

**Iowa Department of Natural Resources  
Title V Operating Permit**

**Name of Permitted Facility: Bayer CropScience LP**  
**Facility Location: 2500 Wiggins Road, Muscatine, IA 52761**  
**Air Quality Operating Permit Number: 04-TV-006R3**  
**Expiration Date: 6/22/2027**  
**Permit Renewal Application Deadline: 12/22/2026**

**EIQ Number: 92-6908**  
**Facility File Number: 70-01-008**

---

**Responsible Official**

**Name: Silvia Malaman**  
**Title: Site Lead**  
**Mailing Address: PO Box 473, Muscatine, IA 52761**  
**Phone #: (563) 263-0093**

**Permit Contact Person for the Facility**

**Name: Mae Thomas**  
**Title: Lead Environmental Engineer**  
**Mailing Address: PO Box 473, Muscatine, IA 52761**  
**Phone #: (563) 262-7378**

---

This permit is issued in accordance with 567 Iowa Administrative Code Chapter 22, and is issued subject to the terms and conditions contained in this permit.

**For the Director of the Department of Natural Resources**



Marnie Stein, Supervisor of Air Operating Permits Section

06/23/2022

Date

# Table of Contents

<b>I. Facility Description and Equipment List .....</b>	<b>4</b>
<b>II. Plant - Wide Conditions.....</b>	<b>8</b>
<b>III. Emission Point Specific Conditions .....</b>	<b>11</b>
<b>IV. General Conditions.....</b>	<b>59</b>
G1. Duty to Comply	
G2. Permit Expiration	
G3. Certification Requirement for Title V Related Documents	
G4. Annual Compliance Certification	
G5. Semi-Annual Monitoring Report	
G6. Annual Fee	
G7. Inspection of Premises, Records, Equipment, Methods and Discharges	
G8. Duty to Provide Information	
G9. General Maintenance and Repair Duties	
G10. Recordkeeping Requirements for Compliance Monitoring	
G11. Evidence used in establishing that a violation has or is occurring.	
G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification	
G13. Hazardous Release	
G14. Excess Emissions and Excess Emissions Reporting Requirements	
G15. Permit Deviation Reporting Requirements	
G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations	
G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification	
G18. Duty to Modify a Title V Permit	
G19. Duty to Obtain Construction Permits	
G20. Asbestos	
G21. Open Burning	
G22. Acid Rain (Title IV) Emissions Allowances	
G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements	
G24. Permit Reopenings	
G25. Permit Shield	
G26. Severability	
G27. Property Rights	
G28. Transferability	
G29. Disclaimer	
G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification	
G31. Prevention of Air Pollution Emergency Episodes	
G32. Contacts List	
<b>V. Appendix A: Reference Web Link .....</b>	<b>73</b>

## Abbreviations

acfm.....	actual cubic feet per minute
CFR.....	Code of Federal Regulation
CE .....	control equipment
CEM.....	continuous emission monitor
°F.....	degrees Fahrenheit
EIQ.....	emissions inventory questionnaire
EP.....	emission point
EU .....	emission unit
gr/dscf .....	grains per dry standard cubic foot
IAC.....	Iowa Administrative Code
DNR .....	Iowa Department of Natural Resources
MVAC.....	motor vehicle air conditioner
NAICS.....	North American Industry Classification System
NSPS .....	new source performance standard
ppmv .....	parts per million by volume
lb/hr.....	pounds per hour
lb/MMBtu .....	pounds per million British thermal units
SCC.....	Source Classification Codes
scfm.....	standard cubic feet per minute
SIC .....	Standard Industrial Classification
TPY .....	tons per year
USEPA.....	United States Environmental Protection Agency

### Pollutants

PM.....	particulate matter
PM <sub>10</sub> .....	particulate matter ten microns or less in diameter
PM <sub>2.5</sub> .....	particulate matter 2.5 microns or less in diameter
SO <sub>2</sub> .....	sulfur dioxide
NO <sub>x</sub> .....	nitrogen oxides
VOC.....	volatile organic compound
CO.....	carbon monoxide
HAP.....	hazardous air pollutant

# I. Facility Description and Equipment List

Facility Name: Bayer CropScience LP

Permit Number: 04-TV-006R3

Facility Description: Agricultural Chemical Manufacturing (SIC 2879)

## Liquid Formulations Equipment List

<b>Emission Point Number</b>	<b>Emission Unit Number</b>	<b>Emission Unit Description</b>	<b>DNR Construction Permit Number</b>
27	EU-10FUG-3	Liquid Formulations Blending (Non-captured)	NA
28	EU-10FUG-1	Liquid Formulations Packaging (Non-captured)	NA
144	EU-8BL-1	#1 South Bulk Loading	NA
145	EU-8BL-2	#2 South Bulk Loading	NA
172	EU-10FN-2	Drumline #1	NA
208	EU-10BL-2	Bulk Truck Loading	NA
425	EU-10-0965	K-Salt Formulation Rail Loading Spot 9	NA
139	EU-10D-1	#4 Blend Tank	01-A-769-S1
202	EU-10-3773-410	High Speed Jugline	14-A-481
207	EU-10BL-1	Bulk Rail Loading	13-A-516-S2
329	EU-10BL-3	Bulk Truck Loading	98-A-002-S3
366	EU-10-0945	#5 Glyphosate Salt Tank 0945	01-A-1352-S2
367	EU-10-0951	#6 Glyphosate Salt Tank 0951	01-A-1353-S2
254	EU-10-5039-412	#2 Raw Material Storage Tank	99-A-885-S3
255	EU-10-5039-421	#3 Raw Material Storage Tank	99-A-886-S3
333	EU-10-710	#8 Product Storage Tank	98-A-623-S2
334	EU-10-711	#9 Product Storage Tank	98-A-624-S2
369	EU-10-180	#10 Product Storage Tank	02-A-220-S1
344	EU-10-0753	#9 Emulsifier Tank	99-A-511-S1
309	EU-10-0594	#1 Glyphosate Salt Tank 0594	97-A-186-S7
335	EU-10-0727	#2 Glyphosate Salt Tank 0727	98-A-940-S6
356	EU-10-0812	#3 Glyphosate Salt Tank 0812	99-A-1077-S5
357	EU-10-0815	#4 Glyphosate Salt Tank 0815	99-A-1078-S5
241	EU-10TK-21	Wastewater Tank	99-A-896-S1
370	EU-10BL-4	Bulk Product Rail Loading	02-A-221
251	EU-10-5025-445	#5 Product Storage Tank	99-A-889-S3
260	EU-10TK-24	Small Blend Tank	99-A-897-S3
345	EU-10-0758	#10 Emulsifier Tank	99-A-512-S1
247	EU-10TK-22	#5 Emulsifier Tank	99-A-895-S2
248	EU-10-5025-461	#2 Product Storage Tank	99-A-891-S2
249	EU-10-5025-466	#3 Product Storage Tank	99-A-892-S2
250	EU-10-5025-471	#4 Product Storage Tank	99-A-893-S2
253	EU-10-5039-401	#1 Raw Material Storage Tank	99-A-884-S2
256	EU-10-5039-429	#4 Raw Material Storage Tank	99-A-887-S2
257	EU-10-5039-437	#6 Emulsifier Tank	99-A-888-S2
258	EU-10-5039-453	#1 Product Storage Tank	99-A-890-S3

<b>Emission Point Number</b>	<b>Emission Unit Number</b>	<b>Emission Unit Description</b>	<b>DNR Construction Permit Number</b>
259	EU-10TK-23	#4 Emulsifier Tank	99-A-894-S3
322	EU-10-0614	#7 Emulsifier Tank	97-A-755-S3
323	EU-10-0617	#8 Emulsifier Tank	97-A-756-S3
332	EU-10-662	#7 Product Storage Tank	98-A-551-S1
336	EU-10-0741	Glyphosate Salt Day Tank 0741	99-A-182-S2

---

**Liquid Formulations Insignificant Activities Equipment List**

---

<b>Insignificant Emission Unit Number</b>	<b>Insignificant Emission Unit Description</b>
EU-10-0603	Drumline #2
EU-10-0937	Formulations Test Storage Tank
EU-10-0938	Formulations Test Storage Tank
EU-10-0939	Formulations Test Storage Tank
EU-10-1143	#5 Raw Material Storage Tank
EU-10-1207	Automated Shuttle Station
EU-10-1311	Salt Storage Surge Tank
EU-10-1390	#6 Blend Tank
EU-10-1490	#7 Glyphosate Salt Tank
EU-10-551	Citric Acid Tank
EU-10-584	#6 Product Tank
EU-10-581	#5 Blend Tank
EU-10TK-26	#3 Blend Tank
EU-10-2014-210	#2 Blend Tank
EU-10-2014-113	#1 Blend Tank
EU-10TK-5	#3 Emulsifier Tank
EU-10-2014-207	#2 Emulsifier Tank
EU-10-2014-105	#1 Emulsifier Tank
EU-8-2836-337	#3 Solvent Storage Tank
EU-8-2836-339	0339 Storage Tank
EU-10-2021	Track 137 Loading Spot
EU-10-2143	Raw Material Tank #7
EU-10-1661	#6 Raw Material Storage Tank
EU-10-3773-420	High Speed Jug Line Stump Tank

## Flowable Formulations Equipment List

<b>Emission Point Number</b>	<b>Emission Unit Number</b>	<b>Emission Unit Description</b>	<b>DNR Construction Permit Number</b>
159	EU-14-FUG-1	Flowables (Non-Captured)	NA
171	EU-14BL-2	West Bulk Herbicide Loading	99-A-899
186	EU-14BL-1	East Bulk Herbicide Loading	99-A-898
272	EU-14TK-31	Residence Time Tank	93-A-138
407	EU-10-1351	North D-Form Truck Loading	15-A-026
408	EU-10-1411a	D-Form Jugline	15-A-027-S2
	EU-10-1447	D-Form Shuttle Line	
423	EU-14TK-36	Formulation Tank A	20-A-349
424	EU-14TK-751	Formulation Tank B	20-A-350
182	EU-14TK-33	Raw Material Storage Tank	99-A-513-S1
187	EU-14TK-101	Product Storage Tank Q	96-A-267-S5
188	EU-14TK-102	Product Storage Tank R	96-A-268-S5
211	EU-14TK-390	Product Storage Tank S	96-A-265-S4
212	EU-14TK-391	Product Storage Tank T	96-A-266-S4
346	EU-14TK-38	Product Storage Tank	99-A-514-S1
347	EU-14-464	Isocyanate Storage Tank	99-A-515-S1
216	EU-14-186	East Supersack Unloading Station	86-A-019-S7
	EU-14-187	West Supersack Unloading Station	
	EU-14TK-32	Premix Tank	
	EU-14RV	Rotary Valves	
	EU-14-3632	Baler	
326	EU-14TK-306	Isocyanate Feed Tank	97-A-860-S1
361	EU-14-0828	Product Storage Tank	01-A-826-S1
339	EU-14TK-13	West Stabilizer Tank	99-A-395-S2
	EU-14TK-21	East Stabilizer Tank	
363	EU-14BL-3	Bulk Truck Loading/Unloading	02-A-902
368	EU-14-875	Dicamba Rail Spot 7	02-A-903-S1
389	EU-14-0899	Dicamba Rail Spot 8	03-A-312-S2
409	EU-14-0887	Flowables Rail Spot 4	15-A-579-S1

---

## Flowable Formulations Insignificant Activities Equipment List

---

Insignificant Emission Unit Number	Insignificant Emission Unit Description
EU-14-0404	Glycol Tank
EU-14-0895	Raw Material Storage Tank
EU-14-1020	Screen Surge Tank #2
EU-14TK-2	Rinsate Tank #2
EU-14TK-200	Raw Material Storage Tank
EU-14TK-202	TETA Storage Tank
EU-14TK-216	Densification Tank 216
EU-14TK-221	Densification Tank 221
EU-14TK-227	Densification Tank 227
EU-14TK-229	Raw Material Storage Tank
EU-14TK-231	#2 Waste Tank
EU-14TK-241	Chiller Surge Tank
EU-14TK-255	Stabilizer Surge Tank
EU-14TK-26	Raw Material/Product Storage Tank Vent
EU-14TK-27	Process Sump Tank
EU-14TK-274	Additive Feed Tank
EU-14TK-28	Additive Mix Tank
EU-14TK-280	Product Surge Tank
EU-14TK-308	TETA Feed Tank
EU-14TK-316	Release Tank 316
EU-14TK-318	Release Tank 318
EU-14TK-322	Release Tank 322
EU-14TK-35	Multipurpose Storage Tank
EU-14TK-350A	350 Storage Tank
EU-14TK-0239	Citric Acid Tank
EU-14-1060	Sokalan Tank
EU-14-1055	Tech Tank B
EU-14-1050	Tech Tank A
EU-14-1070	Cure Tank
EU-10-1314	Cont EA-GLY Surge Tank
EU-10-1316	Dicamba Salt Feed Tank
EU-10-1330	Product Tank #11
EU-10-1340	Product Tank #12
EU-10-1360	Dicamba Salt Feed Tank
EU-10-1370	ACE Surge Tank
EU-10-1380	Dicamba Waste Tank
EU-10-1480	Dicamba Storage Tank
EU-20-2330	Product Tank #13
EU-20-2340	Product Tank #14
EU-20-1666	Filter Vent Blower
EU-10-1470	Waste Tank #2
EU-20-2495	Dicamba Storage Tank
EU-20-2490	Dicamba Storage Tank
EU-20-2480	Product Swing/Surge Tank

## II. Plant-Wide Conditions

Facility Name: Bayer CropScience LP  
Permit Number: 04-TV-006R3

Permit conditions are established in accord with 567 Iowa Administrative Code rule 22.108

---

### Permit Duration

The term of this permit is: Five Years  
Commencing on: 6/23/2022  
Ending on: 6/22/2027

Amendments, modifications and reopenings of the permit shall be obtained in accordance with 567 Iowa Administrative Code rules 22.110 - 22.114. Permits may be suspended, terminated, or revoked as specified in 567 Iowa Administrative Code Rules 22.115.

