown or cleaning does not relieve the owner or operator of a source with continuous monitoring equipment of the obligation of submitting reports required in 567-subrule 25.1(6). An oral report of excess emission is not required for a source with operational continuous monitoring equipment (as specified in 567-subrule 25.1(1)) if the incident of excess emission continues for less than 30 minutes and does not exceed the applicable emission standard by more than 10 percent or the applicable visible emission standard by more than 10 percent opacity. The oral report may be made in person or by telephone and shall include as a minimum the following:

- i. The identity of the equipment or source operation from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and expected duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps being taken to remedy the excess emission.
- vi. The steps being taken to limit the excess emission in the interim period.

b. Written Reporting of Excess Emissions. A written report of an incident of excess emission shall be submitted as a follow-up to all required oral reports to the department within seven days of the onset of the upset condition, and shall include as a minimum the following:

- i. The identity of the equipment or source operation point from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps that were taken to remedy and to prevent the recurrence of the incident of excess emission.
- vi. The steps that were taken to limit the excess emission.
- vii. If the owner claims that the excess emission was due to malfunction, documentation to support this claim. *567 IAC 24.1(1)-567 IAC 24.1(4)*

3. Emergency Defense for Excess Emissions. For the purposes of this permit, an “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation

under the permit due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include non-compliance, to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation or operator error. An emergency constitutes an affirmative defense to an action brought for non-compliance with technology based limitations if it can be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that:

- a. An emergency occurred and that the permittee can identify the cause(s) of the emergency;
- b. The facility at the time was being properly operated;
- c. During the period of the emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements of the permit; and
- d. The permittee submitted notice of the emergency to the director by certified mail within two working days of the time when the emissions limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken. *567 IAC 22.108(16)*

G15. Permit Deviation Reporting Requirements

A deviation is any failure to meet a term, condition or applicable requirement in the permit. Reporting requirements for deviations that result in a hazardous release or excess emissions have been indicated above (see G13 and G14). Unless more frequent deviation reporting is specified in the permit, any other deviation shall be documented in the semi-annual monitoring report and the annual compliance certification (see G4 and G5). *567 IAC 22.108(5)"b"*

G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations

During the term of this permit, the permittee must notify the department of any source that becomes subject to a standard or other requirement under 567-subrule 23.1(2) (standards of performance of new stationary sources) or section 111 of the Act; or 567-subrule 23.1(3) (emissions standards for hazardous air pollutants), 567-subrule 23.1(4) (emission standards for hazardous air pollutants for source categories) or section 112 of the Act. This notification shall be submitted in writing to the department pursuant to the notification requirements in 40 CFR Section 60.7, 40 CFR Section 61.07, and/or 40 CFR Section 63.9. *567 IAC 23.1(2), 567 IAC 23.1(3), 567 IAC 23.1(4)*

G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification

1. Off Permit Changes to a Source. Pursuant to section 502(b)(10) of the CAAA, the permittee may make changes to this installation/facility without revising this permit if:
 - a. The changes are not major modifications under any provision of any program required by section 110 of the Act, modifications under section 111 of the act, modifications under section 112 of the act, or major modifications as defined in 567 IAC Chapter 22.
 - b. The changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions);
 - c. The changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or as total emissions);
 - d. The changes are not subject to any requirement under Title IV of the Act.
 - e. The changes comply with all applicable requirements.
 - f. For such a change, the permitted source provides to the department and the administrator by certified mail, at least 30 days in advance of the proposed change, a

written notification, including the following, which must be attached to the permit by the source, the department and the administrator:

- i. A brief description of the change within the permitted facility,
 - ii. The date on which the change will occur,
 - iii. Any change in emission as a result of that change,
 - iv. The pollutants emitted subject to the emissions trade
 - v. If the emissions trading provisions of the state implementation plan are invoked, then Title V permit requirements with which the source shall comply; a description of how the emissions increases and decreases will comply with the terms and conditions of the Title V permit.
 - vi. A description of the trading of emissions increases and decreases for the purpose of complying with a federally enforceable emissions cap as specified in and in compliance with the Title V permit; and
 - vii. Any permit term or condition no longer applicable as a result of the change.
- 567 IAC 22.110(1)*

2. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), record keeping, reporting, or compliance certification requirements. *567 IAC 22.110(2)*

3. Notwithstanding any other part of this rule, the director may, upon review of a notice, require a stationary source to apply for a Title V permit if the change does not meet the requirements of subrule 22.110(1). *567 IAC 22.110(3)*

4. The permit shield provided in subrule 22.108(18) shall not apply to any change made pursuant to this rule. Compliance with the permit requirements that the source will meet using the emissions trade shall be determined according to requirements of the state implementation plan authorizing the emissions trade. *567 IAC 22.110(4)*

5. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes, for changes that are provided for in this permit. *567 IAC 22.108(11)*

G18. Duty to Modify a Title V Permit

1. Administrative Amendment.

a. An administrative permit amendment is a permit revision that is required to do any of the following:

- i. Correct typographical errors
- ii. Identify a change in the name, address, or telephone number of any person identified in the permit, or provides a similar minor administrative change at the source;
- iii. Require more frequent monitoring or reporting by the permittee; or
- iv. Allow for a change in ownership or operational control of a source where the director determines that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new permittee has been submitted to the director.

b. The permittee may implement the changes addressed in the request for an administrative amendment immediately upon submittal of the request. The request shall be submitted to the director.

c. Administrative amendments to portions of permits containing provisions pursuant to Title IV of the Act shall be governed by regulations promulgated by the administrator under Title IV of the Act.

2. Minor Permit Modification.

a. Minor permit modification procedures may be used only for those permit modifications that do any of the following:

- i. Do not violate any applicable requirements
- ii. Do not involve significant changes to existing monitoring, reporting or recordkeeping requirements in the Title V permit.
- iii. Do not require or change a case by case determination of an emission limitation or other standard, or increment analysis.
- iv. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed in order to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include any federally enforceable emissions caps which the source would assume to avoid classification as a modification under any provision under Title I of the Act; and an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Act.;
- v. Are not modifications under any provision of Title I of the Act; and
- vi. Are not required to be processed as significant modification.

b. An application for minor permit revision shall be on the minor Title V modification application form and shall include at least the following:

- i. A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs.
- ii. The permittee's suggested draft permit
- iii. Certification by a responsible official, pursuant to 567 IAC 22.107(4), that the proposed modification meets the criteria for use of a minor permit modification procedures and a request that such procedures be used; and
- iv. Completed forms to enable the department to notify the administrator and the affected states as required by 567 IAC 22.107(7).

c. The permittee may make the change proposed in its minor permit modification application immediately after it files the application. After the permittee makes this change and until the director takes any of the actions specified in 567 IAC 22.112(4) "a" to "c", the permittee must comply with both the applicable requirements governing the change and the proposed permit terms and conditions. During this time, the permittee need not comply with the existing permit terms and conditions it seeks to modify. However, if the permittee fails to comply with its proposed permit terms and conditions during this time period, existing permit term terms and conditions it seeks to modify may subject the facility to enforcement action.

3. Significant Permit Modification. Significant Title V modification procedures shall be used for applications requesting Title V permit modifications that do not qualify as minor Title V modifications or as administrative amendments. These include but are not limited to all significant changes in monitoring permit terms, every relaxation of reporting or recordkeeping permit terms, and any change in the method of measuring compliance with existing requirements. Significant Title V modifications shall meet all requirements of 567 IAC Chapter 22, including those for applications, public participation, review by affected states, and review by the administrator, and those requirements that apply to Title V issuance and renewal. 567 IAC 22.111-567 IAC 22.113 The permittee shall submit an application for a significant permit modification not later than three months after commencing operation of the changed source unless the existing Title V permit would prohibit such construction or change in operation, in

which event the operation of the changed source may not commence until the department revises the permit. 567 IAC 22.105(1)"a"(4)

G19. Duty to Obtain Construction Permits

Unless exempted under 567 IAC 22.1(2), the permittee must not construct, install, reconstruct, or alter any equipment, control equipment or anaerobic lagoon without first obtaining a construction permit, conditional permit, or permit pursuant to 567 IAC 22.8, or permits required pursuant to 567 IAC 22.4 and 567 IAC 22.5. Such permits shall be obtained prior to the initiation of construction, installation or alteration of any portion of the stationary source. 567 IAC 22.1(1)