---

### Emission Limits

*Unless specified otherwise in the Source Specific Conditions, the following limitations and supporting regulations apply to all emission points at this plant:*

Opacity (visible emissions): 40% opacity  
Authority for Requirement: 567 IAC 23.3(2)"d"

Sulfur Dioxide (SO<sub>2</sub>): 500 parts per million by volume  
Authority for Requirement: 567 IAC 23.3(3)"e"

#### Particulate Matter:

No person shall cause or allow the emission of particulate matter from any source in excess of the emission standards specified in 567 – Chapter 23, except as provided in 567 – Chapter 24. For sources constructed, modified or reconstructed on or after July 21, 1999, the emission of particulate matter from any process shall not exceed an emission standard of 0.1 grain per dry standard cubic foot of exhaust gas, except as provided in 567 – 21.2(455B), 23.1(455B), 23.4(455B) and 567 – Chapter 24.

For sources constructed, modified or reconstructed prior to July 21, 1999, the emission of particulate matter from any process shall not exceed the amount determined from Table I, or amount specified in a permit if based on an emission standard of 0.1 grain per standard cubic foot of exhaust gas or established from standards provided in 23.1(455B) and 23.4(455B).  
Authority for Requirement: 567 IAC 23.3(2)"a"

Fugitive Dust: Attainment and Unclassified Areas - A person shall take reasonable precautions to prevent particulate matter from becoming airborne in quantities sufficient to cause a nuisance as defined in Iowa Code section 657.1 when the person allows, causes or permits any materials to be



handled, transported or stored or a building, its appurtenances or a construction haul road to be used, constructed, altered, repaired or demolished, with the exception of farming operations or dust generated by ordinary travel on unpaved roads. Ordinary travel includes routine traffic and road maintenance activities such as scarifying, compacting, transporting road maintenance surfacing material, and scraping of the unpaved public road surface. (the preceding sentence is State Only) All persons, with the above exceptions, shall take reasonable precautions to prevent the discharge of visible emissions of fugitive dusts beyond the lot line of the property on which the emissions originate. The public highway authority shall be responsible for taking corrective action in those cases where said authority has received complaints of or has actual knowledge of dust conditions which require abatement pursuant to this subrule. Reasonable precautions may include, but not be limited to, the following procedures.

1. Use, where practical, of water or chemicals for control of dusts in the demolition of existing buildings or structures, construction operations, the grading of roads or the clearing of land.
2. Application of suitable materials, such as but not limited to asphalt, oil, water or chemicals on unpaved roads, material stockpiles, race tracks and other surfaces which can give rise to airborne dusts.
3. Installation and use of containment or control equipment, to enclose or otherwise limit the emissions resulting from the handling and transfer of dusty materials, such as but not limited to grain, fertilizer or limestone.
4. Covering, at all times when in motion, open-bodied vehicles transporting materials likely to give rise to airborne dusts.
5. Prompt removal of earth or other material from paved streets or to which earth or other material has been transported by trucking or earth-moving equipment, erosion by water or other means.
6. Reducing the speed of vehicles traveling over on-property surfaces as necessary to minimize the generation of airborne dusts.

Authority for Requirement: 567 IAC 23.3(2)"c"

---

### **NESHAP Applicability**

This facility is subject to 40 CFR 63 Subpart FFFF – Miscellaneous Organic Chemical Manufacturing (MON) MACT. See Appendix A for rule reference link.

Applicable requirements are incorporated in the Emission Point Specific Conditions.

Authority for Requirements: 40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

## Multiple Title V Permits

Bayer CropScience LP has obtained three Title V permits for their Muscatine facility. The facility will be considered as a whole with regard to applicability of various air permitting programs. This permit covers two process areas at the facility: the Liquid Formulations facility and the Flowable Formulations facility.

- The Liquid Formulations area formulates, packages, and ships herbicide products, herbicide technical active ingredients, and formulated herbicide premixes. The Liquid Formulations Facility packages and ships products in jugs, drums, shuttles, and mini-bulk containers. There are also facilities for providing bulk shipment of products in rail cars or tank trucks.
- The Flowable Formulations are typically water-based liquid herbicide formulations consisting of herbicide technical ingredients and other herbicide additives. Both microencapsulated and non-microencapsulated formulations are produced.

## Other Title V Permits

DNR issued permit 04-TV-002R2-M002 (for EIQ # 92-3670) to cover the CAC Unit, GT unit, and the Multipurpose unit at this facility.

- The CAC Unit produces the herbicide intermediate chloroacetyl chloride (CAC). CAC is used at the Muscatine facility to produce alachlor, acetochlor, and butachlor.
- The Glyphosate Technical (GT) Unit produces two salts of glyphosate: amine salt and potassium salt. These salt solutions are considered herbicide active ingredients.
- The Multipurpose Unit may be used to produce two products on a campaign basis. Part of the year, the unit may produce MON13900 (furilazole), a seed safener that is blended with acetochlor for use by Bayer's formulation facilities. Additionally, the unit may manufacture MON1400, a herbicide active ingredient. These products cannot be made simultaneously.

DNR issued permit 04-TV-010R2-M001 (for EIQ # 92-6909) to cover the A-Unit, and the Unit Services.

- The A-Unit Facility produces the acetanilide family of herbicides: alachlor, acetochlor and butachlor. These herbicide active ingredients are transferred to other areas in the plant where they are formulated into finished products and packaged.
- The Unit Services area provides utilities and wastewater treatment for the plant. This includes steam production, wastewater treatment, groundwater withdrawal, drinking water treatment, demineralized water supply to process operations and boiler feeds, and supply of utility chemicals (nitrogen, caustic, and ammonia).

### III. Emission Point-Specific Conditions

Facility Name: Bayer CropScience LP  
 Permit Number: 04-TV-006R3

#### Liquid Formulations Equipment List

Emission Point Number	Emission Unit Number	Emission Unit Description	DNR Construction Permit Number
27	EU-10FUG-3	Liquid Formulations Blending (Non-captured)	NA
28	EU-10FUG-1	Liquid Formulations Packaging (Non-captured)	NA
144	EU-8BL-1	#1 South Bulk Loading	NA
145	EU-8BL-2	#2 South Bulk Loading	NA
172	EU-10FN-2	Drumline #1	NA
208	EU-10BL-2	Bulk Truck Loading	NA
425	EU-10-0965	K-Salt Formulation Rail Loading Spot 9	NA
139	EU-10D-1	#4 Blend Tank	01-A-769-S1
202	EU-10-3773-410	High Speed Jugline	14-A-481
207	EU-10BL-1	Bulk Rail Loading	13-A-516-S2
329	EU-10BL-3	Bulk Truck Loading	98-A-002-S3
366	EU-10-0945	#5 Glyphosate Salt Tank 0945	01-A-1352-S2
367	EU-10-0951	#6 Glyphosate Salt Tank 0951	01-A-1353-S2
254	EU-10-5039-412	#2 Raw Material Storage Tank	99-A-885-S3
255	EU-10-5039-421	#3 Raw Material Storage Tank	99-A-886-S3
333	EU-10-710	#8 Product Storage Tank	98-A-623-S2
334	EU-10-711	#9 Product Storage Tank	98-A-624-S2
369	EU-10-180	#10 Product Storage Tank	02-A-220-S1
344	EU-10-0753	#9 Emulsifier Tank	99-A-511-S1
309	EU-10-0594	#1 Glyphosate Salt Tank 0594	97-A-186-S7
335	EU-10-0727	#2 Glyphosate Salt Tank 0727	98-A-940-S6
356	EU-10-0812	#3 Glyphosate Salt Tank 0812	99-A-1077-S5
357	EU-10-0815	#4 Glyphosate Salt Tank 0815	99-A-1078-S5
241	EU-10TK-21	Wastewater Tank	99-A-896-S1
370	EU-10BL-4	Bulk Product Rail Loading	02-A-221
251	EU-10-5025-445	#5 Product Storage Tank	99-A-889-S3
260	EU-10TK-24	Small Blend Tank	99-A-897-S3
345	EU-10-0758	#10 Emulsifier Tank	99-A-512-S1
247	EU-10TK-22	#5 Emulsifier Tank	99-A-895-S2
248	EU-10-5025-461	#2 Product Storage Tank	99-A-891-S2
249	EU-10-5025-466	#3 Product Storage Tank	99-A-892-S2
250	EU-10-5025-471	#4 Product Storage Tank	99-A-893-S2
253	EU-10-5039-401	#1 Raw Material Storage Tank	99-A-884-S2
256	EU-10-5039-429	#4 Raw Material Storage Tank	99-A-887-S2
257	EU-10-5039-437	#6 Emulsifier Tank	99-A-888-S2
258	EU-10-5039-453	#1 Product Storage Tank	99-A-890-S3
259	EU-10TK-23	#4 Emulsifier Tank	99-A-894-S3
322	EU-10-0614	#7 Emulsifier Tank	97-A-755-S3

<b>Emission Point Number</b>	<b>Emission Unit Number</b>	<b>Emission Unit Description</b>	<b>DNR Construction Permit Number</b>
323	EU-10-0617	#8 Emulsifier Tank	97-A-756-S3
332	EU-10-662	#7 Product Storage Tank	98-A-551-S1
336	EU-10-0741	Glyphosate Salt Day Tank 0741	99-A-182-S2

---

**Emission Point ID Numbers: 27, 28, 144, 145, 172, 208, 425**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
27	EU-10FUG-3	Liquid Formulations Blending (Non-captured)	Herbicide Formulations/ Products	16,470 gal/hr	NA
28	EU-10FUG-1	Liquid Formulations Packaging (Non-captured)	Herbicide Formulations/ Products	10,925 gal/hr	NA
144	EU-8BL-1	#1 South Bulk Loading	Herbicide Product	5,000 gal/hr	NA
145	EU-8BL-2	#2 South Bulk Loading	Herbicide Product	5,000 gal/hr	NA
172	EU-10FN-2	Drumline #1	Herbicide Product	3,425 gal/hr	NA
208	EU-10BL-2	Bulk Truck Loading	Herbicide Product	5,000 gal/hr	NA
425	EU-10-0965	K-Salt Formulation Rail Loading Spot 9	Herbicide Product	6700 gal/hr	NA

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

There are no applicable operating limits, monitoring, or recordkeeping requirements for these emission points at this time.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 139**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
139	EU-10D-1	#4 Blend Tank	Herbicide Product	20,000 gallons	01-A-769-S1

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for this emission point at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Operating Limits:**

1. The collective uncontrolled organic emissions from this emission unit (EU-10D-1) shall be less than 10,000 lbs/yr, as specified for *Group 2 Batch Process Vents*, in 40 CFR Part 63 Subpart FFFF, 63.2550.