G20. Asbestos

The permittee shall comply with 567 IAC 23.1(3)"a", and 567 IAC 23.2(3)"g" when activities involve asbestos mills, surfacing of roadways, manufacturing operations, fabricating, insulating, waste disposal, spraying applications, demolition and renovation operations, training fires and controlled burning of a demolished building. 567 IAC 23.1(3)"a", and 567 IAC 23.2

G21. Open Burning

The permittee is prohibited from conducting open burning, except as may be allowed by 567 IAC 23.2. 567 IAC 23.2 *except* 23.2(3)"h"; 567 IAC 23.2(3)"h" - *State Only*

G22. Acid Rain (Title IV) Emissions Allowances

The permittee shall not exceed any allowances that it holds under Title IV of the Act or the regulations promulgated there under. Annual emissions of sulfur dioxide in excess of the number of allowances to emit sulfur dioxide held by the owners and operators of the unit or the designated representative of the owners and operators is prohibited. Exceedences of applicable emission rates are prohibited. "Held" in this context refers to both those allowances assigned to the owners and operators by USEPA, and those allowances supplementally acquired by the owners and operators. The use of any allowance prior to the year for which it was allocated is prohibited. Contravention of any other provision of the permit is prohibited. 567 IAC 22.108(7)

G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements

1. The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:

- a. All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to § 82.106.
- b. The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
- c. The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
- d. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.

2. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
- d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with reporting and recordkeeping requirements pursuant to § 82.166. ("MVAC-like appliance" as defined at § 82.152)

- e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.
 - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.
3. If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.
 4. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant,
 5. The permittee shall be allowed to switch from any ozone-depleting substance to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. *40 CFR part 82*

G24. Permit Reopenings

1. This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. *567 IAC 22.108(9)"c"*
2. Additional applicable requirements under the Act become applicable to a major part 70 source with a remaining permit term of 3 or more years. Revisions shall be made as expeditiously as practicable, but not later than 18 months after the promulgation of such standards and regulations.
 - a. Reopening and revision on this ground is not required if the permit has a remaining term of less than three years;
 - b. Reopening and revision on this ground is not required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions have been extended pursuant to 40 CFR 70.4(b)(10)(i) or (ii) as amended to May 15th, 2001.
 - c. Reopening and revision on this ground is not required if the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. *567 IAC 22.108(17)"a"*, *567 IAC 22.108(17)"b"*
3. A permit shall be reopened and revised under any of the following circumstances:
 - a. The department receives notice that the administrator has granted a petition for disapproval of a permit pursuant to 40 CFR 70.8(d) as amended to July 21st, 1992, provided that the reopening may be stayed pending judicial review of that determination;
 - b. The department or the administrator determines that the Title V permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Title V permit;
 - c. Additional applicable requirements under the Act become applicable to a Title V source, provided that the reopening on this ground is not required if the permit has a remaining term of less than three years, the effective date of the requirement is later than

the date on which the permit is due to expire, or the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. Such a reopening shall be complete not later than 18 months after promulgation of the applicable requirement.

d. Additional requirements, including excess emissions requirements, become applicable to a Title IV affected source under the acid rain program. Upon approval by the administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

e. The department or the administrator determines that the permit must be revised or revoked to ensure compliance by the source with the applicable requirements. *567 IAC 22.114(1)*

4. Proceedings to reopen and reissue a Title V permit shall follow the procedures applicable to initial permit issuance and shall effect only those parts of the permit for which cause to reopen exists. *567 IAC 22.114(2)*

G25. Permit Shield

1. The director may expressly include in a Title V permit a provision stating that compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that:

a. Such applicable requirements are included and are specifically identified in the permit; or

b. The director, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the source, and the permit includes the determination or a concise summary thereof.

2. A Title V permit that does not expressly state that a permit shield exists shall be presumed not to provide such a shield.