**Reporting & Record keeping:**

*All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.*

1. The owner or operator shall maintain records for all materials formulated and/or stored in this emission unit (EU-10D-1).
2. The owner or operator shall maintain a copy of the Material Safety Data Sheet (MSDS) for all materials formulated and/or stored in this emission unit (EU-10D-1).
3. The facility shall determine the group status for this emission unit (EU-10D-1), as specified in 40 CFR Part 63 Subpart FFFF, 63.2460(b).
4. The owner or operator shall maintain all applicable records to demonstrate this emission unit (EU-10D-1) is a *Group 2 Batch Process Vent*, as specified in 40 CFR Part 63 Subpart FFFF, 63.2525.
5. The facility shall meet all of the applicable notification, reporting, and recordkeeping requirements specified in 40 CFR Part 63 Subpart FFFF, 63.2515, 63.2520, and 63.2525.

Authority for Requirement: DNR Construction Permit 01-A-769-S1  
40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height, (ft, from the ground): 40

Stack Opening, (inches, dia.): 4

Exhaust Flow Rate (scfm): Natural Draft

Exhaust Temperature (°F): 120

Discharge Style: Downward

Authority for Requirement: DNR Construction Permit 01-A-769-S1

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**                      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**                      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**                      Yes  No

Authority for Requirement: 567 IAC 22.108(3)



---

**Emission Point ID Number: 202**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
202	EU-10-3773-410	High Speed Jugline	Herbicide Product	2,100 gal/hr	14-A-481

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for this emission point at this time.

**Operational Limits & Requirements**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Reporting & Record keeping:**

*All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.*

1. The owner or operator shall maintain records for all materials processed in this emission point.
2. The owner or operator shall maintain a copy of the Material Safety Data Sheet (MSDS) for all materials processed in this emission point.

Authority for Requirement: DNR Construction Permit 14-A-481

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height, (ft, from the ground): 26  
Stack Opening, (inches, dia.): 26  
Exhaust Flow Rate (scfm): 11,700  
Exhaust Temperature (°F): 110  
Discharge Style: Horizontal  
Authority for Requirement: DNR Construction Permit 14-A-481

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 207, 329**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
207	EU-10BL-1	Bulk Rail Loading	Herbicides	6,700 gal/hr	13-A-516-S2
329	EU-10BL-3	Bulk Truck Loading	Herbicides	6,019 gal/hr	98-A-002-S3

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for this emission point at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Operating Limits:**

1. The throughput of liquids that contain organic HAP with a rack-weighted average partial pressure, as defined in 40 CFR §63.111, greater than or equal to 1.5 pound per square inch absolute (psia) shall not exceed 0.65 million liters per year (l/yr).

**Reporting & Record keeping:**

*All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.*

1. The permittee shall maintain a list of all materials that are loaded in this emission unit. For each material the following shall be identified:
  - a. Whether or not it contains an organic HAP, and
  - b. The partial pressure of each organic HAP containing material.
2. If materials loaded at this emission point (EP 207) contain organic HAP with partial pressures greater than or equal to 1.5 pound per square inch absolute (psia), then the following records shall be kept:
  - a. Monthly material throughput for all organic HAP containing materials,
  - b. Rolling 12- month totals for all organic HAP containing materials,
  - c. The rack-weighted average partial pressure (as defined in 40 CFR §63.111) for organic HAP containing materials for each month of operation. The yearly volume shall be based on the rolling twelve (12) month totals.

3. The permittee shall meet all the applicable requirements of notification reporting and recordkeeping as specified in 40 CFR §63.2515, §63.2520 and §63.2525.

Authority for Requirement: DNR Construction Permit 13-A-516-S2, 98-A-002-S3  
 40 CFR 63 Subpart FFFF  
 567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Emission Point	Stack Height, (ft, from the ground)	Stack Opening, (inches, dia.)	Exhaust Flow Rate (scfm)	Exhaust Temperature (°F)	Discharge Style	Construction Permit
207	15	20	Displacement	95	Vertical Unobstructed	13-A-516-S2
329	12	20	Displacement	95	Vertical Unobstructed	98-A-002-S3

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 366, 367**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
366	EU-10-0945	#5 Glyphosate Salt Tank 0945	Herbicide Technical	250,000 gallons	01-A-1352-S2
367	EU-10-0951	#6 Glyphosate Salt Tank 0951	Herbicide Technical	250,000 gallons	01-A-1353-S2

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*Unless specified by a federal regulation, all records as required by these permits shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. Records shall be legible and maintained in an orderly manner. The operating requirements and associated recordkeeping requirements for these permits shall be:*

1. The facility shall retain Safety Data Sheets (SDS) or other composition information for all materials stored in storage tanks EU-10-0945 and EU-10-0951 to show the storage tanks remain excluded from the definition of a storage tank in 40 CFR Part 63 Subpart FFFF, §63.2550 by storing organic liquid that contain HAP only as impurities.

Authority for Requirement: DNR Construction Permit 99-A-896-S1, 01-A-1352-S2, 01-A-1353-S2

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Emission Point	Stack Height, (ft, from the ground)	Stack Opening, (inches, dia.)	Exhaust Flow Rate (scfm)	Exhaust Temperature (°F)	Discharge Style	Construction Permit
366	47	8	Working/ Breathing Loss	104	Horizontal	01-A-1352-S2
367	47	8		104	Horizontal	01-A-1353-S2

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 254, 255, 333, 334, 369****Associated Equipment**

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
254	EU-10-5039-412	#2 Raw Material Storage Tank	Herbicide Additive	30,000 gallons	99-A-885-S3
255	EU-10-5039-421	#3 Raw Material Storage Tank	Herbicide Additive	30,000 gallons	99-A-886-S3
333	EU-10-710	#8 Product Storage Tank	Herbicide Product	80,000 gallons	98-A-623-S2
334	EU-10-711	#9 Product Storage Tank	Herbicide Product	80,000 gallons	98-A-624-S2
369	EU-10-180	#10 Product Storage Tank	Herbicide Product	45,000 gallons	02-A-220-S1

---

**Applicable Requirements****Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for this emission point at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*Unless specified by a federal regulation, all records as required by these permits shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. Records shall be legible and maintained in an orderly manner. The operating requirements and associated recordkeeping requirements for these permits shall be:*

1. Each storage tank (EU-10-5039-412, EU-10-5039-421, EU-10-710, EU-10-711, and EU-10-180) is part of a miscellaneous organic chemical process unit, and has a capacity greater than or equal to 10,000 gallons. These storage tanks must maintain Group 2 status, as defined in 40 CFR Part 63 Subpart FFFF, 63.2550, by storing only materials that have a maximum true vapor pressure of total HAP of 6.9 kilopascals.
  - a. The owner or operator shall determine and document the maximum true vapor pressure of total HAP for each material stored in each storage tank, by retaining Safety Data Sheets (SDS) or other relevant composition and physical/chemical property information for all materials stored in each storage tank (EU-10-5039-412, EU-10-5039-421, EU-10-710, EU-10-711, and EU-10-180).

Authority for Requirement: See Construction Permits listed in the table above  
40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height, (ft, from the ground)</b>	<b>Stack Opening, (inches, dia.)</b>	<b>Exhaust Flow Rate (scfm)</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>Construction Permit</b>
254	43	4	Working/ Breathing Loss	86	Downward	99-A-885-S3
255	43	8		86	Horizontal	99-A-886-S3
333	35	4		140	Downward	98-A-623-S2
334	35	4		140	Downward	98-A-624-S2
369	54	6		122	Downward	02-A-220-S1

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)



---

**Emission Point ID Number: 344**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
344	EU-10-0753	#9 Emulsifier Tank	Herbicide Additive	25,000 gallons	99-A-511-S1

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for this emission point at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Operating Limits:**

1. The owner or operator shall comply with all applicable existing source requirements of 40 CFR §63.2430 through 40 CFR §63.2550 (NESHAP Subpart FFFF).

**Reporting & Record keeping:**

*All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.*

1. The owner or operator shall comply with all reporting and maintenance requirements specified in 40 CFR §63.2470.

Authority for Requirement: DNR Construction Permits 99-A-511-S1  
40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

Stack Height, (ft, from the ground): 43

Stack Opening, (inches, dia.): 8

Exhaust Flow Rate (scfm): 12

Exhaust Temperature (°F): 110

Discharge Style: Downward

Authority for Requirement: DNR Construction Permits 99-A-511-S1

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**                      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**                      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**                      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Numbers: 309, 335, 356, 357**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
309	EU-10-0594	#1 Glyphosate Salt Tank 0594	Herbicide Technical	250,000 gallons	97-A-186-S7
335	EU-10-0727	#2 Glyphosate Salt Tank 0727	Herbicide Technical	250,000 gallons	98-A-940-S6
356	EU-10-0812	#3 Glyphosate Salt Tank 0812	Herbicide Technical	250,000 gallons	99-A-1077-S5
357	EU-10-0815	#4 Glyphosate Salt Tank 0815	Herbicide Technical	250,000 gallons	99-A-1078-S5

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The total emissions from these emission points shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operating Requirements with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*Unless specified by a federal regulation, all records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. Records shall be legible and maintained in an orderly manner.*

The operating requirements and associated recordkeeping for these permits shall be:

1. The owner or operator shall retain Safety Data Sheets (SDS) for all materials used at the facility.

Authority for Requirement: DNR Construction Permit 97-A-186-S7, 98-A-940-S6, 99-A-1077-S5, 99-A-1078-S5

**Emission Point Characteristics**

*These emission points shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height, (ft, from the ground)</b>	<b>Stack Opening, (inches, dia.)</b>	<b>Exhaust Flow Rate (scfm)</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>Construction Permit</b>
309	50	8	Natural Draft	120	Vertical Unobstructed	97-A-186-S7
335	50	8		120	Downward	98-A-940-S6
356	50	8		120	Downward	99-A-1077-S5
357	50	8		120	Downward	99-A-1078-S5

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 241, 370****Associated Equipment**

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
241	EU-10TK-21	Wastewater Tank	Herbicide Wastewater	20,000 gallons	99-A-896-S1
370	EU-10-BL-4	Bulk Product Rail Loading	Herbicide Product	6,700 gallons/hr	02-A-221

---

**Applicable Requirements****Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for this emission point at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

There are no applicable operating limits, monitoring, or recordkeeping requirements for this emission point at this time.

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height, (ft, from the ground)</b>	<b>Stack Opening, (inches, dia.)</b>	<b>Exhaust Flow Rate (scfm)</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>Construction Permit</b>
241	29	6	Working/ Breathing Loss	86	Downward	99-A-896-S1
370	20	24	Natural Vent	122	Vertical Unobstructed	02-A-211

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 251, 260, and 345**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
251	EU-10-5025-445	#5 Product Storage Tank	Herbicide Product	45,000 gallons	99-A-889-S3
260	EU-10TK-24	Small Blend Tank	Herbicide Product	2,000 gallons	99-A-897-S3
345	EU-10-0758	#10 Emulsifier Tank	Herbicide Additive	25,000 gallons	99-A-512-S1

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operating Requirements with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*Unless specified by a federal regulation, all records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. Records shall be legible and maintained in an orderly manner.*

The operating requirements and associated recordkeeping for this permit shall be:

1. The owner or operator shall follow the requirements of 40 CFR §63.2470 (NESHAP Subpart FFFF).
2. The owner or operator shall submit reports and keep records as required by 40 CFR §63.2520 and §63.2525 (NESHAP Subpart FFFF).

Authority for Requirement: DNR Construction Permit 99-A-889-S3, 99-A-897-S3, 99-A-512-S1  
40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height, (ft, from the ground)</b>	<b>Stack Opening, (inches, dia.)</b>	<b>Exhaust Flow Rate</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>Construction Permit</b>
251	52	8	Working and breathing loss	86	Horizontal	99-A-889-S3
260	10	3		105	Downward	99-A-897-S3
345	43	4		122	Downward	99-A-512-S1

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)



---

## Emission Point ID Number: Storage Tanks

### Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
247	EU-10TK-22	#5 Emulsifier Tank	Herbicide Additive	25,000 gallons	99-A-895-S2
248	EU-10-5025-461	#2 Product Storage Tank	Herbicide Product	33,000 gallons	99-A-891-S2
249	EU-10-5025-466	#3 Product Storage Tank	Herbicide Product	33,000 gallons	99-A-892-S2
250	EU-10-5025-471	#4 Product Storage Tank	Herbicide Product	33,000 gallons	99-A-893-S2
253	EU-10-5039-401	#1 Raw Material Storage Tank	Herbicide Additive	30,000 gallons	99-A-884-S2
256	EU-10-5039-429	#4 Raw Material Storage Tank	Herbicide Additive	30,000 gallons	99-A-887-S2
257	EU-10-5039-437	#6 Emulsifier Tank	Herbicide Additive	31,000 gallons	99-A-888-S2
258	EU-10-5039-453	#1 Product Storage Tank	Herbicide Product	33,000 gallons	99-A-890-S3
259	EU-10TK-23	#4 Emulsifier Tank	Herbicide Additive	25,000 gallons	99-A-894-S3
322	EU-10-0614	#7 Emulsifier Tank	Herbicide Additive	26,000 gallons	97-A-755-S3
323	EU-10-0617	#8 Emulsifier Tank	Herbicide Additive	26,000 gallons	97-A-756-S3
332	EU-10-662	#7 Product Storage Tank	Herbicide Product	62,000 gallons	98-A-551-S1
336	EU-10-0741	Glyphosate Salt Day Tank 0741	Herbicide Technical	26,000 gallons	99-A-182-S2

---

### Applicable Requirements

#### Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)

*The emissions from these emission points shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operating Requirements with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner. The operating requirements and associated recordkeeping for this permit shall be:*

1. The owner or operator shall follow the requirements of 40 CFR §63.2470.
2. The owner or operator shall submit reports and keep records as required by 40 CFR §63.2520 and §63.2525.
3. A record of all materials stored in this shall be maintained. An MSDS shall be kept for all materials stored.

Authority for Requirement: See Construction Permits listed in the table above  
 40 CFR 63 Subpart FFFF  
 567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height (ft, from ground)</b>	<b>Stack Opening (inches, dia.)</b>	<b>Exhaust Flow Rate</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>Construction Permit</b>
247	33	6	Natural Draft	122	Downward	99-A-895-S2
248	46	6	Working and breathing losses	122	Horizontal	99-A-891-S2
249	46	6		122	Horizontal	99-A-892-S2
250	46	6		122	Horizontal	99-A-893-S2
253	43	8		86	Horizontal	99-A-884-S2
256	43	8		86	Horizontal	99-A-887-S2
257	43	6		86	Horizontal	99-A-888-S2
258	46	3		120	Downward	99-A-890-S3
259	39	6		Natural Draft	122	Downward
322	48	8	Working and breathing Loss	122	Vertical Unobstructed	97-A-755-S3
323	48	8		122	Vertical Unobstructed	97-A-756-S3
332	62	6		104	Downward	98-A-551-S1
336	48	8	7 SCFM	120	Downward	99-A-182-S2

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

## Flowable Formulations Equipment List

<b>Emission Point Number</b>	<b>Emission Unit Number</b>	<b>Emission Unit Description</b>	<b>DNR Construction Permit Number</b>
159	EU-14-FUG-1	Flowables (Non-Captured)	NA
171	EU-14BL-2	West Bulk Herbicide Loading	99-A-899
186	EU-14BL-1	East Bulk Herbicide Loading	99-A-898
272	EU-14TK-31	Residence Time Tank	93-A-138
407	EU-10-1351	North D-Form Truck Loading	15-A-026
408	EU-10-1411a	D-Form Jugline	15-A-027-S2
	EU-10-1447	D-Form Shuttle Line	
423	EU-14TK-36	Formulation Tank A	20-A-349
424	EU-14TK-751	Formulation Tank B	20-A-350
182	EU-14TK-33	Raw Material Storage Tank	99-A-513-S1
187	EU-14TK-101	Product Storage Tank Q	96-A-267-S5
188	EU-14TK-102	Product Storage Tank R	96-A-268-S5
211	EU-14TK-390	Product Storage Tank S	96-A-265-S4
212	EU-14TK-391	Product Storage Tank T	96-A-266-S4
346	EU-14TK-38	Product Storage Tank	99-A-514-S1
347	EU-14-464	Isocyanate Storage Tank	99-A-515-S1
216	EU-14-186	East Supersack Unloading Station	86-A-019-S7
	EU-14-187	West Supersack Unloading Station	
	EU-14TK-32	Premix Tank	
	EU-14RV	Rotary Valves	
	EU-14-3632	Baler	
326	EU-14TK-306	Isocyanate Feed Tank	97-A-860-S1
361	EU-14-0828	Product Storage Tank	01-A-826-S1
339	EU-14TK-13	West Stabilizer Tank	99-A-395-S2
	EU-14TK-21	East Stabilizer Tank	
363	EU-14BL-3	Bulk Truck Loading/Unloading	02-A-902
368	EU-14-875	Dicamba Rail Spot 7	02-A-903-S1
389	EU-14-0899	Dicamba Rail Spot 8	03-A-312-S2
409	EU-14-0887	Flowables Rail Spot 4	15-A-579-S1

---

**Emission Point ID Number: 159**

Associated Equipment

<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
EU-14-FUG-1	Flowables (Non-captured)	Herbicide Formulations/ Products	4167 lb/hr	NA

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40%

Authority for Requirement: 567 IAC 23.3(2)"d"

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: 567 IAC 23.3(2)"a"

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

There are no applicable operating limits, monitoring, or recordkeeping requirements for this emission point at this time.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 171, 186, 272, 407, 408, 423, 424**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
171	EU-14BL-2	West Bulk Herbicide Loading	Herbicide Product	8,813 gal/hr	99-A-899
186	EU-14BL-1	East Bulk Herbicide Loading	Herbicide Product	8,813 gal/hr	99-A-898
272	EU-14TK-31	Residence Time Tank	Herbicide Formulation	1,200 gallons	93-A-138
407	EU-10-1351	North D-Form Truck Loading	Herbicides	5,800 gal/hr	15-A-026
408	EU-10-1411a	D-Form Jugline	Herbicides	3,963 gal/hr	15-A-027-S2
	EU-10-1447	D-Form Shuttle Line	Herbicides	2,210 gal/hr	
423	EU-14TK-36	Formulation Tank A	Solid Technical Herbicide/ Herbicide Formulations	1,200 gallons	20-A-349
424	EU-14TK-751	Formulation Tank B	Solid Technical Herbicide/ Herbicide Formulations	1,200 gallons	20-A-350

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

There are no applicable operating limits, monitoring, or recordkeeping requirements for these emission points at this time.

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height, (ft, from the ground)</b>	<b>Stack Opening, (inches, dia.)</b>	<b>Exhaust Flow Rate (scfm)</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>DNR Construction Permit</b>
171	12	20	3.1	77	Vertical Unobstructed	99-A-898
186	12	20	3.1	77	Vertical Unobstructed	99-A-899
407	15	20	26	95	Vertical Unobstructed	15-A-026
408	30	8	1,440	110	Downward	15-A-027-S2
423	Indoor Venting	4	Working/Breathing Loss	Building Ambient	Downward	20-A-349
424	Indoor Venting	4	Working/Breathing Loss	Building Ambient	Downward	20-A-350

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 182, 187, 188, 211, 212, 346, 347****Associated Equipment**

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
182	EU-14TK-33	Raw Material Storage Tank	Herbicide Additive	16,000 gallons	99-A-513-S1
187	EU-14TK-101	Product Storage Tank Q	Herbicide Product	50,000 gallons	96-A-267-S5
188	EU-14TK-102	Product Storage Tank R	Herbicide Product	50,000 gallons	96-A-268-S5
211	EU-14TK-390	Product Storage Tank S	Herbicide Product	20,000 gallons	96-A-265-S4
212	EU-14TK-391	Product Storage Tank T	Herbicide Product	20,000 gallons	96-A-266-S4
346	EU-14TK-38	Product Storage Tank	Herbicide Technical	38,000 gallons	99-A-514-S1
347	EU-14-0464	Isocyanate Storage Tank	Isocyanate Blend	12,000 gallons	99-A-515-S1

---

**Applicable Requirements****Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from each emission point shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*Unless specified by a federal regulation, all records as required by these permits shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. Records shall be legible and maintained in an orderly manner. The operating requirements and associated recordkeeping requirements for these permits shall be:*

1. Each storage tank (EU-14TK-33, EU-14TK-101, EU-14TK-102, EU-14TK-390, EU-14TK-391, EU-14TK-38, and EU-14-0464) is part of a miscellaneous organic chemical process unit, and has a capacity greater than or equal to 10,000 gallons. These storage tanks must maintain Group 2 status, as defined in 40 CFR Part 63 Subpart FFFF, 63.2550, by storing only materials that have a maximum true vapor pressure of total HAP of 6.9 kilopascals.
  - a. The owner or operator shall determine and document the maximum true vapor pressure of total HAP for each material stored in each storage tank, by retaining



Safety Data Sheets (SDS) or other relevant composition and physical/chemical property information for all materials stored in each storage tank (EU-14TK-33, EU-14TK-101, EU-14TK-102, EU-14TK-390, EU-14TK-391, EU-14TK-38, and EU-14-0464).

Authority for Requirement: See Construction Permits listed in the table above  
 40 CFR 63 Subpart FFFF  
 567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

Emission Point	Stack Height, (ft, from the ground)	Stack Opening, (inches, dia.)	Exhaust Flow Rate (acfm)	Exhaust Temperature (°F)	Discharge Style	DNR Construction Permit
182	32	4	Working/ Breathing loss	122	Downward	99-A-513-S1
187	47	3		95	Downward	96-A-267-S5
188	47	3		95	Downward	96-A-268-S5
211	28	6		95	Downward	96-A-265-S4
212	28	6		95	Downward	96-A-266-S4
346	53	4		122	Downward	99-A-514-S1
347	28	4		Ambient	Vertical, Unobstructed	99-A-515-S1

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes  No

**Facility Maintained Operation & Maintenance Plan Required?** Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes  No

Authority for Requirement: 567 IAC 22.108(3)

**Emission Point ID Number: 216**

Associated Equipment

<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Control Equipment</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
EU-14-186	East Supersack Unloading Station	CE-14-D4: Baghouse	Solid Technical Herbicide	4,000 lb/hr	86-A-019-S7
EU-14-187	West Supersack Unloading Station		Solid Technical Herbicide	4,000 lb/hr	
EU-14TK-32 <sup>(1)</sup>	Premix Tank		Herbicide Formulation/Product	4,600 gallons	
EU-14RV	Rotary Valves		Solid Technical Herbicide	0.07 lb/hr (each)	
EU-14-3632	Baler		Solid Technical Herbicide	4.7 ft <sup>3</sup> /hr	

<sup>(1)</sup> This emission unit may be vented through EP 321 during production of specific products. When this emission point is used, the emissions from this unit are considered to be an "insignificant activity" (as defined in 567 IAC 22.103).

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>(1)</sup>

Authority for Requirement: DNR Construction Permit 86-A-019-S7

567 IAC 23.3(2)"d"

<sup>(1)</sup> An exceedance of the indicator opacity of (25%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter (PM<sub>2.5</sub>)

Emission Limit(s): 0.09 lb/hr

Authority for Requirement: DNR Construction Permit 86-A-019-S7

Pollutant: Particulate Matter (PM<sub>10</sub>)

Emission Limit(s): 1.23 lb/hr

Authority for Requirement: DNR Construction Permit 86-A-019-S7

Pollutant: Particulate Matter (PM)

Emission Limit(s): 1.23 lb/hr, 0.1 gr/dscf

Authority for Requirement: DNR Construction Permit 86-A-019-S7  
567 IAC 23.3(2)"a"

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

1. The facility shall maintain a differential pressure drop across the baghouse (CE-14-D4) between 0.5 and 8.0 inches of water column (WC).
  - a. The owner or operator shall properly install, operate, and maintain equipment to continuously monitor the pressure drop of the baghouse (CE-14-D4). The monitoring devices and any recorders shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, instructions and operating manual or per a written facility-specific operation and maintenance plan.
    1. The owner or operator shall collect and record the differential pressure across the baghouse, at a minimum, once per day when the emission unit the baghouse controls is in operation.
    2. If the differential pressure across the baghouse falls outside the permitted range allowed (0.5" – 8.0" WC), then the facility shall record the time, date and actions taken to correct the situation and when the differential pressure across the baghouse is back with the permitted range allowed.
2. The owner or operator shall inspect and maintain the baghouse (CE-14-D4) according to the facility's (Plant No. 70-01-008) operation and maintenance plan or manufacturer's specifications.
  - a. The owner or operator shall keep a log of all maintenance and inspection activities performed on the control equipment. At a minimum, this log shall include:
    1. The date any inspection and/or maintenance was performed on the control equipment;
    2. Any issues identified during the inspection; and,
    3. Any issues addressed during the maintenance activities

Authority for Requirement: DNR Construction Permit 86-A-019-S7

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height, (ft, from the ground): 29  
Stack Opening, (inches, dia.): 20  
Exhaust Flow Rate (scfm): 11,000  
Exhaust Temperature (°F): 70  
Discharge Style: Vertical Obstructed  
Authority for Requirement: DNR Construction Permit 86-A-019-S7

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

## **Compliance Assurance Monitoring (CAM) Plan Atrazine Dust Collector EP 216**

### **Baghouse Parameters**

- Associated Emission Unit: EU-14TK-32, EU-14-186, EU-14-187, EU-14-3632, EU-14RV
- Associated Control Equipment No: CE-14-D4
- Associated Emission Point: 216
- Pollutants Controlled: PM, PM<sub>10</sub>, PM<sub>2.5</sub>

### **Applicable Requirements**

PM emission limit: 1.23 lb/hr

Authority for Requirement: DNR Permit No 86-A-019-S7

PM<sub>10</sub> emission limit: 1.23 lb/hr

Authority for Requirement: DNR Permit No 86-A-019-S7

PM<sub>2.5</sub> emission limit: 0.09 lb/hr

Authority for Requirement: DNR Permit No 86-A-019-S7

### ***Monitoring Approach***

### **Excursion from Compliance Indicators**

- An excursion occurs when an observed compliance indicator is outside of its defined acceptable indicator range for longer than five (5) minutes. An excursion does not necessarily indicate a violation of applicable permit terms, conditions, and/or requirements. However, an excursion is a deviation that must be reported in the Semi-Annual Monitoring Report and Annual Compliance Certification Report.
- Corrective actions will begin as soon as practicable, but no later than eight hours from the observation of the excursion or equipment will be shutdown.