3. A permit shield shall not alter or affect the following:

a. The provisions of Section 303 of the Act (emergency orders), including the authority of the administrator under that section;

b. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;

c. The applicable requirements of the acid rain program, consistent with Section 408(a) of the Act;

d. The ability of the department or the administrator to obtain information from the facility pursuant to Section 114 of the Act. *567 IAC 22.108 (18)*

G26. Severability

The provisions of this permit are severable and if any provision or application of any provision is found to be invalid by this department or a court of law, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected by such finding. *567 IAC 22.108 (8)*

G27. Property Rights

The permit does not convey any property rights of any sort, or any exclusive privilege. *567 IAC 22.108 (9)"d"*

G28. Transferability

This permit is not transferable from one source to another. If title to the facility or any part of it is transferred, an administrative amendment to the permit must be sought to determine transferability of the permit. *567 IAC 22.111 (1)"d"*

G29. Disclaimer

No review has been undertaken on the engineering aspects of the equipment or control equipment other than the potential of that equipment for reducing air contaminant emissions.
567 IAC 22.3(3)"c"

G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification

The permittee shall notify the department's stack test contact in writing not less than 30 days before a required test or performance evaluation of a continuous emission monitor is performed to determine compliance with applicable requirements of 567 – Chapter 23 or a permit condition. For the department to consider test results a valid demonstration of compliance with applicable rules or a permit condition, such notice shall be given. Such notice shall include the time, the place, the name of the person who will conduct the test and other information as required by the department. Unless specifically waived by the department's stack test contact, a pretest meeting shall be held not later than 15 days prior to conducting the compliance demonstration. The department may accept a testing protocol in lieu of a pretest meeting. A representative of the department shall be permitted to witness the tests. Results of the tests shall be submitted in writing to the department's stack test contact in the form of a comprehensive report within six weeks of the completion of the testing. Compliance tests conducted pursuant to this permit shall be conducted with the source operating in a normal manner at its maximum continuous output as rated by the equipment manufacturer, or the rate specified by the owner as the maximum production rate at which the source shall be operated. In cases where compliance is to be demonstrated at less than the maximum continuous output as rated by the equipment manufacturer, and it is the owner's intent to limit the capacity to that rating, the owner may submit evidence to the department that the source has been physically altered so that capacity cannot be exceeded, or the department may require additional testing, continuous monitoring, reports of operating levels, or any other information deemed necessary by the department to determine whether such source is in compliance.

Stack test notifications, reports and correspondence shall be sent to:

Stack Test Review Coordinator
Iowa DNR, Air Quality Bureau
7900 Hickman Road, Suite #1
Windsor Heights, IA 50324
(515) 242-6001

Within Polk and Linn Counties, stack test notifications, reports and correspondence shall also be directed to the supervisor of the respective county air pollution program.

567 IAC 25.1(7)"a", 567 IAC 25.1(9)

G31. Prevention of Air Pollution Emergency Episodes

The permittee shall comply with the provisions of 567 IAC Chapter 26 in the prevention of excessive build-up of air contaminants during air pollution episodes, thereby preventing the occurrence of an emergency due to the effects of these contaminants on the health of persons.

567 IAC 26.1(1)

G32. Contacts List

The current address and phone number for reports and notifications to the EPA administrator is:

Chief of Air Permits
EPA Region 7
Air Permits and Compliance Branch
11201 Renner Blvd.
Lenexa, KS 66219
(913) 551-7020

The current address and phone number for reports and notifications to the department or the Director is:

Chief, Air Quality Bureau
Iowa Department of Natural Resources
7900 Hickman Road, Suite #1
Windsor Heights, IA 50324
(515) 242-5100

Reports or notifications to the DNR Field Offices or local programs shall be directed to the supervisor at the appropriate field office or local program. Current addresses and phone numbers are:

Field Office 1

909 West Main – Suite 4
Manchester, IA 52057
(563) 927-2640

Field Office 2

2300-15th St., SW
Mason City, IA 50401
(641) 424-4073

Field Office 3

1900 N. Grand Ave.
Spencer, IA 51301
(712) 262-4177

Field Office 4

1401 Sunnyside Lane
Atlantic, IA 50022
(712) 243-1934

Field Office 5

401 SW 7th Street, Suite I
Des Moines, IA 50309
(515) 725-0268

Field Office 6

1023 West Madison Street
Washington, IA 52353-1623
(319) 653-2135

Polk County Public Works Dept.