### **Indicator**

- Continuous differential pressure readings.
- No visible emission observations, as required below.

### **Compliance Indicator Ranges**

- Differential Pressure
  - Acceptable indicator range: delta Pressure of 0.5” to 8” of water, except before and after startup and shutdown of equipment.
- No Visible Emissions
  - Only during non-operational periods of the continuous parameter monitoring system (CPMS).

## **Monitoring Methods**

- Continuously
  - Differential pressure (dP) readings will be monitored continuously using a CPMS during the normal operation of the unit. During any shutdown of the CPMS, Bayer will conduct a visible emission observation directly following the shutdown and continue weekly until CPMS is operational again.
- Semiannually
  - Inspect all components that are not subject to wear or plugging, including structural components, housing, ducts and hoods.
  - Check the cleaning sequence of the baghouse. Sequence inspection will consist of verifying that automated air pulsing is ongoing
  - Check the hopper functions and performance.

## ***Performance Criteria***

### **Data Representativeness**

A differential pressure not within the acceptable indicator range may signify reduced baghouse performance, structural stress or failure, or a partially clogged system that may lead to an increase in particulate emissions.

An observation of visible emissions could indicate a decrease in the performance of the dust collector and potentially an increase in particulate emissions.

### **Record Keeping and Reporting (Verification of Operational Status)**

- Bayer will maintain records of the following:
  - Record of differential pressure.
  - Weekly visible emissions evaluations, if required, and any actions resulting from observation
  - Semiannual required inspections and maintenance.
  - Record any excursions and corrective actions resulting from compliance indicators and inspections and maintenance.
- Records will be kept for at least five years and be available upon request.

### **Quality Control**

- The filter equipment will be maintained according to the manufacturer's recommendations.
- An adequate inventory of spare parts will be kept.

### **Data Collection Procedures**

- Electronic or hard copy of differential pressure readings.
- Manual log entries are made based on the observation (or not) of visible emissions, if required.
- Maintenance personnel record all maintenance/inspections performed on the baghouse and actions resulting from the inspections.

---

**Emission Point ID Number: 326, 361**

Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
326	EU-14TK-306	Isocyanate Feed Tank	Isocyanate Blend	500 gallons	97-A-860-S1
361	EU-14-0828	Product Storage Tank	Herbicide Additive	31,065 gallons	01-A-826-S1

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from these emission points shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*Unless specified by a federal regulation, all records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. Records shall be legible and maintained in an orderly manner.*

The operating requirements and associated recordkeeping for this permit shall be:

1. The owner or operator shall follow the requirements of 40 CFR §63.2470.
2. The owner or operator shall submit reports and keep records as required by 40 CFR §63.2520 and §63.2525.
3. A record of all materials stored in this shall be maintained. An MSDS shall be kept for all materials stored.

Authority for Requirement: DNR Construction Permit 97-A-860-S1, 01-A-826-S1  
40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height, (ft, from the ground)</b>	<b>Stack Opening, (inches, dia.)</b>	<b>Exhaust Flow Rate (acfm)</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>DNR Construction Permit</b>
326	40	4	Working and breathing losses	70	Vertical Unobstructed	97-A-860-S1
361	0.5	6	Natural Draft	85	Downward	01-A-826-S1

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)



---

**Emission Point ID Number: 339**

Associated Equipment

<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Control Equipment</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
EU-14TK-13	West Stabilizer Tank	CE-14-366: Baghouse	Solid Herbicide Additive	545 gallons	99-A-395-S2
EU-14TK-21	East Stabilizer Tank		Solid Herbicide Additive	545 gallons	

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>(1)</sup>

Authority for Requirement: DNR Construction Permit 99-A-395-S2  
567 IAC 23.3(2)"d"

<sup>(1)</sup> An exceedance of the indicator opacity of (10%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter (PM<sub>2.5</sub>)

Emission Limit(s): 0.69 lb/hr

Authority for Requirement: DNR Construction Permit 99-A-395-S2

Pollutant: Particulate Matter (PM)

Emission Limit(s): 2.57 lb/hr, 0.1 gr/dscf

Authority for Requirement: DNR Construction Permit 99-A-395-S2  
567 IAC 23.3(2)"a"

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

*Unless specified by a federal regulation, all records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the Department. Records shall be legible and maintained in an orderly manner.*

The operating requirements and associated recordkeeping for this permit shall be:

1. The owner or operator shall inspect and maintain the control equipment according to manufacturer's specifications.

2. The owner or operator shall keep records of control equipment inspections and maintenance.
3. The owner or operator shall meet all applicable requirements of 40 CFR Part 63, Subpart FFFF.
4. The owner or operator shall meet the applicable notification and reporting requirements specified in §63.2515, and §63.2520.
5. These emission units (EU 14TK-21 and 14TK-13) shall operate as Group 2 Batch Process Vents, as specified in §63.2550.
6. The owner or operator shall identify and document the status of each vent, according to §63.2460(b).
7. The owner or operator shall keep records as specified in §63.2525(e).
8. The owner or operator shall analyze all changes in the process, formulations, or equipment and determine if there is a change in applicability for any NESHAP subparts for these emission units (EU 14TK-21 and 14TK-13), and document the results of these analyses.

Authority for Requirement: DNR Construction Permit 99-A-395-S2  
 40 CFR 63 Subpart FFFF  
 567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height, (ft, from the ground): 55

Stack Opening, (inches, dia.): 16

Exhaust Flow Rate (scfm): 8,000

Exhaust Temperature (°F): 70

Discharge Style: Horizontal

Authority for Requirement: DNR Construction Permit 99-A-395-S2

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes  No

**Facility Maintained Operation & Maintenance Plan Required?** Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes  No

Authority for Requirement: 567 IAC 22.108(3)

# **Compliance Assurance Monitoring (CAM) Plan**

## **Stabilizer Tank Dust Collector**

### **EP 339**

#### **Baghouse Parameters**

- Associated Emission Unit: 14TK-13, 14TK-21
- Associated Control Equipment No: CE-14-0366
- Associated Emission Point: 339
- Pollutants Controlled: PM, PM<sub>10</sub>, PM<sub>2.5</sub>

#### **Applicable Requirements**

PM emission limit: 2.57 lb/hr , 0.1 gr/dscf

Authority for Requirement: DNR Permit No 99-A-395-S2

PM<sub>2.5</sub> emission limit: 0.26 lb/hr

Authority for Requirement: 567 IAC 23.3(2)"a" and DNR Permit No 99-A-395-S2

#### ***Monitoring Approach***

#### **Excursion from Compliance Indicators**

- An excursion occurs when an observed compliance indicator is outside of its defined acceptable indicator range for longer than five (5) minutes. An excursion does not necessarily indicate a violation of applicable permit terms, conditions, and/or requirements. However, an excursion is a deviation that must be reported in the Semi-Annual Monitoring Report and Annual Compliance Certification Report.
- Corrective actions will begin as soon as practicable, but no later than eight hours from the observation of the excursion or equipment will be shutdown.

#### **Indicator**

- Continuous differential pressure readings.
- No visible emission observations, as required below.

#### **Compliance Indicator Ranges**

- Differential Pressure
  - Acceptable indicator range: delta Pressure of 0.25” to 8” of water, except before and after startup and shutdown of equipment.
- No Visible Emissions
  - Only during non-operational periods of the continuous parameter monitoring system (CPMS).

#### **Monitoring Methods**

- Continuously
  - Differential pressure (dP) readings will be monitored continuously using a CPMS during the normal operation of the unit. During any shutdown of the CPMS, Bayer will conduct a visible emission observation directly following the shutdown and continue weekly until CPMS is operational again.

- Semiannually
  - Inspect all components that are not subject to wear or plugging, including structural components, housing, ducts and hoods.
  - Check the cleaning sequence of the baghouse. Sequence inspection will consist of verifying that automated air pulsing is ongoing
  - Check the hopper functions and performance.

### *Performance Criteria*

#### **Data Representativeness**

A differential pressure not within the acceptable indicator range may signify reduced baghouse performance, structural stress or failure, or a partially clogged system that may lead to an increase in particulate emissions.

An observation of visible emissions could indicate a decrease in the performance of the dust collector and potentially an increase in particulate emissions.

#### **Record Keeping and Reporting (Verification of Operational Status)**

- Bayer will maintain records of the following:
  - Record of differential pressure.
  - Weekly visible emissions evaluations, if required, and any actions resulting from observation
  - Semiannual required inspections and maintenance.
  - Record any excursions and corrective actions resulting from compliance indicators and inspections and maintenance.
- Records will be kept for at least five years and be available upon request.

#### **Quality Control**

- The filter equipment will be maintained according to the manufacturer's recommendations.
- An adequate inventory of spare parts will be kept.

#### **Data Collection Procedures**

- Electronic or hard copy of differential pressure readings.
- Manual log entries are made based on the observation (or not) of visible emissions, if required.
- Maintenance personnel record all maintenance/inspections performed on the baghouse and actions resulting from the inspections.

---

**Emission Point ID Number: 363**

Associated Equipment

<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Control Equipment</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
EU-14BL-3	Bulk Truck Loading/Unloading	NA	Herbicide Product	5,000 gallons/hr	02-A-902

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

Pollutant: Opacity

Emission Limit(s): 40 %<sup>(1)</sup>

Authority for Requirement: DNR Construction Permit 02-A-902  
567 IAC 23.3(2)"d"

<sup>(1)</sup> An exceedance of the indicator opacity of (25%) will require the owner/operator to promptly investigate the emission unit and make corrections to operations or equipment associated with the exceedance. If exceedances continue after the corrections, the DNR may require additional proof to demonstrate compliance (e.g., stack testing).

Pollutant: Particulate Matter

Emission Limit(s): 0.1 gr/dscf

Authority for Requirement: DNR Construction Permit 02-A-902  
567 IAC 23.3(2)"a"

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

There are no applicable operating limits, monitoring, or recordkeeping requirements for this emission point at this time.

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height, (ft, from the ground): 10  
Stack Opening, (inches, dia.): 24  
Exhaust Flow Rate (scfm): 10 (when filling)  
Exhaust Temperature (°F): 113  
Discharge Style: Vertical Unobstructed  
Authority for Requirement: DNR Construction Permit 02-A-902

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)

---

**Emission Point ID Number: 368, 389**

Associated Equipment

<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Control Equipment</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
EU-14-875	Dicamba Rail Spot 7	NA	Herbicide Product	4,668 gallons/hr	02-A-903-S1
EU-14-0899	Dicamba Rail Spot 8	NA	Herbicide Product	4,668 gallons/hr	03-A-312-S2

---

**Applicable Requirements**

**Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from each emission point shall not exceed the levels specified below.*

There are no applicable emission limits for these emission points at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

Operating Limits:

1. Each emission point is allowed to be used for rail car loading and unloading of herbicide products, wastewater, and raw materials.
2. The permittee shall keep rack-weighted average partial pressure below 1.5 psi for organic HAPs, as defined in 40 CFR §63.111, in order to maintain Group 2 transfer rack status.