Air Quality Division
5885 NE 14th St.
Des Moines, IA 50313
(515) 286-3351

Linn County Public Health Dept.

Air Pollution Control Division
501 13th St., NW
Cedar Rapids, IA 52405
(319) 892-6000

Appendix A: Coating Booth and Sawing Agency O&M Plan

Introduction

Environmental compliance is a top priority at Modernfold, Inc. To assure compliance with environmental permits and regulations a preventive maintenance program is in place to effectively maintain control equipment on all emission points. The facility uses “no visible emissions” as an action level for taking corrective measures. Based on this action level the following procedures have been developed.

Monitoring Guidelines

The facility makes a commitment to take timely corrective action during periods of excursion where the indicators are out of range. A corrective action may include an investigation of the reason for the excursion, evaluation of the situation and necessary follow-up action to return operation within the indicator range. An excursion is determined by the averaged discrete data point over a period of time. An excursion does not necessarily indicate a violation of an applicable requirement. If the corrective action measures fail to return the indicators to the appropriate range, the facility will report the exceedance to the department and conduct source testing within 90 days of the exceedance to demonstrate compliance with applicable requirements. If the test demonstrates compliance with emission limits then new indicator ranges must be set for monitoring and the new ranges must be incorporated in the operating permit. If the test demonstrates noncompliance with emission limits, then the facility, within 60 days, proposes a schedule to implement corrective action to bring the source into compliance and demonstrate compliance.

General

Periodic Monitoring is not required during periods of time greater than one day in which the source does not operate.

Inspections/Preventive Maintenance – Filter and Dust Cartridge Equipment

The following preventive maintenance schedule will be followed for all filter and dust cartridge controlled equipment, where required. A written record will be maintained of the observations and any action resulting from the inspection. All records will be maintained in the office. A copy of maintenance documents used for inspections can be seen in the appendix.

Weekly

1. For the paint booth system, inspect the system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the filter to the exhaust port.
2. For the sawing system (EP-05), inspect the cartridge dust collector system for conditions that reduce the operating efficiency of the collection system. This will include a visual inspection of the condition of the dust cartridge to the exhaust port.
3. Visible emissions shall be observed on a weekly basis to ensure no visible emissions during the material handling operation of the unit. If visible emissions are observed this would be an exceedance not a violation and action will be taken as soon as possible, but no later than eight (8) hours. If weather conditions prevent the observer from conducting an opacity observation, the observer shall note such conditions on the data observation sheet. At least three attempts shall be made to retake opacity readings at approximately 2

hour intervals throughout the day. If unsuccessful that day due to weather, an observation shall be made the following day.

4. If leaks or abnormal conditions are detected the appropriate measures for remediation will be implemented within eight (8) hours.

Record Keeping

All maintenance and inspections records will be kept for five (5) years and available upon request.

Maintenance records are kept in the office.

Quality Control

1. All equipment will be operated and maintained according to the manufactures recommendations.
2. An adequate supply of spare parts shall be kept.

Appendix B: Compliance Assurance Monitoring (CAM) Plan

Emission Point 37

Background

Applicability

A dust collector is used to control particulate emissions from the associated CAM emission unit. The potential uncontrolled emissions from the emission unit are greater than or equal to the major source threshold for PM. The dust collector is used to achieve compliance with the emission limitations/standards.

CAM Associated Process/Emission Unit(s)

Identification:

40A, Kerfing Saw

40B, Kerfing Saw

Facility:

Modernfold, Inc.

512 5th Street NW

Dyersville, IA 52040

EIQ Number: 92-3655

Facility File Number: 31-02-002

Applicable Regulation, Emission Limit and Pre-CAM Monitoring Requirements

Regulation/Permit Number:

Construction Permit 01-A-035

Emission Limits:

PM-10 – 0.9 lb/hr

Particulate Matter – 0.1 gr/scf,

Pre-CAM Monitoring Requirements:

Weekly opacity monitoring

Control Technology, Capture System, Bypass and PTE

Control Equipment Identification Number: CE-37A: Dust Collector and CE 37B: Cyclone

Control Equipment Manufacturer: Torit Model 770

Control Equipment Installation: 2001

Monitoring Approach

Indicators

Parameters to be measured include differential pressure (dP – inches of water column) across the dust collector tube sheet and visible emissions.