Reporting & Record keeping:

*All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.*

1. The permittee shall maintain records for all materials processed in each emission point.
2. The permittee shall maintain a copy of the Material Safety Data Sheet (MSDS) for all materials processed in each emission point.
3. The permittee shall meet all the applicable requirements of notification reporting and recordkeeping as specified in 40 CFR §63.2515, §63.2520 and §63.2525.

Authority for Requirement: DNR Construction Permit 02-A-903-S1, 03-A-312-S2  
40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*Each emission point shall conform to the specifications listed below.*

<b>Emission Point</b>	<b>Stack Height, (ft, from the ground)</b>	<b>Stack Opening, (inches, dia.)</b>	<b>Exhaust Flow Rate (scfm)</b>	<b>Exhaust Temperature (°F)</b>	<b>Discharge Style</b>	<b>Construction Permit</b>
368	20	24	7	113	Vertical Unobstructed	02-A-903-S1
389	20	24	7	110	Vertical Unobstructed	03-A-312-S2

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?**      Yes  No

**Facility Maintained Operation & Maintenance Plan Required?**      Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?**      Yes  No

Authority for Requirement: 567 IAC 22.108(3)



---

**Emission Point ID Number: 409**Associated Equipment

<b>Emission Point</b>	<b>Emission Unit</b>	<b>Emission Unit Description</b>	<b>Raw Material</b>	<b>Rated Capacity</b>	<b>Construction Permit</b>
409	EU-14-0887	Flowables Rail Spot 4	Rinsate, Herbicides	8813 gal/hr	15-A-579-S1

---

**Applicable Requirements****Emission Limits (lb/hr, gr/dscf, lb/MMBtu, % opacity, etc.)**

*The emissions from this emission point shall not exceed the levels specified below.*

There are no applicable emission limits for this emission point at this time.

**Operational Limits with Associated Monitoring and Recordkeeping**

*The owner/operator of this equipment shall comply with the operational limits and requirements listed below.*

**Operating Limits:**

1. The throughput of liquids that contain organic HAP with a rack-weighted average partial pressure, as defined in 40 CFR §63.111, greater than or equal to 1.5 pound per square inch absolute (psia) shall not exceed 0.65 million liters per year (l/yr).

**Reporting & Record keeping:**

*All records as required by this permit shall be kept on-site for a minimum of five (5) years and shall be available for inspection by the DNR. Records shall be legible and maintained in an orderly manner.*

1. The permittee shall maintain a list of all materials that are loaded in this emission unit. For each material the following shall be identified:
  - a. Whether or not it contains an organic HAP, and
  - b. The partial pressure of each organic HAP containing material.
2. If materials loaded at this emission point (EP 409) contain organic HAP with partial pressures greater than or equal to 1.5 pound per square inch absolute (psia), then the following records shall be kept:
  - a. Monthly material throughput for all organic HAP containing materials,
  - b. Rolling 12- month totals for all organic HAP containing materials,
  - c. The rack-weighted average partial pressure (as defined in 40 CFR §63.111) for organic HAP containing materials for each month of operation. The yearly volume shall be based on the rolling twelve (12) month totals.

3. The owner or operator shall meet all applicable requirements of reporting and recordkeeping as specified in 40 CFR §63.2515, §63.2520, and §63.2525.

Authority for Requirement: DNR Construction Permit 15-A-579-S1  
40 CFR 63 Subpart FFFF  
567 IAC 23.1(4)"cf"

**Emission Point Characteristics**

*The emission point shall conform to the specifications listed below.*

Stack Height, (ft, from the ground): 20  
Stack Opening, (inches, dia.): 24  
Exhaust Flow Rate (scfm): 23  
Exhaust Temperature (°F): 113  
Discharge Style: Vertical Unobstructed  
Authority for Requirement: DNR Construction Permit 15-A-579-S1

The temperature and flowrate are intended to be representative and characteristic of the design of the permitted emission point. The Department recognizes that the temperature and flow rate may vary with changes in the process and ambient conditions. If it is determined that either the temperature or flowrate above are different than the values stated, the owner or operator shall submit a request to the Department within thirty (30) days of the discovery to determine if a permit amendment is required or submit a permit application requesting to amend the permit.

**Monitoring Requirements**

*The owner/operator of this equipment shall comply with the monitoring requirements listed below.*

**Agency Approved Operation & Maintenance Plan Required?** Yes  No

**Facility Maintained Operation & Maintenance Plan Required?** Yes  No

**Compliance Assurance Monitoring (CAM) Plan Required?** Yes  No

Authority for Requirement: 567 IAC 22.108(3)

## **IV. General Conditions**

This permit is issued under the authority of the Iowa Code subsection 455B.133(8) and in accordance with 567 Iowa Administrative Code chapter 22.

### **G1. Duty to Comply**

1. The permittee must comply with all conditions of the Title V permit. Any permit noncompliance constitutes a violation of the Act and is grounds for enforcement action; for a permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. *567 IAC 22.108(9)"a"*
2. Any compliance schedule shall be supplemental to, and shall not sanction noncompliance with, the applicable requirements on which it is based. *567 IAC 22.105 (2)"h"(3)*
3. Where an applicable requirement of the Act is more stringent than an applicable requirement of regulations promulgated under Title IV of the Act, both provisions shall be enforceable by the administrator and are incorporated into this permit. *567 IAC 22.108 (1)"b"*
4. Unless specified as either "state enforceable only" or "local program enforceable only", all terms and conditions in the permit, including provisions to limit a source's potential to emit, are enforceable by the administrator and citizens under the Act. *567 IAC 22.108 (14)*
5. It shall not be a defense for a permittee, in an enforcement action, that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. *567 IAC 22.108 (9)"b"*
6. For applicable requirements with which the permittee is in compliance, the permittee shall continue to comply with such requirements. For applicable requirements that will become effective during the permit term, the permittee shall meet such requirements on a timely basis. *567 IAC 22.108(15)"c"*

### **G2. Permit Expiration**

1. Except as provided in rule 567—22.104(455B), permit expiration terminates a source's right to operate unless a timely and complete application for renewal has been submitted in accordance with rule 567—22.105(455B). *567 IAC 22.116(2)*
2. To be considered timely, the owner, operator, or designated representative (where applicable) of each source required to obtain a Title V permit shall submit on forms or electronic format specified by the Department to the Air Quality Bureau, Iowa Department of Natural Resources, Air Quality Bureau, Wallace State Office Building, 502 E 9th St., Des Moines, IA 50319-0034, two copies (three if your facility is located in Linn or Polk county) of a complete permit application, at least 6 months but not more than 18 months prior to the date of permit expiration. An additional copy must also be sent to U.S. EPA Region VII, Attention: Chief of Air Permitting & Standards Branch, 11201 Renner Blvd., Lenexa, KS 66219. Additional copies to local programs or EPA are not required for application materials submitted through the electronic format specified by the Department. The application must include all emission points, emission units, air pollution control equipment, and monitoring devices at the facility. All emissions generating activities, including fugitive emissions, must be included. The definition of a complete application is as indicated in 567 IAC 22.105(2). *567 IAC 22.105*

### **G3. Certification Requirement for Title V Related Documents**

Any application, report, compliance certification or other document submitted pursuant to this permit shall contain certification by a responsible official of truth, accuracy, and completeness. All certifications shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. *567 IAC 22.107 (4)*

#### **G4. Annual Compliance Certification**

By March 31 of each year, the permittee shall submit compliance certifications for the previous calendar year. The certifications shall include descriptions of means to monitor the compliance status of all emissions sources including emissions limitations, standards, and work practices in accordance with applicable requirements. The certification for a source shall include the identification of each term or condition of the permit that is the basis of the certification; the compliance status; whether compliance was continuous or intermittent; the method(s) used for determining the compliance status of the source, currently and over the reporting period consistent with all applicable department rules. For sources determined not to be in compliance at the time of compliance certification, a compliance schedule shall be submitted which provides for periodic progress reports, dates for achieving activities, milestones, and an explanation of why any dates were missed and preventive or corrective measures. The compliance certification shall be submitted to the administrator, director, and the appropriate DNR Field office. *567 IAC 22.108 (15)"e"*

#### **G5. Semi-Annual Monitoring Report**

By March 31 and September 30 of each year, the permittee shall submit a report of any monitoring required under this permit for the 6 month periods of July 1 to December 31 and January 1 to June 30, respectively. All instances of deviations from permit requirements must be clearly identified in these reports, and the report must be signed by a responsible official, consistent with 567 IAC 22.107(4). The semi-annual monitoring report shall be submitted to the director and the appropriate DNR Field office. *567 IAC 22.108 (5)*

#### **G6. Annual Fee**

1. The permittee is required under subrule 567 IAC 22.106 to pay an annual fee based on the total tons of actual emissions of each regulated air pollutant. Beginning July 1, 1996, Title V operating permit fees will be paid on July 1 of each year. The fee shall be based on emissions for the previous calendar year.
2. The fee amount shall be calculated based on the first 4,000 tons of each regulated air pollutant emitted each year. The fee to be charged per ton of pollutant will be available from the department by June 1 of each year. The Responsible Official will be advised of any change in the annual fee per ton of pollutant.
3. The emissions inventory shall be submitted annually by March 31 with forms specified by the department documenting actual emissions for the previous calendar year.
4. The fee shall be submitted annually by July 1 with forms specified by the department.
5. If there are any changes to the emission calculation form, the department shall make revised forms available to the public by January 1. If revised forms are not available by January 1, forms from the previous year may be used and the year of emissions documented changed. The department shall calculate the total statewide Title V emissions for the prior calendar year and make this information available to the public no later than April 30 of each year.
6. Phase I acid rain affected units under section 404 of the Act shall not be required to pay a fee for emissions which occur during the years 1993 through 1999 inclusive.
7. The fee for a portable emissions unit or stationary source which operates both in Iowa and out of state shall be calculated only for emissions from the source while operating in Iowa.
8. Failure to pay the appropriate Title V fee represents cause for revocation of the Title V permit as indicated in 567 IAC 22.115(1)"d".

### **G7. Inspection of Premises, Records, Equipment, Methods and Discharges**

Upon presentation of proper credentials and any other documents as may be required by law, the permittee shall allow the director or the director's authorized representative to:

1. Enter upon the permittee's premises where a Title V source is located or emissions-related activity is conducted, or where records must be kept under the conditions of the permit;
2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit;
3. Inspect, at reasonable times, any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit; and
4. Sample or monitor, at reasonable times, substances or parameters for the purpose of ensuring compliance with the permit or other applicable requirements. *567 IAC 22.108 (15)"b"*

### **G8. Duty to Provide Information**

The permittee shall furnish to the director, within a reasonable time, any information that the director may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee also shall furnish to the director copies of records required to be kept by the permit, or for information claimed to be confidential, the permittee shall furnish such records directly to the administrator of EPA along with a claim of confidentiality. *567 IAC 22.108 (9)"e"*

### **G9. General Maintenance and Repair Duties**

The owner or operator of any air emission source or control equipment shall:

1. Maintain and operate the equipment or control equipment at all times in a manner consistent with good practice for minimizing emissions.
2. Remedy any cause of excess emissions in an expeditious manner.
3. Minimize the amount and duration of any excess emission to the maximum extent possible during periods of such emissions. These measures may include but not be limited to the use of clean fuels, production cutbacks, or the use of alternate process units or, in the case of utilities, purchase of electrical power until repairs are completed.
4. Schedule, at a minimum, routine maintenance of equipment or control equipment during periods of process shutdowns to the maximum extent possible. *567 IAC 24.2(1)*

### **G10. Recordkeeping Requirements for Compliance Monitoring**

1. In addition to any source specific recordkeeping requirements contained in this permit, the permittee shall maintain the following compliance monitoring records, where applicable:

- a. The date, place and time of sampling or measurements
- b. The date the analyses were performed.
- c. The company or entity that performed the analyses.
- d. The analytical techniques or methods used.
- e. The results of such analyses; and
- f. The operating conditions as existing at the time of sampling or measurement.
- g. The records of quality assurance for continuous compliance monitoring systems (including but not limited to quality control activities, audits and calibration drifts.)

2. The permittee shall retain records of all required compliance monitoring data and support information for a period of at least 5 years from the date of compliance monitoring sample, measurement report or application. Support information includes all calibration and maintenance records and all original strip chart recordings for continuous compliance monitoring, and copies of all reports required by the permit.