Measurement Approach

- Periodic monitoring is not required during periods of time greater than one day in which the source does not operate.
- An operator will obtain and record daily differential pressure readings (Using a manahelic gauge).
- An operator will inspect and record visible emissions daily to ensure no visible emissions are present. If weather conditions prevent the observer from conducting an opacity observation, the observer shall note such conditions on the data observation sheet. At least three attempts shall be

made to retake opacity readings at approximately 2 hour intervals throughout the day. If unsuccessful that day due to weather, an observation shall be made the following day.

- Preventive maintenance will be performed on the dust collection system on a monthly basis. Maintenance activities include inspection of the filter media, tube sheet, dust collector housing, air delivery and exit systems, fan, compressed air systems and differential pressure monitoring equipment.

Indicator Ranges

- The facility makes a commitment to take corrective action upon observing abnormal conditions, such as visible emissions and monitoring equipment indicators out of range. An abnormal condition/excursion does not necessarily indicate a deviation/violation of an applicable requirement. A corrective action may include an investigation of the reason for the abnormal condition/excursion, evaluation of the situation, and necessary follow-up action to return operation within the indicator range. Corrective actions will begin as soon as possible, but no later than eight (8) hours from the observation of the abnormal condition/excursion.
- If the corrective action measures fail to return the indicator to correct operating ranges, the facility will submit an exceedance report to the department and conduct source testing within 120 days of the exceedance to demonstrate compliance with applicable requirements. If the test demonstrates compliance with emission limits then new indicator ranges must be set for the monitoring and the new ranges must be incorporated in to the operating permit. If the test demonstrates non-compliance with emission limits, then the facility must submit a proposal within 60 days outlining a schedule to implement corrective actions to bring the source into compliance and demonstrate compliance.
- The observed differential pressure (dP) across the dust collector is to be the recent normal operating pressure. If it is observed to be outside of recent normal operating range, then corrective action will be taken to determine the cause and correct the abnormal condition/excursion.
- The observed opacity is to be “no visible emissions” from the stack. If noticeable visible emissions are observed from the stack, corrective actions will be taken to determine the cause and all repairs will be made. An incident of excess emissions shall be orally reported to the appropriate DNR field office within eight (8) hours of, or at the start of, the first working day following the onset of the incident. A written report of an incident of excess emissions shall be submitted as a follow-up to all required oral reports within seven (7) days of the onset of the upset condition.

Performance Criteria

Data Representatives

- A differential pressure that is not within the recent normal operating pressure could indicate a decrease in performance of the dust collector and potentially an increase in particulate emissions.
- An observation of “noticeable visible emissions” could indicate a decrease in the performance of the dust collector and potentially an increase in particulate emissions.

Verification of operational Status

- Records will be kept for five years and available on request

QA/QC Practices and Criteria

- All instruments and control equipment will be maintained and operated according to the manufacturers specifications
- An adequate spare parts inventory will be maintained.

Justification

Background

The dust collector (CE-37A) and Cyclone (CE-37B) controls PM emissions from wallboard and MDF sawing operations (EU 40A and 40B). The dust collector is located outside the building. The controlled exhaust flow rate is approximately 3,500 standard cubic feet per minute. This unit is not a “large” CAM source (its post control PM emissions is less than 100 tons per year).

Rationale for Selection of Performance Indicators

The daily differential pressure readings were selected as the performance indicator since it is indicative of the dust collector performance in collection particulate and this its compliance with the particulate emissions standard

Rationale for Selection of Indicator Ranges

The selected indicator range is established as the recent normal operating pressure. This change in dP was selected as the indicator range since a dP outside the recent normal operating range could indicate a reduced performance of a dust collector and a potential increase in particulate emissions.

The facility will use monitoring data (i.e. dP and visible emission observations) from historic records to establish a normal operating range. The facility will consult with the process operators, the manufacturer, and engineers to assist with validating the dust collector’s normal operating conditions and its corresponding “normal operating range.”