3. For any source which in its application identified reasonably anticipated alternative operating scenarios, the permittee shall:
  - a. Comply with all terms and conditions of this permit specific to each alternative scenario.
  - b. Maintain a log at the permitted facility of the scenario under which it is operating.
  - c. Consider the permit shield, if provided in this permit, to extend to all terms and conditions under each operating scenario. *567 IAC 22.108(4), 567 IAC 22.108(12)*

**G11. Evidence used in establishing that a violation has or is occurring.**

Notwithstanding any other provisions of these rules, any credible evidence may be used for the purpose of establishing whether a person has violated or is in violation of any provisions herein.

1. Information from the use of the following methods is presumptively credible evidence of whether a violation has occurred at a source:
  - a. A monitoring method approved for the source and incorporated in an operating permit pursuant to 567 Chapter 22;
  - b. Compliance test methods specified in 567 Chapter 25; or
  - c. Testing or monitoring methods approved for the source in a construction permit issued pursuant to 567 Chapter 22.
2. The following testing, monitoring or information gathering methods are presumptively credible testing, monitoring, or information gathering methods:
  - a. Any monitoring or testing methods provided in these rules; or
  - b. Other testing, monitoring, or information gathering methods that produce information comparable to that produced by any method in subrule 21.5(1) or this subrule. *567 IAC 21.5(1)-567 IAC 21.5(2)*

**G12. Prevention of Accidental Release: Risk Management Plan Notification and Compliance Certification**

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Act, the permittee shall notify the department of this requirement. The plan shall be filed with all appropriate authorities by the deadline specified by EPA. A certification that this risk management plan is being properly implemented shall be included in the annual compliance certification of this permit. *567 IAC 22.108(6)*

**G13. Hazardous Release**

The permittee must report any situation involving the actual, imminent, or probable release of a hazardous substance into the atmosphere which, because of the quantity, strength and toxicity of the substance, creates an immediate or potential danger to the public health, safety or to the environment. A verbal report shall be made to the department at (515) 725-8694 and to the local police department or the office of the sheriff of the affected county as soon as possible but not later than six hours after the discovery or onset of the condition. This verbal report must be followed up with a written report as indicated in 567 IAC 131.2(2). *567 IAC Chapter 131-State Only*

**G14. Excess Emissions and Excess Emissions Reporting Requirements**

1. Excess Emissions. Excess emission during a period of startup, shutdown, or cleaning of control equipment is not a violation of the emission standard if the startup, shutdown or cleaning is accomplished expeditiously and in a manner consistent with good practice for minimizing emissions. Cleaning of control equipment which does not require the shutdown of the process equipment shall be limited to one six-minute period per one-hour period. An incident of excess emission (other than an incident during startup, shutdown or cleaning of control equipment) is a

violation. If the owner or operator of a source maintains that the incident of excess emission was due to a malfunction, the owner or operator must show that the conditions which caused the incident of excess emission were not preventable by reasonable maintenance and control measures. Determination of any subsequent enforcement action will be made following review of this report. If excess emissions are occurring, either the control equipment causing the excess emission shall be repaired in an expeditious manner or the process generating the emissions shall be shutdown within a reasonable period of time. An expeditious manner is the time necessary to determine the cause of the excess emissions and to correct it within a reasonable period of time. A reasonable period of time is eight hours plus the period of time required to shut down the process without damaging the process equipment or control equipment. A variance from this subrule may be available as provided for in Iowa Code section 455B.143. In the case of an electric utility, a reasonable period of time is eight hours plus the period of time until comparable generating capacity is available to meet consumer demand with the affected unit out of service, unless, the director shall, upon investigation, reasonably determine that continued operation constitutes an unjustifiable environmental hazard and issue an order that such operation is not in the public interest and require a process shutdown to commence immediately.

## 2. Excess Emissions Reporting

a. Initial Reporting of Excess Emissions. An incident of excess emission (other than an incident of excess emission during a period of startup, shutdown, or cleaning) shall be reported to the appropriate field office of the department within eight hours of, or at the start of the first working day following the onset of the incident. The reporting exemption for an incident of excess emission during startup, shutdown or cleaning does not relieve the owner or operator of a source with continuous monitoring equipment of the obligation of submitting reports required in 567-subrule 25.1(6). An initial report of excess emission is not required for a source with operational continuous monitoring equipment (as specified in 567-subrule 25.1(1) ) if the incident of excess emission continues for less than 30 minutes and does not exceed the applicable emission standard by more than 10 percent or the applicable visible emission standard by more than 10 percent opacity. The initial report may be made by electronic mail (E-mail), in person, or by telephone and shall include as a minimum the following:

- i. The identity of the equipment or source operation from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and expected duration of the excess emission.
- iv. The cause of the excess emission.
- v. The steps being taken to remedy the excess emission.
- vi. The steps being taken to limit the excess emission in the interim period.

b. Written Reporting of Excess Emissions. A written report of an incident of excess emission shall be submitted as a follow-up to all required initial reports to the department within seven days of the onset of the upset condition, and shall include as a minimum the following:

- i. The identity of the equipment or source operation point from which the excess emission originated and the associated stack or emission point.
- ii. The estimated quantity of the excess emission.
- iii. The time and duration of the excess emission.
- iv. The cause of the excess emission.

v. The steps that were taken to remedy and to prevent the recurrence of the incident of excess emission.

vi. The steps that were taken to limit the excess emission.

vii. If the owner claims that the excess emission was due to malfunction, documentation to support this claim. *567 IAC 24.1(1)-567 IAC 24.1(4)*

3. Emergency Defense for Excess Emissions. For the purposes of this permit, an “emergency” means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include non-compliance, to the extent caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation or operator error. An emergency constitutes an affirmative defense to an action brought for non-compliance with technology based limitations if it can be demonstrated through properly signed contemporaneous operating logs or other relevant evidence that:

- a. An emergency occurred and that the permittee can identify the cause(s) of the emergency;
- b. The facility at the time was being properly operated;
- c. During the period of the emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements of the permit; and
- d. The permittee submitted notice of the emergency to the director by certified mail within two working days of the time when the emissions limitations were exceeded due to the emergency. This notice fulfills the requirement of paragraph 22.108(5)"b." – See G15. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

In any enforcement proceeding, the permittee seeking to establish the occurrence of an emergency has the burden of proof. This provision is in addition to any emergency or upset provision contained in any applicable requirement. *567 IAC 22.108(16)*

#### **G15. Permit Deviation Reporting Requirements**

A deviation is any failure to meet a term, condition or applicable requirement in the permit. Reporting requirements for deviations that result in a hazardous release or excess emissions have been indicated above (see G13 and G14). Unless more frequent deviation reporting is specified in the permit, any other deviation shall be documented in the semi-annual monitoring report and the annual compliance certification (see G4 and G5). *567 IAC 22.108(5)"b"*

#### **G16. Notification Requirements for Sources That Become Subject to NSPS and NESHAP Regulations**

During the term of this permit, the permittee must notify the department of any source that becomes subject to a standard or other requirement under 567-subrule 23.1(2) (standards of performance of new stationary sources) or section 111 of the Act; or 567-subrule 23.1(3) (emissions standards for hazardous air pollutants), 567-subrule 23.1(4) (emission standards for hazardous air pollutants for source categories) or section 112 of the Act. This notification shall be submitted in writing to the department pursuant to the notification requirements in 40 CFR Section 60.7, 40 CFR Section 61.07, and/or 40 CFR Section 63.9. *567 IAC 23.1(2), 567 IAC 23.1(3), 567 IAC 23.1(4)*



## **G17. Requirements for Making Changes to Emission Sources That Do Not Require Title V Permit Modification**

1. Off Permit Changes to a Source. Pursuant to section 502(b)(10) of the CAAA, the permittee may make changes to this installation/facility without revising this permit if:
  - a. The changes are not major modifications under any provision of any program required by section 110 of the Act, modifications under section 111 of the act, modifications under section 112 of the act, or major modifications as defined in 567 IAC Chapter 22.
  - b. The changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or in terms of total emissions);
  - c. The changes are not modifications under any provisions of Title I of the Act and the changes do not exceed the emissions allowable under the permit (whether expressed therein as a rate of emissions or as total emissions);
  - d. The changes are not subject to any requirement under Title IV of the Act (revisions affecting Title IV permitting are addressed in rules 567—22.140(455B) through 567 - 22.144(455B));
  - e. The changes comply with all applicable requirements.
  - f. For each such change, the permitted source provides to the department and the administrator by certified mail, at least 30 days in advance of the proposed change, a written notification, including the following, which must be attached to the permit by the source, the department and the administrator:
    - i. A brief description of the change within the permitted facility,
    - ii. The date on which the change will occur,
    - iii. Any change in emission as a result of that change,
    - iv. The pollutants emitted subject to the emissions trade
    - v. If the emissions trading provisions of the state implementation plan are invoked, then Title V permit requirements with which the source shall comply; a description of how the emissions increases and decreases will comply with the terms and conditions of the Title V permit.
    - vi. A description of the trading of emissions increases and decreases for the purpose of complying with a federally enforceable emissions cap as specified in and in compliance with the Title V permit; and
    - vii. Any permit term or condition no longer applicable as a result of the change.
2. Such changes do not include changes that would violate applicable requirements or contravene federally enforceable permit terms and conditions that are monitoring (including test methods), record keeping, reporting, or compliance certification requirements. *567 IAC 22.110(2)*
3. Notwithstanding any other part of this rule, the director may, upon review of a notice, require a stationary source to apply for a Title V permit if the change does not meet the requirements of subrule 22.110(1). *567 IAC 22.110(3)*
4. The permit shield provided in subrule 22.108(18) shall not apply to any change made pursuant to this rule. Compliance with the permit requirements that the source will meet using the emissions trade shall be determined according to requirements of the state implementation plan authorizing the emissions trade. *567 IAC 22.110(4)*

5. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes, for changes that are provided for in this permit. *567 IAC 22.108(11)*

### **G18. Duty to Modify a Title V Permit**

#### 1. Administrative Amendment.

- a. An administrative permit amendment is a permit revision that does any of the following:
  - i. Correct typographical errors
  - ii. Identify a change in the name, address, or telephone number of any person identified in the permit, or provides a similar minor administrative change at the source;
  - iii. Require more frequent monitoring or reporting by the permittee; or
  - iv. Allow for a change in ownership or operational control of a source where the director determines that no other change in the permit is necessary, provided that a written agreement containing a specific date for transfer of permit responsibility, coverage and liability between the current and new permittee has been submitted to the director.
- b. The permittee may implement the changes addressed in the request for an administrative amendment immediately upon submittal of the request. The request shall be submitted to the director.
- c. Administrative amendments to portions of permits containing provisions pursuant to Title IV of the Act shall be governed by regulations promulgated by the administrator under Title IV of the Act.

#### 2. Minor Title V Permit Modification.

- a. Minor Title V permit modification procedures may be used only for those permit modifications that satisfy all of the following:
  - i. Do not violate any applicable requirement;
  - ii. Do not involve significant changes to existing monitoring, reporting or recordkeeping requirements in the Title V permit;
  - iii. Do not require or change a case by case determination of an emission limitation or other standard, or an increment analysis;
  - iv. Do not seek to establish or change a permit term or condition for which there is no corresponding underlying applicable requirement and that the source has assumed in order to avoid an applicable requirement to which the source would otherwise be subject. Such terms and conditions include any federally enforceable emissions caps which the source would assume to avoid classification as a modification under any provision under Title I of the Act; and an alternative emissions limit approved pursuant to regulations promulgated under section 112(i)(5) of the Act;
  - v. Are not modifications under any provision of Title I of the Act; and
  - vi. Are not required to be processed as significant modification under rule 567 - 22.113(455B).
- b. An application for minor permit revision shall be on the minor Title V modification application form and shall include at least the following:
  - i. A description of the change, the emissions resulting from the change, and any new applicable requirements that will apply if the change occurs;

- ii. The permittee's suggested draft permit;
  - iii. Certification by a responsible official, pursuant to 567 IAC 22.107(4), that the proposed modification meets the criteria for use of minor permit modification procedures and a request that such procedures be used; and
  - iv. Completed forms to enable the department to notify the administrator and the affected states as required by 567 IAC 22.107(7).
- c. The permittee may make the change proposed in its minor permit modification application immediately after it files the application. After the permittee makes this change and until the director takes any of the actions specified in 567 IAC 22.112(4) "a" to "c", the permittee must comply with both the applicable requirements governing the change and the proposed permit terms and conditions. During this time, the permittee need not comply with the existing permit terms and conditions it seeks to modify. However, if the permittee fails to comply with its proposed permit terms and conditions during this time period, the existing permit terms and conditions it seeks to modify may be enforced against the facility.

### 3. Significant Title V Permit Modification.

Significant Title V modification procedures shall be used for applications requesting Title V permit modifications that do not qualify as minor Title V modifications or as administrative amendments. These include but are not limited to all significant changes in monitoring permit terms, every relaxation of reporting or recordkeeping permit terms, and any change in the method of measuring compliance with existing requirements. Significant Title V modifications shall meet all requirements of 567 IAC Chapter 22, including those for applications, public participation, review by affected states, and review by the administrator, as those requirements that apply to Title V issuance and renewal.

The permittee shall submit an application for a significant permit modification not later than three months after commencing operation of the changed source unless the existing Title V permit would prohibit such construction or change in operation, in which event the operation of the changed source may not commence until the department revises the permit. *567 IAC 22.111-567 IAC 22.113*

#### **G19. Duty to Obtain Construction Permits**

Unless exempted in 567 IAC 22.1(2) or to meet the parameters established in 567 IAC 22.1(1)"c", the permittee shall not construct, install, reconstruct or alter any equipment, control equipment or anaerobic lagoon without first obtaining a construction permit, or conditional permit, or permit pursuant to rule 567 IAC 22.8, or permits required pursuant to rules 567 IAC 22.4, 567 IAC 22.5, 567 IAC 31.3, and 567 IAC 33.3 as required in 567 IAC 22.1(1). A permit shall be obtained prior to the initiation of construction, installation or alteration of any portion of the stationary source or anaerobic lagoon. *567 IAC 22.1(1)*

#### **G20. Asbestos**

The permittee shall comply with 567 IAC 23.1(3)"a", and 567 IAC 23.2(3)"g" when activities involve asbestos mills, surfacing of roadways, manufacturing operations, fabricating, insulating, waste disposal, spraying applications, demolition and renovation operations (*567 IAC 23.1(3)"a"*); training fires and controlled burning of a demolished building (*567 IAC 23.2*).

#### **G21. Open Burning**

The permittee is prohibited from conducting open burning, except as provided in 567 IAC 23.2. *567 IAC 23.2 except 23.2(3)"j"; 567 IAC 23.2(3)"j" - State Only*

## **G22. Acid Rain (Title IV) Emissions Allowances**

The permittee shall not exceed any allowances that it holds under Title IV of the Act or the regulations promulgated there under. Annual emissions of sulfur dioxide in excess of the number of allowances to emit sulfur dioxide held by the owners and operators of the unit or the designated representative of the owners and operators is prohibited. Exceedences of applicable emission rates are prohibited. "Held" in this context refers to both those allowances assigned to the owners and operators by USEPA, and those allowances supplementally acquired by the owners and operators. The use of any allowance prior to the year for which it was allocated is prohibited. Contravention of any other provision of the permit is prohibited. *567 IAC 22.108(7)*

## **G23. Stratospheric Ozone and Climate Protection (Title VI) Requirements**

1. The permittee shall comply with the standards for labeling of products using ozone-depleting substances pursuant to 40 CFR Part 82, Subpart E:
  - a. All containers in which a class I or class II substance is stored or transported, all products containing a class I substance, and all products directly manufactured with a class I substance must bear the required warning statement if it is being introduced into interstate commerce pursuant to § 82.106.
  - b. The placement of the required warning statement must comply with the requirements pursuant to § 82.108.
  - c. The form of the label bearing the required warning statement must comply with the requirements pursuant to § 82.110.
  - d. No person may modify, remove, or interfere with the required warning statement except as described in § 82.112.
2. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F, except as provided for MVACs in Subpart B:
  - a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to § 82.156.
  - b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to § 82.158.
  - c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to § 82.161.
  - d. Persons disposing of small appliances, MVACs, and MVAC-like appliances must comply with reporting and recordkeeping requirements pursuant to § 82.166. ("MVAC-like appliance" as defined at § 82.152)
  - e. Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to § 82.156.
  - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to § 82.166.
3. If the permittee manufactures, transforms, imports, or exports a class I or class II substance, the permittee is subject to all the requirements as specified in 40 CFR part 82, Subpart A, Production and Consumption Controls.
4. If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant (or regulated substitute substance) in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term "motor vehicle" as used in Subpart B does not include a vehicle in which final assembly of the vehicle

has not been completed. The term "MVAC" as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or system used on passenger buses using HCFC-22 refrigerant,

5. The permittee shall be allowed to switch from any ozone-depleting or greenhouse gas generating substances to any alternative that is listed in the Significant New Alternatives Program (SNAP) promulgated pursuant to 40 CFR part 82, Subpart G, Significant New Alternatives Policy Program. *40 CFR part 82*

#### **G24. Permit Reopenings**

1. This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition. *567 IAC 22.108(9)"c"*

2. Additional applicable requirements under the Act become applicable to a major part 70 source with a remaining permit term of 3 or more years. Revisions shall be made as expeditiously as practicable, but not later than 18 months after the promulgation of such standards and regulations.

a. Reopening and revision on this ground is not required if the permit has a remaining term of less than three years;

b. Reopening and revision on this ground is not required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions have been extended pursuant to 40 CFR 70.4(b)(10)(i) or (ii) as amended to May 15, 2001.

c. Reopening and revision on this ground is not required if the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. *567 IAC 22.108(17)"a"*, *567 IAC 22.108(17)"b"*

3. A permit shall be reopened and revised under any of the following circumstances:

a. The department receives notice that the administrator has granted a petition for disapproval of a permit pursuant to 40 CFR 70.8(d) as amended to July 21, 1992, provided that the reopening may be stayed pending judicial review of that determination;

b. The department or the administrator determines that the Title V permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the Title V permit;

c. Additional applicable requirements under the Act become applicable to a Title V source, provided that the reopening on this ground is not required if the permit has a remaining term of less than three years, the effective date of the requirement is later than the date on which the permit is due to expire, or the additional applicable requirements are implemented in a general permit that is applicable to the source and the source receives approval for coverage under that general permit. Such a reopening shall be complete not later than 18 months after promulgation of the applicable requirement.

d. Additional requirements, including excess emissions requirements, become applicable to a Title IV affected source under the acid rain program. Upon approval by the administrator, excess emissions offset plans shall be deemed to be incorporated into the permit.

e. The department or the administrator determines that the permit must be revised or revoked to ensure compliance by the source with the applicable requirements. *567 IAC 22.114(1)*

4. Proceedings to reopen and reissue a Title V permit shall follow the procedures applicable to initial permit issuance and shall effect only those parts of the permit for which cause to reopen exists. *567 IAC 22.114(2)*

5. A notice of intent shall be provided to the Title V source at least 30 days in advance of the date the permit is to be reopened, except that the director may provide a shorter time period in the case of an emergency. *567 IAC 22.114(3)*

### **G25. Permit Shield**

1. The director may expressly include in a Title V permit a provision stating that compliance with the conditions of the permit shall be deemed compliance with any applicable requirements as of the date of permit issuance, provided that:

a. Such applicable requirements are included and are specifically identified in the permit;  
or

b. The director, in acting on the permit application or revision, determines in writing that other requirements specifically identified are not applicable to the source, and the permit includes the determination or a concise summary thereof.

2. A Title V permit that does not expressly state that a permit shield exists shall be presumed not to provide such a shield.

3. A permit shield shall not alter or affect the following:

a. The provisions of Section 303 of the Act (emergency orders), including the authority of the administrator under that section;

b. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance;

c. The applicable requirements of the acid rain program, consistent with Section 408(a) of the Act;

d. The ability of the department or the administrator to obtain information from the facility pursuant to Section 114 of the Act. *567 IAC 22.108 (18)*

### **G26. Severability**

The provisions of this permit are severable and if any provision or application of any provision is found to be invalid by this department or a court of law, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected by such finding. *567 IAC 22.108 (8)*

### **G27. Property Rights**

The permit does not convey any property rights of any sort, or any exclusive privilege. *567 IAC 22.108 (9)"d"*

### **G28. Transferability**

This permit is not transferable from one source to another. If title to the facility or any part of it is transferred, an administrative amendment to the permit must be sought consistent with the requirements of *567 IAC 22.111(1)*. *567 IAC 22.111 (1)"d"*

**G29. Disclaimer**

No review has been undertaken on the engineering aspects of the equipment or control equipment other than the potential of that equipment for reducing air contaminant emissions. *567 IAC 22.3(3)"c"*

**G30. Notification and Reporting Requirements for Stack Tests or Monitor Certification**

The permittee shall notify the department's stack test contact in writing not less than 30 days before a required test or performance evaluation of a continuous emission monitor is performed to determine compliance with applicable requirements of 567 – Chapter 23 or a permit condition. Such notice shall include the time, the place, the name of the person who will conduct the test and other information as required by the department. If the owner or operator does not provide timely notice to the department, the department shall not consider the test results or performance evaluation results to be a valid demonstration of compliance with applicable rules or permit conditions. Upon written request, the department may allow a notification period of less than 30 days. At the department’s request, a pretest meeting shall be held not later than 15 days prior to conducting the compliance demonstration. A testing protocol shall be submitted to the department no later than 15 days before the owner or operator conducts the compliance demonstration. A representative of the department shall be permitted to witness the tests. Results of the tests shall be submitted in writing to the department's stack test contact in the form of a comprehensive report within six weeks of the completion of the testing. Compliance tests conducted pursuant to this permit shall be conducted with the source operating in a normal manner at its maximum continuous output as rated by the equipment manufacturer, or the rate specified by the owner as the maximum production rate at which the source shall be operated. In cases where compliance is to be demonstrated at less than the maximum continuous output as rated by the equipment manufacturer, and it is the owner's intent to limit the capacity to that rating, the owner may submit evidence to the department that the source has been physically altered so that capacity cannot be exceeded, or the department may require additional testing, continuous monitoring, reports of operating levels, or any other information deemed necessary by the department to determine whether such source is in compliance.

Stack test notifications, reports and correspondence shall be sent to:

Stack Test Review Coordinator  
Iowa DNR, Air Quality Bureau  
Wallace State Office Building  
502 E 9<sup>th</sup> St.  
Des Moines, IA 50319-0034  
(515) 725-9545

Within Polk and Linn Counties, stack test notifications, reports and correspondence shall also be directed to the supervisor of the respective county air pollution program.

*567 IAC 25.1(7)"a", 567 IAC 25.1(9)*

**G31. Prevention of Air Pollution Emergency Episodes**

The permittee shall comply with the provisions of 567 IAC Chapter 26 in the prevention of excessive build-up of air contaminants during air pollution episodes, thereby preventing the occurrence of an emergency due to the effects of these contaminants on the health of persons.

*567 IAC 26.1(1)*

**G32. Contacts List**

The current address and phone number for reports and notifications to the EPA administrator is:

Iowa Compliance Officer  
Air Branch  
Enforcement and Compliance Assurance Division  
U.S. EPA Region 7  
11201 Renner Blvd.  
Lenexa, KS 66219  
(913) 551-7020

The current address and phone number for reports and notifications to the department or the Director is:

Chief, Air Quality Bureau  
Iowa Department of Natural Resources  
Wallace State Office Building  
502 E 9<sup>th</sup> St.  
Des Moines, IA 50319-0034  
(515) 725-8200

Reports or notifications to the DNR Field Offices or local programs shall be directed to the supervisor at the appropriate field office or local program. Current addresses and phone numbers are:

**Field Office 1**

1101 Commercial Court, Suite 10  
Manchester, IA 52057  
(563) 927-2640

**Field Office 2**

2300-15th St., SW  
Mason City, IA 50401  
(641) 424-4073

**Field Office 3**

1900 N. Grand Ave.  
Spencer, IA 51301  
(712) 262-4177

**Field Office 4**

1401 Sunnyside Lane  
Atlantic, IA 50022  
(712) 243-1934

**Field Office 5**

Wallace State Office Building  
502 E 9<sup>th</sup> St.  
Des Moines, IA 50319-0034  
(515) 725-0268

**Field Office 6**

1023 West Madison Street  
Washington, IA 52353-1623  
(319) 653-2135

**Polk County Public Works Dept.**

Air Quality Division  
5885 NE 14th St.  
Des Moines, IA 50313  
(515) 286-3351

**Linn County Public Health**

Air Quality Branch  
1020 6<sup>th</sup> Street SE  
Cedar Rapids, IA 52401  
(319) 892-6000



## **Appendix A – Reference Web Link**

### **NESHAP Subpart FFFF – Miscellaneous Organic Chemical Manufacturing**

- <https://www.ecfr.gov/current/title-40/chapter-I/subchapter-C/part-63/subpart-FFFF>